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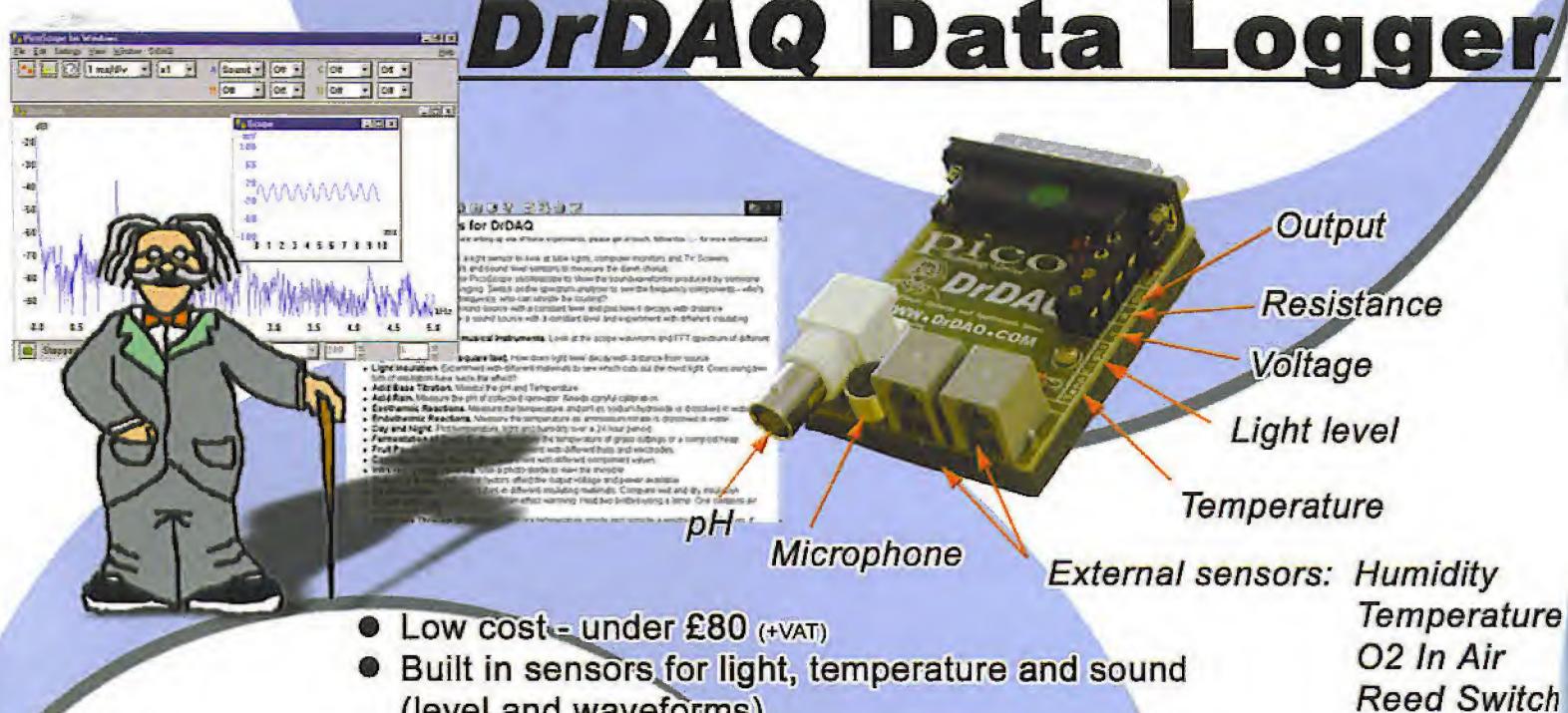
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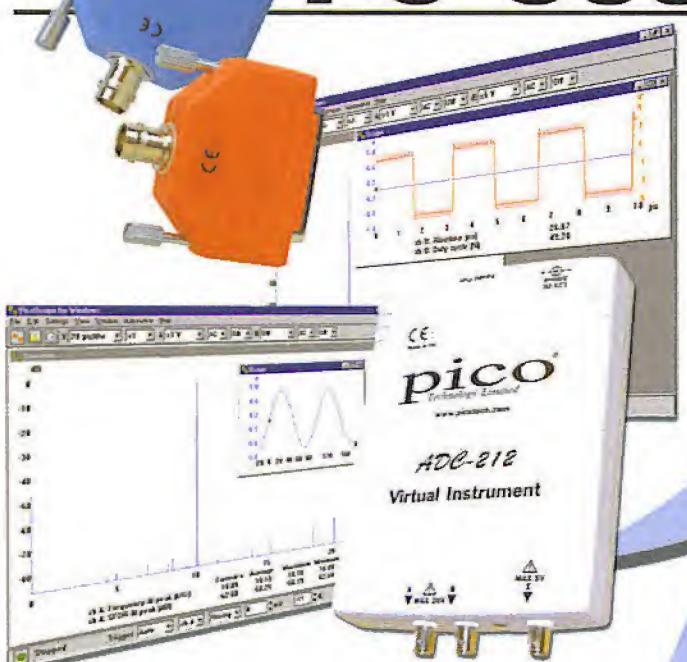
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All change to online

Next month' issue will have two articles, one a backgrounder, the other a construction project, both covering a highly topical as well as controversial item: the (alleged) health hazards of electromagnetic radiation levels produced by cordless phones, mobiles and telecom operators' base stations. We present a novel RF fieldstrength meter designed in our labs in good Elektor tradition, which means: tried & tested, educational, copiously illustrated and backed by a number or ready-made items like PCBs and kits. The other article is a backgrounder on radiation level standards, reports, debates, relevant authorities and so on, and for this we need you help! By the time this May 2005 issue reaches our UK subscribers, a web poll should be available on our website. Participation is free, anonymous and easy by answering a few yes/no questions. The results of the poll we hope to include in the background article.

Also on the subject of our website (www.elektor-electronics.co.uk) I and a number of my colleagues discovered that about 6 out of 10 emails sent to us by way of the Query Form service on the Contact page can be answered either by referring to an FAQ listed on the on the Service page or by inviting the correspondent to post his/her question in our Forum. In the latter case, although our technical team is often unable to provide immediate, exact answers to the (often vague and poorly formulated) questions, other readers — there are quite a few of them around — may recognise the problem and offer their expertise. Not forgetting Elektor's own editors, lab workers and freelance authors of course — Peter Moreton and Tony Dixon for example scour the Forum for entries on their respective 'heavyweight' projects, the PIC18F board and the ARM Development System. As the Forum may be searched for specific words, with your help it may be turned into an online 'Elektor knowledge base' with fast and easy access. I look forward to seeing your postings.

Meanwhile, interesting letters and emails have started to arrive in reply to a number of topics first published in Mailbox, our monthly crop of readers correspondence published on pages 8 and 9. While collecting and editing several letters I could not help noticing that two of the most popular topics for debate, mobile telephone masts and Nicad batteries, have a common denominator: electronics and the environment and that's next month's main subject.

Jan Buiting - Editor



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PetInspect

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Does the cat hotel keep your pet warm enough when you leave her for a long weekend? Does your dog walker really give your pet the exercise you've been paying for? Find out what your pet gets up to when you're not around, or discover how they're treated when left in the care of others. You can do all this with the animal data-logging transceiver described in this article.

The market for GPS (Global Positioning System) navigation systems has grown at a staggering rate so that now there are dedicated systems available for practically every type of travel and/or vehicle. Modern GPS navigation aids achieve remarkable accuracy in comparison but when the satellite signal gets weak or obscured they still need to take a lesson from Columbus to fill in the gaps...

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Philips TV servicing equipment ca. 1955

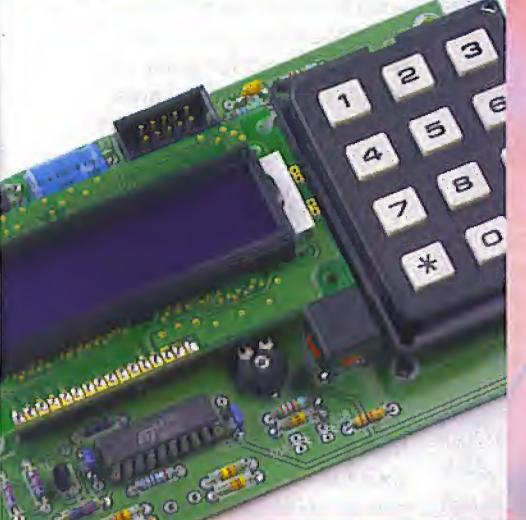
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Programmer for DCC Model Railway Control

Magnetic Flux Density Meter Temperature & Humidity Sensor

The DCC system distinguishes itself from the competition by being far more flexible, but also for the necessity of having to program the decoders. The majority of control boxes on the market perform this function only poorly. The standalone programmer presented here offers a great deal more functionality! How do you know accurately if a magnet is stronger or weaker than one you've dubbed your reference device? This simple to build instrument has the answer. The meter employs a homemade search coil about 1.5 cm square. This is placed in the region where the field is to be measured and is withdrawn sharply.

The tiny surface-mount SHT11 sensor module provides calibrated digital readings of temperature and relative humidity. The chip includes two sensor elements, an A/D converter, calibration memory and a digital interface.

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WEB POLL on

www.elektor-electronics.co.uk

GSM/UMTS/DECT/ Cellphone Basestation radiation hazards

we want your opinion

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New website (1)

Hi Jan — I just want to congratulate you all on the magnificent new website. It is great to find a site that actually works, is intuitive and gives plenty of information. Very well done!

Mark Weir (New Zealand)

We are still working hard to clear several problems with the new site. Just like an electronic circuit, a lot of effort goes into getting it to work the way you want and constant tweaking is part of the activity.

New website (2)

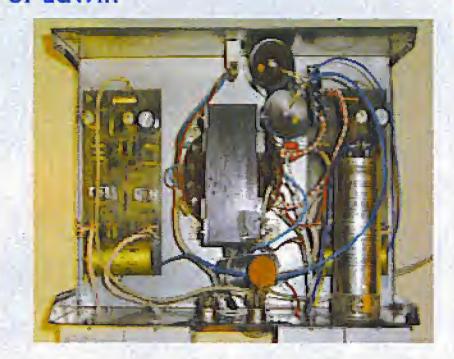
Dear Elektor — while your new website took a bit of getting used too, I applaud the ability to download older articles in PDF format. I wonder though, as you are now producing them in PDF, why there is not a subscription format to download the complete magazine in PDF format every month. It would be so much easier for overseas readers and we wouldn't get them 2-3 months behind (I buy mine on standing order from the newsagent as it's much cheaper than a direct subscription). At least two of your competitors are doing it and I find this a most satisfactory way of obtaining them. They also do not consume huge amounts of space on the bookshelf, another bonus!

Terry Mowles (Australia)

The extension of our website services suggested by Terry and other correspondents is currently being studied for practical feasibility. Our articles have been published in pdf format since 1997 for the purpose of our year volume CD-ROMs. Meanwhile, distant readers like Terry can now download any individual article from the latest issue on the same day UK subscribers get their paper copy. Buying 11 issues from a news-

Fond memories of Edwin

Dear Jan — you have taken me back to my child-hood with the Retronics instalment on the Edwin Amplifier in your March 2005 issue. I started reading Elektor in 1977 and Edwin was

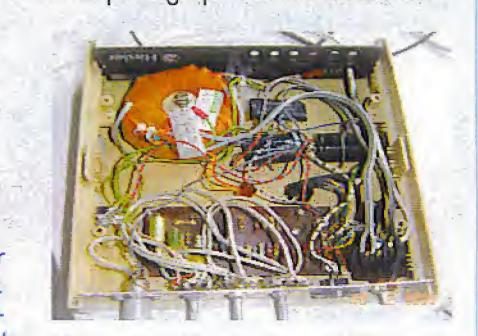


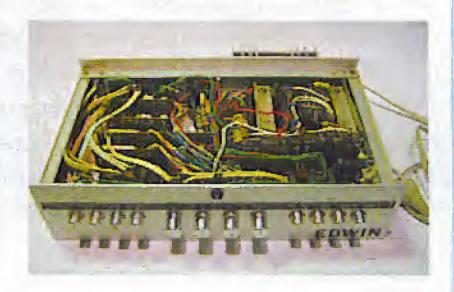
the first ever project that I took on with a friend of mine at the age of 16. I remember blowing up the filter capacitors on the power supply due to misconnection. We built the amplifier for the local mosque as a gift, and as far as I know, until I moved to UK in 1986, it was still operational. I note that the board on the photograph and the illustration

does not indicate the 12 x 1 ohm resistors paralleled on the output section.

Cemal Ozturk (UK)

Thanks Cemal for letting us know. Several other readers also responded by sending us photographs of their Edwin amplifiers and some of these are reproduced here. By the way, the power R's were fitted at the underside of the board!





stand in Australia may be marginally cheaper than a year's subscription but on the down side (pun intended) you are at least 2 months behind European readers as the price advantage is based on surface mail delivery.

Seismometer design: help wanted!

Dear Jan — I have a triaxial seismometer head, and the

four channel data capture and processor. A really professional seismometer could be made for a fraction of those sold commercially.

Because I am not a programmer, I would like to get in touch with a programmer to develop the source code.

This latter would be best done in C++ to drive the machine in DOS mode. It is believed that this mode produces the least errors.

The four channel chip is an

Analogue Devices AD7716. The machine would deliver its output as time and date stamped events to a PC via a serial port. Each event would be recallable for viewing and analysis for each of the three axis, i.e. x, y, & z. The fourth input would be used for other purposes, possibly temp, pressure, and humidity. There are a number of other chips that could be incorporated to assist the AD7716, including a 8051 microcontroller. The frequency range of interest would be 0-500 Hz. My ultimate aim would be to publish this design in Elektor magazine.

The device was originally intended for urban low frequency noise detection and control, however it might well work for Tsunami detection, but over what distance I would not like to guess. The instrument would also be of interest to geologists both professional and amateur. The prospect of checking it out on tectonic plate movements has increased my interest.

John Scott (UK)

This looks like a very ambitious, useful and topical project which we will be happy to publish. Anyone willing to help John with the software? The topic may be continued in our website Forum.

NiCd battery advantages (3)

Dear Editor — I've followed the nicad debate from November 2004 with interest because I use batteries all the time as an aeromodeller. Generally, I would have thought, that the differences between NiCds and NiMHs has been well documented. Certainly on a size and weight

ox mailbox mailbox mailbox mailbox mailbox

basis the NiMH scores best on a capacity test every time but for sheer out and out performance the nicad still has the edge. I believe the military still use nicads as a power source in their equipment because they want guaranteed results in the harshest of environmental conditions.

The cycle life of Nicads may be another advantage, it can be in the thousands whereas the NiMHs are said to be in the low hundreds, although the newer ones may be much better. Metal Hydrides also suffer from the same wire corrosion as Cadmiums. I treat both types in exactly the same way, charging etc. and to date I've had no problems at all. That, of course, is not to say everyone should do this, see Gert Helles's splendid 'ABC of Rechargeable Batteries', Nov. '04. Talking of Nov. 04, your reply to George Price mentioned AA size 2-Ah NiCds. The best I've ever seen is a 1300 mAh. A 2-Ah AA size nicad would truly be a remarkable beasi! As far as the environmental issues go, about a year ago the EU mooted a Battery Directive that stated that all battery materials must be recycled.

The battery industry today is a multi-million dollar money-spinner, and it is inconceivable not to believe that there may be many counterfeits and lookalikes in circulation. My concern is that I seen to be getting some of these. I've been checking and testing cells for fellow modellers for a number of years and I'm seeing more and more dodgy packs. This story is worth an article in itself: Unfortunately, the fact that there are so many poor quality cells being supplied does not seem to be widely reported. As far as aeromodelling goes, this is a bit of a safety issue with me.



There have definitely been some incidents with transmitter and receiver packs, which have resulted in bent models. One day it may be more serious. I realise some of what I've said may now be very rapidly becoming history. The new kidon-the-block, the Lithium cell, is making it's presence felt in a very big way indeed. These have been around for a while but have usually been designed for a specific application. Now you can buy the individual cells in a great variety of sizes. We've been testing these for the last couple of years and now you can almost see the increase in use on a weekly basis. The global sale of rechargeable Lithium units expanded from 35 million to 280 million between 1995 and 1998. And up to 500 million in 2000. This figure could be well in excess of 2 billion for 2005.

To make a comparison, we have a 4-cell AA-size nicad pack, 800mAh at 5 volts. Capacity: up to about 4 watt hours. Then we have a lithim polymer gem, 3-cell, 340 mAh at 11.8 V. Capacity: again around 4 Wh. The nicads weigh 100 grams, the Lithiums, with voltage regulator, weigh 30 grams. Physically, the lithium pack is only about half the size of the nicads, too. Hydrides rate slightly better in this respect but there's still no real competition. It may be possible to discharge the nicads at 16 amps, that's 20

times capacity. The Lithiums will discharge at 6.8 amps, also 20 times capacity. There are snags, some Lithiums are made from flammable materials and then there is the much more precise charging/discharging regime. And, at the moment, depending on where you buy your batteries, they can be up to three times as expensive as NiCds or NiHMs. But for the future, I shall make every effort to use Lithiums whenever possible, which is in almost every case. Another measure of just how fast this change is coming in, is the fact that in 2004 the winning model of the European Aerobatic Championships for model planes was powered by Lithium cells and an electric motor. This is an achievement that back at the turn of the. Millennium, just five short years ago, in some quarters may have been considered, to say the least, to be 'highly impossible'. Akin, perhaps, to saying today that in five years time an electric powered car will win a Formula One race. I'm sure this is all being driven (?) by the insatiable demand for portable power for all today's must-have toys. (Model aeroplanes are not toys. Well, that's what my friend tells his wife, anyway.) If / when nickel cadmium cells are eventually banned, this might not now be quite the problem that it once was. And, indeed, what better developments and technologies are just around the corner?

Peter Beeney (UK)

Peter's letter is published almost unabridged because it contains information and viewpoints not yet presented by other correspondents. Further information on Lithium Polymer batteries, theoretical and practical of course, may be found in last month's issue. By the way, we recently spotted 2100 mAh AA size NiCd batteries at knock-down prices.

CORRECTIONS & UPDATES

8958252 Flash Microcontroller Board December 2001, p. 54, 010208

A few users running Windows XP Home Edition SP2 have reported problems. Apparently, unaccounted for CTS line activity occurs on the RS232 port when P1 is programmed to supply fast pulses. This causes XP to hang even if the relevant COM port is not accessed. Also, a timing problem was discovered in the original download utilities. Both problems have been addressed and an update is available at: http://www.b-kainka.de/ basismufaq.htm

SC Analyser 2005 April 2005, p. 34-41, 030451-1

In the Components List on page 39, the order code for the programmed PIC (IC2) should be corrected to read: 030451-41.

MailBox Terms

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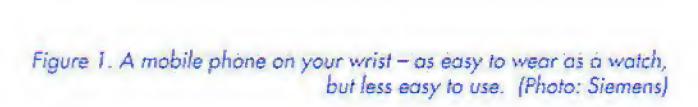
Sox 190.

The Digital Future

The next generation of ICs for consumer electronics

Delano L. Klipstein

The preliminary events of the recent International Electron Devices Meeting (IEDM) included a full-day seminar titled 'Devices for Next Generation Digital Consumer Circuits and Systems', which dealt with the components needed for future digital consumer systems and the obstacles to their implementation. Here we describe some highlights of the discussions and possible solutions.





Such presentations always start with some basic questions, such as 'What's the point of all these efforts? Don't we already have everything we need? Are there any conceivable technical devices that haven't already been invented?' Under the chairmanship of Akira Matsuzawa, an IEEE Fellow and a professor at the Tokyo Institute of Technology who played a leading role at Matsushita up to 2003, this seminar defined the objectives differently, in terms of new challenges instead of new media. His slogan was 'accessible everywhere and always', and the new technologies are subordinated to this demand - or perhaps we should say, to this future opportunity. After all, not everyone looks forward to this sort of universal accessibility and usability.

Matsuzawa justifiably termed the requirements for future devices a 'technology driver' for the ICs. This can be clearly seen from the rapid advances in mobile phones, but even more clearly in PC s. Modern PCs are packed with capabilities that nobody actually needs for professional use in an office or on business trips. Entertainment electronics, and especially electronic games, stimulate extending the limits of IC technology much more than any professional application. The various product sectors

exhibit impressive annual growth rates, with two-digit figures presently being posted by DVDs (20%), navigation (22%), servers (18%), and printers (10%). At 9%, desktop PCs lie just below this level, but notebooks are slightly above it. Although mobile phones are at the bottom of the growth chart (+5%), they have the largest volume with more than 450 new units per year. Many mobile phones are now fashionable lifestyle products, such as the 'Wristfone', a

mobile phone that is worn on the wrist like a watch (Figure 1). Digitalisation means good business for IC manufacturers. The semiconductor share of total production costs has significantly increased since the days of analogue television at the expense of other types of components, and especially at the expense of labour time. In a traditional television set with semiconductors accounting for around 25% of production cost and other components around 40%, labour costs were around 30%. In a modern digital television set, semiconductors account for 50% of the production cost, the other components take up 30%, software and licences are good for 10%, and labour costs are only 10%.

The 'mixed signal' challenge

Digital media have created a new class of iCs. Consumer electronics demands high-performance. ICs: with sophisticated microprocessor technology, but it also demands technologies. with very low power consumption. These requirements are sometimes at odds with each other, so a third technology has taken root. It consists of 'mixedsignal' ICs, which often provide better solutions to difficult requirements than purely digital technology. With regard to the necessary processing capacity, the difference between digital audio technology at the bottom end and real-time virtual reality at the top end amounts to more than four orders of magnitude (Figure 2). With a processing capacity of around 1 gigaoperations per second (GOPS), Intel's famous Pentium III processor lies approximately halfway between these two extremes.

An MPEG-4 codec can serve as an example of the current requirements: it should be able

& new products news & new products news & new

to deliver 12 GOPS at a power dissipation of less thon 100 mW. As Maisuzawa explained, this requires some pretty fancy engineering. The IC designer's toolkit includes parallel processing, vector pipelining, highly specialised video codec machines, and sophisticated onchip task distribution. The results can be clearly seen by comparing different chip architectures. A standard, general-purpose microprocessor with two parallel processor cores has a power dissipation of 7 W with a processing capacity of 1 GOPS. An application-specific IC, by contrast, can be designed to yield 2.5 times this processing capacity with only 12 mW of power dissipation. This represents an improvement of more than three orders of magnitude in the ratio of processing capacity to power consumption.

Katsuhiko Ueda, manager of the Maisushita development laboratory, also described the problems facing system designers (Figure 3). For one thing, transistor density on ICs has increased by a factor of more than 100 during the past 15 years. This increased packing density has created several problems, such as intense heating, increased crosstalk, and elevated leakage currents. However, such high packing density is compelled by the increasingly severe demands being placed on ICs. A CD player can manage with 200,000 transistors, but a DVD player requires 4 million, and the figure rises to nearly 40 million for a digital television set. If such quantities are to be economically placed on silicon, the only solution is to used 'shrunken' chip structures.

Mixed-signal ICs, which contain both analogue and digital technology, are primarily used for interfaces and network circuitry in consumer electronics devices. In DVD systems, they are primarily used for error correction. This requires analogue and digital filters, fast A/D converters, and of course the actual correction circuitry, which is usually based on

the Viterbi algorithms. With his pioneering mathematical theories, Dr Andrew Viterbi paved the way for inexpensive mass production of such digital devices. Reproduction at a suitable quality level would not be possible without such error correction. If the necessary accuracy had to be implemented in the basic DVD system, the ICs would be unaffordable.

The required accuracy is impressive: finding the 'right' pit on a 16× DVD is like locating an 0.4-mm dust particle in a football stadium while flying over it at a speed of Mach 160. For comparison, a normal passenger airplane flies at Mach 0.85. This makes it even more remarkable that the average price of a DVD recorder dropped by half between 2000 and 2002.

Multimedia

The term 'multimedia' has various definitions, and radio broadcasters, PC manufacturers and providers of communications infrastructures don't always use it with the same meaning. However, there are two particularly important aspects for consumer electronics. The first is a bidirectional link (unlike radio or television), and the second is integrated processing of audio, video and graphics. This requires special signal processors that can convert analogue signals in real time for digital processing and perform the necessary error correction on the digital signals.

The system architecture of such multimedia processors differs from the familiar architecture used for general-purpose processors. They are almost always parallel processors with separate command and data processing. The architecture of the command processor (execution unit) is roughly the same as the standard architecture, but the data processor consists of an arithmetic array that can be scaled as desired to meet the needs of the target device. If necessary, a outboard 'hardware engine' can be added to further accelerate

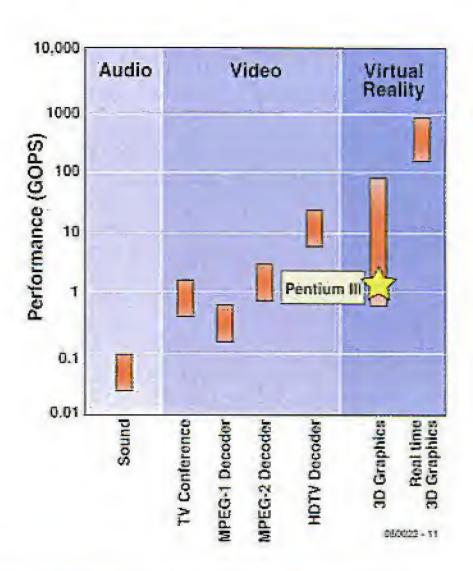


Figure 2. Performance figures for major digital systems. (Chart: A. Matsuzawa)

specific media processes, such as processing graphic data. Robots also employ such hierarchical processors on a large scale (see **Figure 4**).

Maarten Vertregt of the Philips research laboratory in Eindhoven highlighted the relationships between digital and analogue technology, each of which has its particular strengths. Digital technology excels in programmability and data storage, while ana-

logue technology is better for human interfaces. He also presented an example to show that analogue technology still holds an important place in digital media: 75% of the silicon costs in the Nokia 7650 mobile phone are due to analogue circuitry.

The new demands are what determine future developments. Vertregt mentioned higher data rates, increased flexibility to sup-

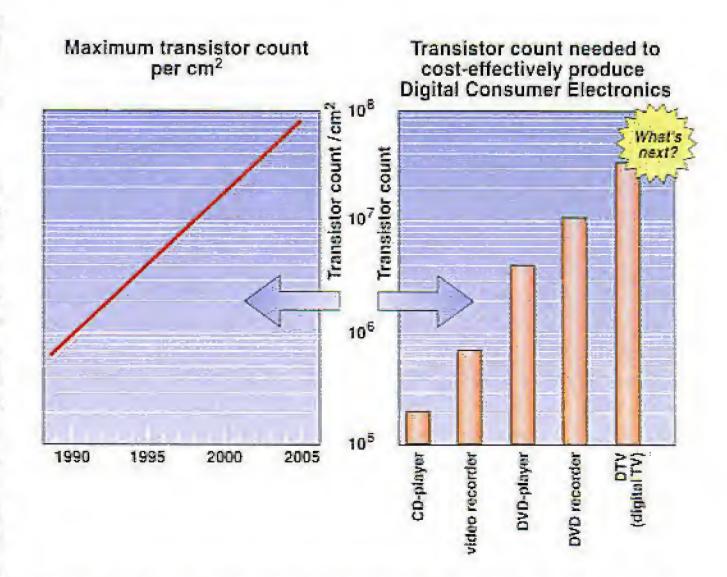


Figure 3. The number of transistors required to cost-effectively produce digital systems. (Chart: K. Ueda)

port different standards, greater dynamic range, increased bandwidth, and significantly improved energy efficiency. But the most important factor is lower cost, to make the new devices affordable.

Memory devices

One of the basic functions of digital consumer systems is storing information. It is an essential element of everything from conventional magnetic-tape recording for audio and video to CDs, DVDs, and iPods. Although magnetic recording is losing ground in the consumer sector, semiconductor memories are advancing rapidly, especially Flash memory. The average amount of NAND Flash memory in digital media is presently doubling every year. This trend is being driven by more than just digital cameras. Set-top boxes, instanton laptops, and even mobile phones demand more and more memory capacity.

Data storage prospects for digital consumer electronics have been studied by Paolo Cappelletti, Development Manager for nonvolatile memory technologies at STMicroelectronics in Agrate Brianza. The market for nonvolatile memory presently appears to be boundless. There are many reasons for this. Digital technology cannot manage without memory, and increasing application mobility favours semiconductor memory over hard disks, since it is smaller and consumes less power. Mass production for millions of consumer devices creates large piece counts, which in turn allows costs to be reduced. At the same time, reducing the size of Flash memory cells decreases the amount of silicon area used and also helps decrease costs.

In the early years, memory ICs had a 30% share of the total semiconductor market. Sharp price decreases since then have reduced their market share, although the number of memory bits sold throughout the world has constantly increased. The share of memory chips is now increasing again, but at different

rates. Volatile DRAM is growing at around 17% per year, but the rate for nonvolatile Flash memory is 23%.

There are also differences among the various circuit types. NOR Flash memory, which has dominated since the start of the Flash memory era, will probably surrender its position to NAND Flash in the coming year (Figure 5). NAND Flash memory promises higher packing density and lower production costs. The largest single market for NOR Flash memory is presently mobile phones. There is some hope that they will also penetrate the digital camera market or find their way into USB sticks for laptops. These applications are presently the domain of NAND Flash memory.

Other types of nonvolatile memory are already coming into sight, such as FeRAM, MRAM, PCM (phase-change memory), polymer memory, and chalkogenide memory. Their long-term prospects cannot be clearly identified from their relative strengths and weaknesses, especially since they are still at different maturity levels. Flash memory will most likely continue to dominate during the near future.

Sensors and packaging

The IDEM 'short course' also presented information about other subjects. We should mention imaging systems and in particular packaging, which is an especially tricky issue with the steadily decreasing dimensions of portable equipment.

The descriptions of imaging systems focussed on future developments in CCD and CMOS sensors and the necessary circuit and module technologies. Most system designers found the implications of this portion of the seminar less dramatic, especially as it did not address new display technologies.

Construction and packaging technologies, by contrast, play a major role in the design of integrated circuits. This is the realm of highly specialised designers,



Figure 4. The Sony Aibo dog and Quiro robot are among the first robots designed for consumers. They make significant demands on the capabilities of their processors. (Photo: Sony)

who often simply help their colleagues from the traditional school of IC design deal with questions such as what can be achieved using 'face-down' or 'flip-chip' technology with the ICs mounted upside down on the circuit board and directly attached using 'bumps', or the practical limit on the number of pins per IC for system-on-chip designs. As such considerations must be dealt with very early in the IC design process, these specialists are rapidly assuming a key position.

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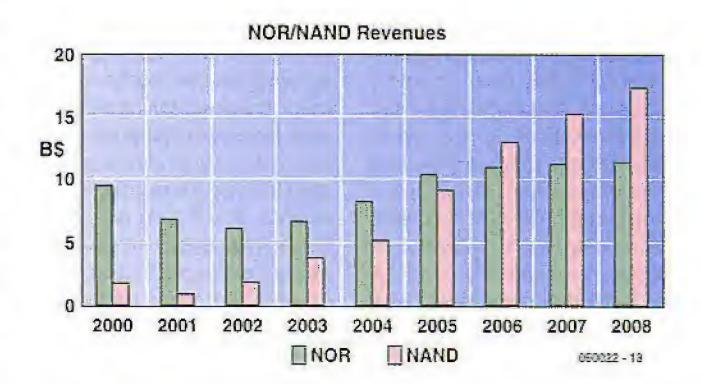


Figure 5. The NAND version of Flash memory can be expected to win the contest between NOR on NAND memories, since the cost advantages it provides are an important factor in consumer electronics. (Chart: P. Cappelletti)

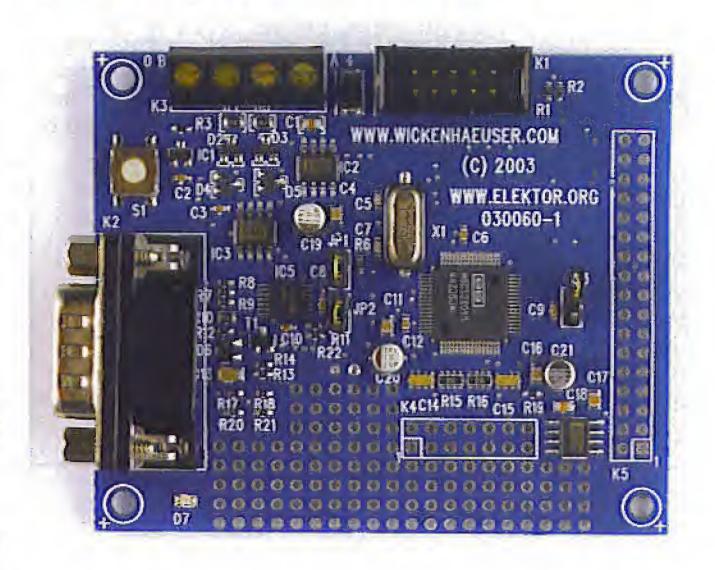
More Memory for MSC1210 Development Board

We're happy to announce that a second version has been produced of our mighty popular MSC1210 microcontroller board. The upgraded product now has the Y5 version of the MSC1210 microcontroller, which means more memory is available for your applications.

As opposed to the previous version, the Y4, the new micro fitted on our MSC1210 boards has double the amount of memory, namely 32 kBytes instead of 16 kBytes. Although this up to date board may be used in stand alone fashion, by adding suitable hardware it may also act as a voltmeter or a BASIC computer (Elektor Electronics July through October 2003); an RS485 interface (Elektor Electronics November and December 2003) or a webserver (Elektor Electronics July/August 2004).

For the latter application in particular, extra memory will prove very useful, as not only will the chip be able to hold larger programs, in combination with the network extension card (July/August 2004) it's also capable of storing more web pages.

Old hands at programming may remark that a larger processor by itself is great, but needs to be supported by the (free) software. Fortunately, the designer of the software, Mr. Wickenhäuser, was found willing and able to adapt the free MSC1210 software for files up to 32 kBytes. A licensed version is only required if your software exceeds the 32-kByte limit. As a bonus, the new software now allows floating point routines to be added without problems.



The MSC1210 system software may be downloaded free of charge from

www.wickenhäuser.com/

We are offering the new MSC1210 board at the same price as the previous version, only £ 69.00, for a limited period.

This offer is valid till 31 May 2005. After that date, the price

of the MSC1210 board will be £ 75.90.

Ordering the new product is easy, just contact our Customer Services quoting order code 030060-91 (see Readers Services page). Online ordering is also possible (and much faster!) via www.elektor-electronics.co.uk

(050074-)

Class D audio DirectFETTM for high performance amplifiers

International Rectifier recently introduced the IRF6665 DirectFET** MOSFET for medium power Class-D audio amplifiers. The device parameters are tuned specifically for improved audio performance such as efficiency, total harmonic distortion (THD) and power density. Applications for Class D amplifiers range from battery-powered portable products to high-end professional amplifiers, musical instruments and car and home multimedia systems.

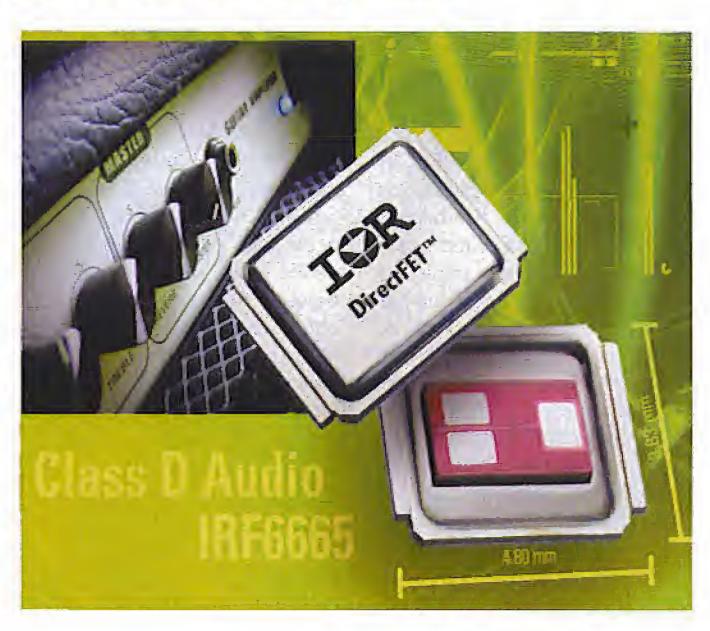
In addition to application-tuned silicon, IR's DirectFET packaging technology enhances performance in Class D audio amplifier circuits by reducing lead inductance, which improves switching performance and reduces EMI

noise. Thermal efficiency enables 100 W operation into 8 ohms without a heatsink. Eliminating heatsinks shrinks circuit size and bulk, giving designers more layout flexibility and reduces amplifier cost.

Critical MOSFET parameters determining Class-D audio performance include device onresistance, or R_{DS[an]} and gate charge, or Q_g. These parameters can determine efficiency in a Class D audio amplifier.

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Fast-Acting NTC Thermistor Sensors

SeMitec's range of fast-acting thermistor sensors are claimed to offer unique solutions to the electronics industry.

Cost-effective, mini TO-220 style packages with R25s from 1 k_ to 100 k_ can be mounted directly to the PCB or fitted with flying leads. Exposed bead sensors monitor and control rapid airfow and 'Soft-Touch' sensors operating to 200 °C offer T.C.s down to 0.5 s.

The latest NC sensor reacts quickly to IR output in non-contact applications where thermopiles would be restricted by high local ambients.

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Daisy bank Lane, Anderton,
Northwich CW9 6AA.
Tel. (+44) (0)870 9010777.
Email: sales@atcsemitec.co.uk.
Website: www.atcsemitec.co.uk

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Signal Wizard v. 2 from UMIST

The Signal Wizard 2 from UMIST is a unique, integrated system for designing, downloading and running very high performance filters in real-time. It includes the high-level PC-based software interface that designs the filter according to the user's requirements, a hardware module based on an advanced digital signal processor and a lowlevel firmware operating system that implements the filtering operations. Once designed, an integrated software interface is used to download the filter to the: hardware module via a serial link where it is executed on demand. Most important, the system requires no knowledge of digital signal processing (DSP) theory on the part of the user, or of the mathematics associated with digital filter design. The Signal Wizard is a total-solution package. Due to its flexibility, it is particularly well suited to the real-time processing of audio signals. High quality analogue signal conditioning and a stereo 24-bit resolution codec provide extremely high resolution, sufficient for the most demanding applications. In short, The Signal Wizard 2 brings the power of digital signal processing to any audio-bandwidth domain that requires electronic signal filtering. Applications include audio signal processing, sensor signal

conditioning, signal analysis, vibration analysis, education and research in electrical, electronic and other physical sciences.

New features added for Signal wizard 2 include True standalone operation (without PC) once configured; IIR and adaptive filters; True dual channel operation; Impulse response import; Real or complex frequency response import; Delay options for in/out and FIR filter modes; Real-time spectrum analyzer; 6x faster operation; Offline filter mode for wave (WAV) files.

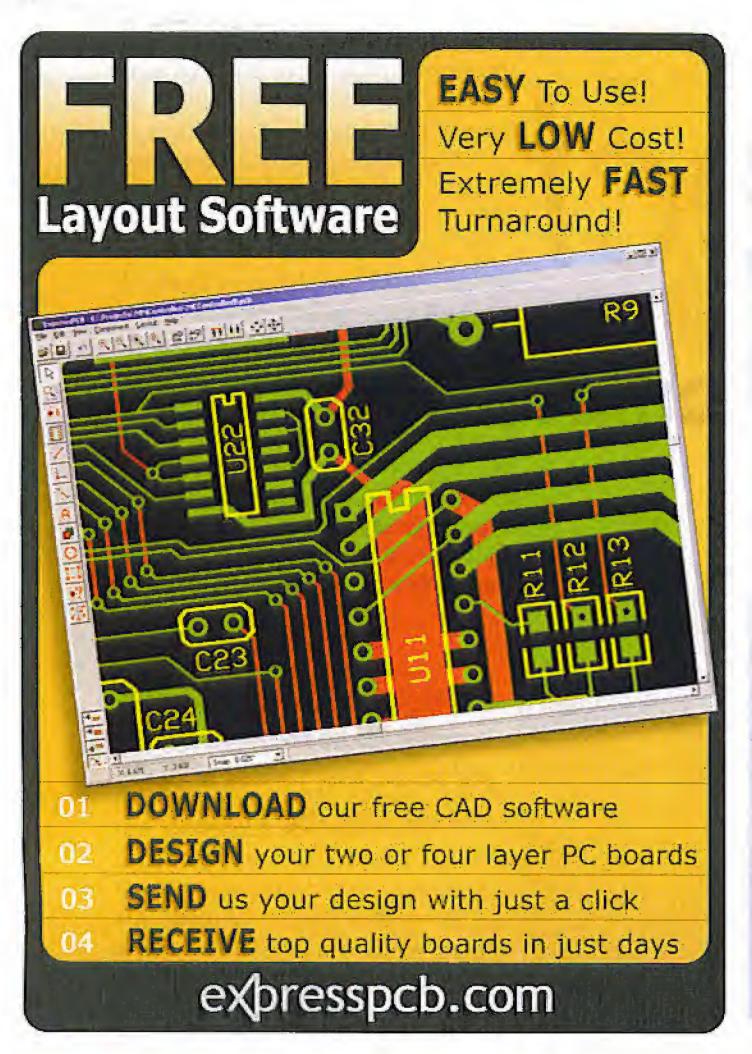
Low pass, high bass, multiple band-stop / band-pass filters may be combined to produce very complex filters for frequencies up to 24 kHz, as well as impulse standard infinite response (IIR) and adaptive types. The software can also accept measured responses to define a filter template. This can be used to provide measurement equalisation or to search out signal signatures in noisy environments. In fact, it is a simple matter to produce filters with completely arbitrary frequency magnitude and phase characteristics using the finite impulse response (FIR) method, with no phase distortion, no matter how sharp the filter is. Alternatively, arbitrary phase distortion can be

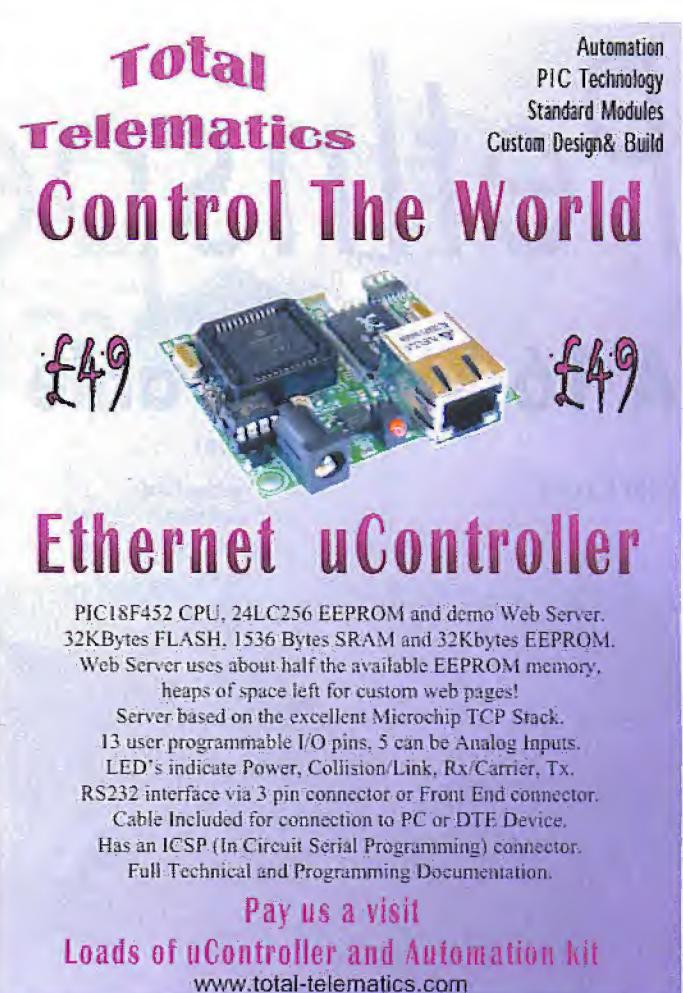


introduced if this is desirable. It is even possible to design and execute real-time deconvolution (inverse) filters using the special invert mode. Because the processing module is so fast, it is possible to design filters with responses far beyond what is possible with traditional analogue techniques. The control program runs under Windows, and provides a user-friendly filter design tool that de-mystifies the process of specifying the filter. The filter design process simply becomes one of describing the desired frequency response. The design package indicates the response that will be produced and also the deviation from that specified. User designs may be stored for re-use and actual responses may be entered from measurements for simulation or equalisation purposes. The filters are calculated and downloaded to the hardware within seconds.

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Patrick Gaydecki, School of Electrical and Electronic Engineering, University of Manchester, P.O. Box 88, The Faraday Building, Manchester M60 1QD. Email patrick.gaydecki@manchester.ac.uk





Design and Run a Digital Filter in SECONDS!

Signal Wizard 2: Easy-Use Real-Time Digital Filter and Analyser

Signal Wizard 2 is a unique real-time audio-bandwidth digital filter with infinitely adjustable characteristics – available at the click of a button, it uses a DSP unit that runs the filter and a Windows interface for designing and downloading almost any kind of filter. You don't need to know about maths, DSP or filter design – all you need to know is what filter you want. Signal Wizard designs finite impulse response (FIR), infinite impulse response (IIR) and adaptive filters in seconds. You can even import your own impulse or frequency responses. After you've designed the filter, click a button to download and run. Simple! Its fiash memory means it can run filters from start-up, without the need for a PC.

Key Features:

- Runs under Windows 98 and XP.
- FIR: Multiple pass, stop or arbitrary; Butterworth, Chebyshev; analogue networks.
- Linear or arbitrary phase; response import mode.
- Rectangular, Bartlett, Hamming, Hanning, Blackman and Kaiser windows.
- Inverse or flipped filters.
- IIR: Butterworth, Chebyshev and arbitrary.
- Adaptive filter for noise cancellation.
- Independent dual channel operation with 24-bit resolution.
- Real-time dual channel scope and spectrum analyzer with data capture.
- Mixing, inversion and delays from 21 microseconds to 1.8 seconds.
- Real-time gain and sample rate control.
- Up to 8 filters in flash, two selectable, one per channel.
- Stand alone operation.
- Twelve sample rates from 48 kHz down to 4 kHz.
- Versatile plot and export of impulse and frequency responses.
- Off-line filter option for wave files.
- Includes board, CD, power supply and all cables.
- Serial interface operating at 115.2 kilo baud (auto-selected).

US \$450 (UK £235 approx)

For more information Email: info@saelig.com

Full details and ordering information at: www.saelig.com/Suppliers/ezin/Signalwizard2.htm

PetInspect

A 16-bit wearable computer for pets

Pete Cross

www.petinspect.com



Elmo shows off the latest in wearable computing. You can monitor the care of your pet too, when you build a PetInspect animal logging transceiver.

Does the cat hotel keep your pet warm enough when you leave her for a long weekend?

Does your dog walker really give your pet the exercise you've been paying for? Find out what your pet gets up to when you're not around, or discover how they're treated when left in the care of others. You can do all this with the animal data-logging transceiver described here.

PetInspect is a sophisticated datalogger and wireless communications device that lets you discover what environment your pet experiences and how they behave while you're not around. PetInspect consists of a 16-bit microcontroller with 256 kbytes of Flash memory and sensors for pressure, temperature, activity, light and proximity. The digital transceiver provides communication with a range of up to 30m. All this comes in a package 28mm in diameter, including batteries. This makes it small enough and light enough for a cat to wear comfortably as modelled by Elmo in the introductory photograph.

PetInspect comprises two circular PCBs. If you just want the sensing and datalogging capability, just build the digital board which has the microcontroller on one side and the sensors on the other. If you want to add transceiver capability, then you should also build the transceiver board can be

built by itself to be used (or reused) as a general purpose unit for your own projects. **Figure 1** gives an overview of system functions.

Showing results

A week's worth of data can be stored at a time when sampling at a 15-minute logging interval. As long as you download once a week from your pet, you can get uninterrupted graphs for the life of the batteries — typically, two and a half months. Figure 2 shows results downloaded from Elmo while she was wearing a PetInspect. The results span half a day and the sampling rate was once a minute.

Activity monitoring

Activity data is provided by the CW1600-1 ball-in-cage tilt-switch from ASSEMtech [1]. Figure 3 shows the physical dimensions of the switch. The ball moves around. opening and closing the contacts of the switch. It will remain closed when held still in a vertical orientation plus or minus 15 degrees. This allows for basic posture recognition if oriented correctly on the animal. Even while the microcontroller core is stopped, the switch is feeding two timer-counters. The first timer is simply clocked by the tilt-switch wired between ground and a pull-up resistor to Vdd which provides the number of switch cycles per minute. The second timer gates the real-time clock 32-kHz crystal to another counter to provide a 'percent-closed' figure, i.e. the percentage of time the switch stays in the closed position. Figure 2 shows increased activity when Elmo was generating most of the observed events throughout the day - except when napping!

Pressure sensing

The MS5534AM piezo-resistive pressure sensor from Intersema shown in Figure 4 is micro-electro-mechanical structured (MEMS) device contains an integral 15-bit analogue to digital converter for accurately measuring both pressure and temperature.

The pressure value is read out using a 3-wire synchronous serial interface, along with a temperature reading

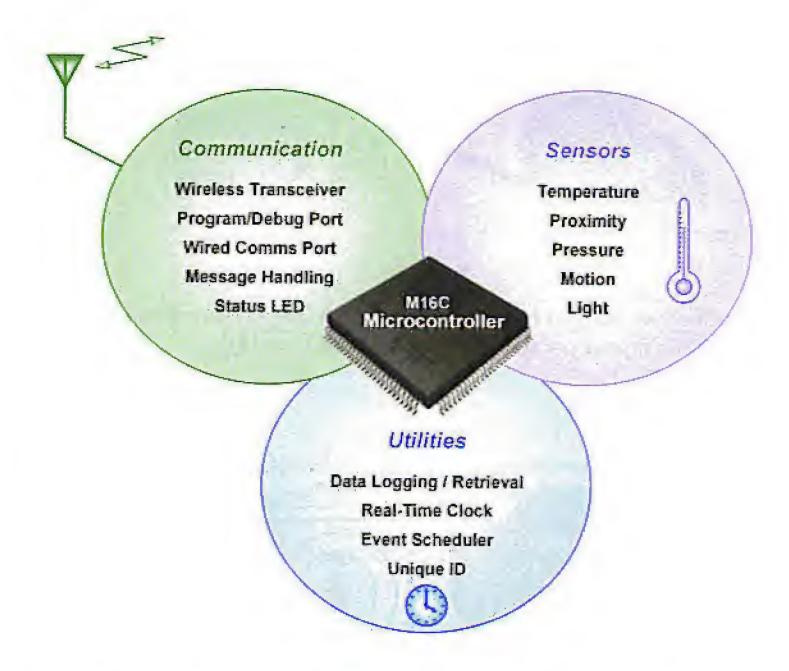


Figure 1. An M16C microcontroller is at the heart of the PetInspect sensor platform as it goes about its business of monitoring your pet and its environment.

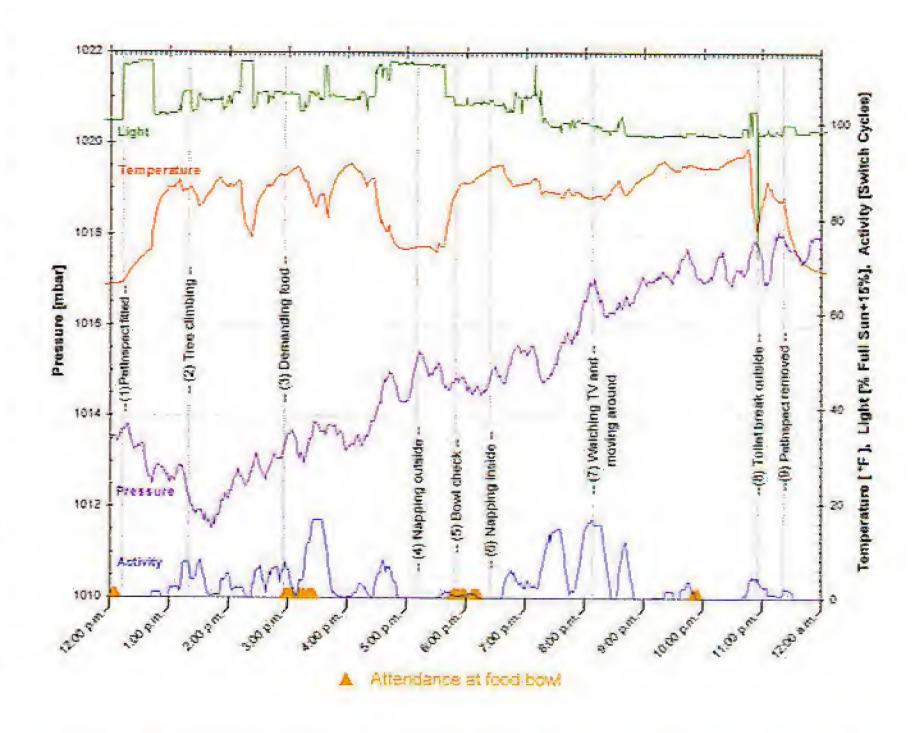


Figure 2. By downloading the data and graphing it in a spreadsheet you can see what your pet got up to. If the pet's in range, you can update the graph with live results using an Excel macro.

and calibration coefficients. The module is calibrated at two temperatures and two pressures at the factory for determining the six calibration coefficients. The calibration coef-

ficients are used by the software running on the microcontroller to correct for both the gain and offset errors of the pressure sensor, temperature sensor and analogue to digital con-

This article describes an advanced circuit not tested or post-engineered by the Elektor Electronics design laboratory. It is affered as a source of inspiration for reader's own developments. The original, unabridged version of the article (24 pages) is available as a pair file; see free download file no. 040327-11 on www.elektor-electronics.co.uk.

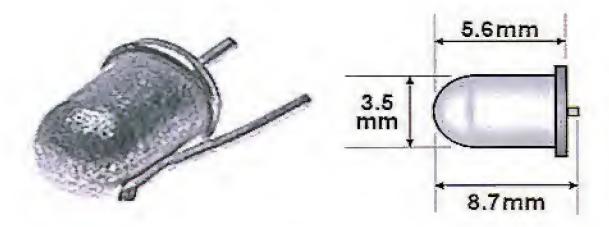


Figure 3. The activity sensor is a ball-in-cage tilt switch. Being non-mercury, it is completely safe, even if your pet swallows it. (Adapted from [1])

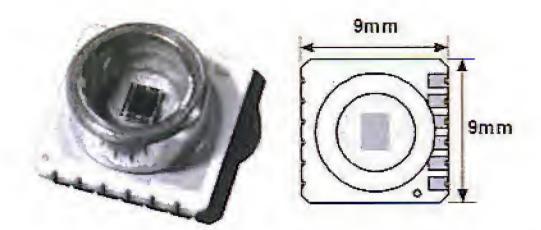


Figure 4. At 9x9 mm, the MS5534AM pressure sensor was originally designed for altimeter watches and the like. In PetInspect, the MS5534AM has enough resolution to tell you if your cat sleeps on the dining room table when she thinks you're not around. (Adapted from [2])

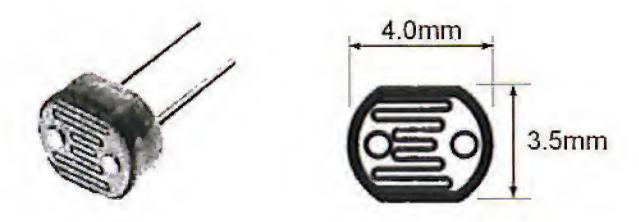


Figure 5. The LDR is not calibrated to any real units of light intensity. Instead, it simply reads in terms of "percentage of full sunlight", where 0% corresponds to an absence of light and 100% represents the maximum intensity ever expected when in full sun.

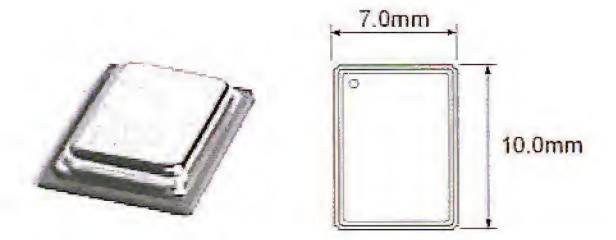


Figure 6. This is the TR3000 ASH Transceiver from RF Monolithics. I don't suppose the designers pictured their creation adorning the likes of my cat? (Adapted from [3])

verter. Second order compensation calculations involving the calibration constants and raw pressure and temperature readings provide enhanced accuracy of the calibrated pressure readings.

In order to average noise, 8 readings

are combined. This averaged result gives a measurement which changes less than ± 0.05 mbar when the pet is still and at a constant height.

To determine absolute pet altitude from pressure will require some math. After the pressure readings are calibrated using the calibration constants and the formula supplied by the manufacturer, the following formula converts this actual pressure to an altitude above sea level:

$$h = \frac{T}{0.0065} \cdot \left[1 - \left[\frac{p}{p_0} \right]^{0.190262} \right]$$

This pressure-to-altitude conversion equation is based on US Standard Atmosphere 1976. T is the temperature in Kelvin, p_0 is the pressure of the day at sea level and p is the calibrated pressure reading from the MS5534AM pressure sensor. The height, h, is in units of meters.

In Figure 2, event (2) shows Elmo climbing a tree. There is a marked short-term decrease in pressure when she is up the tree, followed by a rapid increase on her return journey Earthward. The slower variations in pressure across the graph are due to the changing ambient air pressure.

Temperature recording

When Rover takes a break at the pet motel, you like to make sure he's looked after. The temperature measurement is derived from the pressure sensor, since it needs this to provide its own temperature compensation. The reading is accurate to ± 0.5 °C with a resolution of 0.015 °C.

The recorded temperature is influenced by three factors: ambient temperature, incident solar radiation and body heat generated by metabolism — which increases with physical exertion. This is just as well, because all of these contribute to the variable of interest: the core body temperature of your pet.

In Figure 2, when Elmo was napping outside (4) there was a greater amount of incident light and a lower temperature recorded throughout this time. Large sudden changes in temperature recorded by the device exhibit exponential arrival at the new level, even in the presence of small fluctuations. For example, when PetInspect was removed from Elmo (9), the recorded temperature plummeted in this way, but you can also see this with less definition when Elmo exits the house just before taking her nap outside (4) and again when she enters the house for her six o'clock feed (5).

Light intensity recording

The light dependant resistor (LDR) is a good inside/outside indicator. In Figure 2 I've added 15% to the light readings purely to prevent the light intensity results from overlapping on the temperature data. Due to changes in orientation and shadowing, the light readings will fluctuate markedly, however the average reading is a very good indicator for establishing inside/outside location during the day. A semi-opaque enclosure for the PetInspect helps to diffuse light from any angle, reducing these fluctuations, see **Figure 5**.

In Figure 2, napping outside (4) shows a greater amount of incident light than napping inside (6). When Elmo takes a toilet break from the artificial light inside just before 11:00pm, she goes outside which results in a sudden momentary decrease in light and temperature (8). Careful mounting of the device will ensure that the readings are not affected by changes in positioning. When Elmo climbed the tree (2), there was a false indication of lower light, probably due to the fact that the PetInspect got rotated so that the LDR pressed against her neck, rather than away from it.

Proximity recording

So who's eating all the brekkies? Since each pet has the ability to both transmit and receive information, they have the ability to communicate with one another over a short range (30 m line-of-sight). Each PetInspect constantly listens for ID transmissions from other PetInspects, and transmits its own ID number every 15 minutes (or at whatever period you like).

This allows you to assess the social grouping of pets. If you place a PetInspect by the feed bowl, you can check for feeding attendance. During the test in Figure 2, I had another PetInspect sitting by the feed bowl. It has a short antenna to reduce the range, localizing the capture of ID transmissions to about 1 m. As you can see by the orange triangles representing feed bowl attendance, Elmo likes her food!

Transceiver

The TR3000 Amplifier Sequenced Hybrid (ASH) transceiver IC from RF

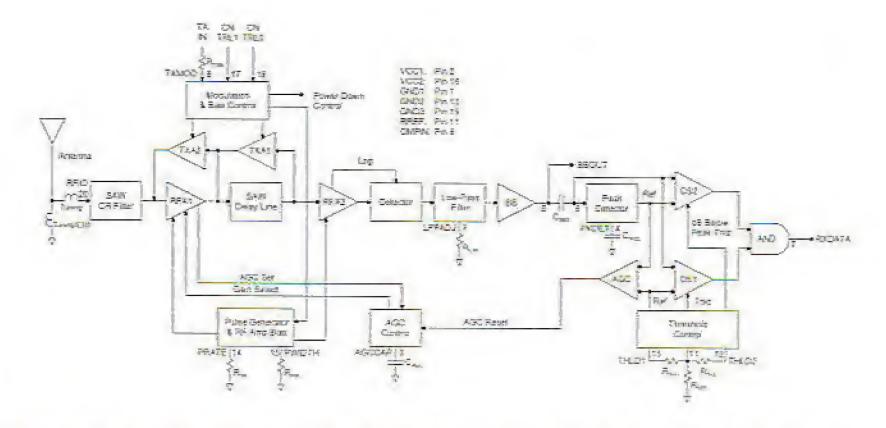


Figure 7. Amplifier Sequenced Hybrid (ASH) transceiver block diagram. A gainlimiting factor in most receiver amplifiers is the feedback from later stages affecting the sensitive high-gain earlier stages. This problem is eliminated in the ASH design by switching only one amplifying stage on at a time. (Adapted from [3])

Monolithics (Figure 6) was chosen for the wireless transceiver [3]. The TR3000 was the only device that fitted into the restricted physical space, and was integrated enough to easily form part of a circuit with the minimum amount of components. It also met the minimum requirements for data rate, power consumption, and ease of development.

Being of fixed carrier frequency, the part number determines the frequency of operation. This device uses Amplitude Shift Keying (ASK) or On/Off Keying (OOK) at a carrier of 433.92 MHz. OOK was selected because the amplitude shift keying mode is only available at higher data rates which have correspondingly reduced range. These transceivers have been used in products to track climbers on Mt. Everest and runners in the Boston Marathon.

The ASH design employed in the TR3000 contains an amplifier timesequenced receiver section which provides over 90 dB of RF gain without the use of frequency down con-

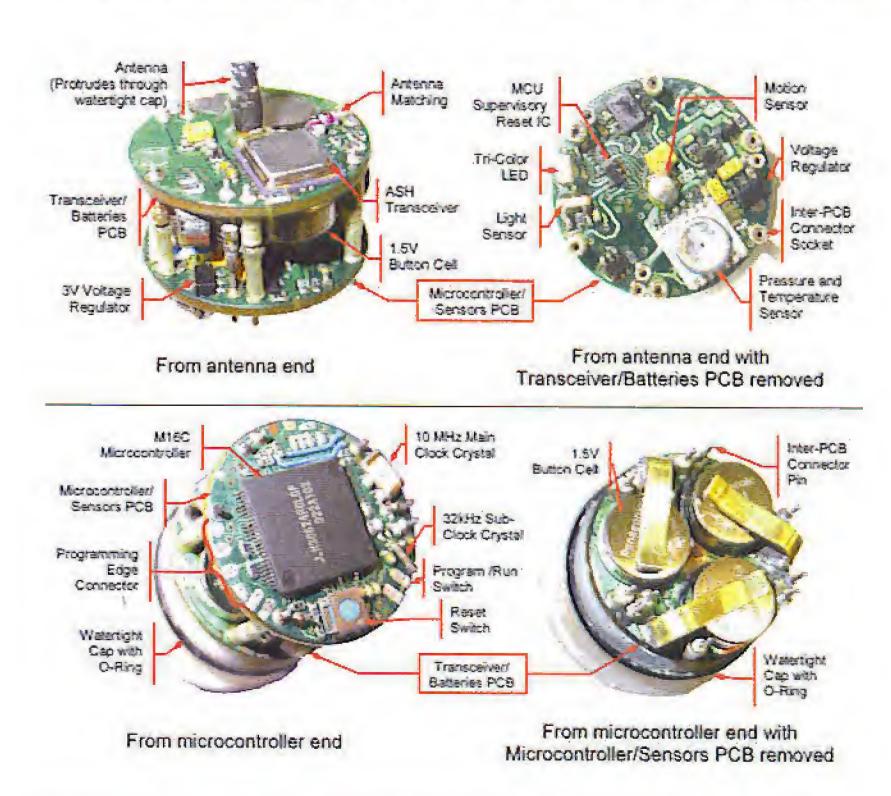


Figure 8. The six layer PCB has dedicated power and ground planes on each board, which along with other techniques, means bulky shielding is unnecessary. As a result, the electronics package, including batteries fit into a cylinder 28mm in diameter and 23mm length.

PetInspect Main Features

Overall	Operational temperature r	ange	-10 to +70 °C
	Operating voltage		3.0 V nominal
	Battery life 10 weeks	eeks with a sensor sampling period of 15 minutes.	
	T .	90 mA while maintaining the real time clock,	
		ntinuously integrating an	-
	listening once a second for wireless data		
	Peak current		17 mA
	Dimensions	electronics package: 28.6 x 28.6 x 25.0 mm	
	Flash ROM	A TANKS	256 k
	RAM		20 k
	Main clock		10 MHz
Transceiver Section	Transmit output power		-ódBm (0.25mW)
	Range	15 m line of sight (typical)	
	Raw data rate		23 kbps
	Modulation	- FM-1-4	on-off keying
	Carrier frequency 433.92 MHz (licence-exempt ISM)		
	Carrier frequency tolerand	e	± 200 kHz
	Receiver dynamic range		-10 to -84 dBm

version. Unlike a superheterodyne receiver which achieves stability by distributing RF gain over multiple frequencies, the ASH transceiver distributes the total RF gain over time. Figure 7 explains this in block diagram form.

In this application, the transceiver is configured for OOK modulation at 23k Bits Per Second (BPS).

The transceiver draws too much current to be kept in receive mode while listening for the start of transmissions. Instead, the transceiver is placed in receive mode for 8 ms out of every 600 ms. It is asleep for the remaining part of the receive polling cycle.

When PetInspect or a base station wants to send a message, it transmits a 800ms preamble before the first packet. This 'tickle' wakes up all PetInspect units in range and keeps

Pacietizer - In-

Local

Erro

Base Station

23 k-Bits per Second

Transcerves

Department

continuous silence. They then reenter sleep mode to continue receiver polling.

Construction

Layout is crucial to the success of the transceiver operation. Normally, microcontrollers are not used in close proximity to radio frequency components. The spurious signals coupled from the microcontroller clocking elements into the radio circuits can affect both transmission and reception. To mitigate this, the transceiver and microcontroller are placed at opposite ends of the device. Attention to power supply distribution, shielding and other design rules allows a successful arrangement of components. The result of this care-

Message Center

PetInspect

Cकारा-कार्य

Carried

Comment.

them awake and in full-time receive mode until they detect 2.5 seconds of



Figure 9. Base Station/PetInspect communication flow: The user types in a command on the laptop. This is echoed back by the base station over the serial port. PetInspect replies to all received messages via the wireless link to confirm that the command has been received and actioned.

Transceiver

Depart sizer:

Local Edito

Opsional Wired Serial Port for Dragnostics

ful layout is shown in Figure 8. Extensive constructional notes, including useful tips on making waterproof PetInspect units are provided in the unabridged version of this article.

Base station

The purpose of the base station is to relay commands typed into the laptop for transmission over the wireless link. As shown in Figure 9, the commands are parsed and sent to the base station transceiver over the RS232 serial cable at 57,600 baud. PetInspect reply packets are captured by the base station transceiver and reformatted for serial transmission over cable in the reverse direction to the laptop. Although the wired link is duplex, the RF transceiver link is half-duplex at 23 kbits per second. The base station can be constructed from a PetInspect running different software. The actual action to be carried out is decided upon by the "Message Centre" module.

A base station might also be configured to control the immediate environment for your pet. For example, the door to the cat brekkies might only open if all of the following conditions are true:

Integrated activity over last two hours > 12,

cat has not AND accessed brekkies within the last hour, AND time is after 4:30pm.

OR Cat has not eaten for four hours.

If you really want to get serious, putting the dispenser on a weigh scale that can be queried for the amount of brekkies eaten at each sitting would allow you closely track feed intake.

Software

The source code for the base station and PetInspect is common, being written almost entirely in the C programming language. Assembly was used sparingly where C was not suitable. The full source code listings are available free of charge from our website, the files are included in archive no. 040327-11.zip.

Schematics!

Now that we've talked about all the peripherals the full schematic starts

Serial Port

to make sense. In fact it's a pretty standard circuit, with the microcontroller surrounded by all of the peripherals talked about so far in Figure 10.

There are just a few details to tidy up such as the LED and power supply conditioning. D101 is a tri-colour LED included for quick indication of system status. The LED is green when receiving, red when transmitting and orange when an error condition occurs, such as a low battery condi-

tion. U107 is a micro-power ultra-low quiescent current voltage regulator with the special property of having a quiescent current of only 1.1 µA. This is the current the voltage regulator wastes while still providing 3.0 V at the output. It also has an ultra-low dropout voltage (100 mV at 10 mA). These features mean this part is especially suited to long term 'always on' applications with constraints on battery capacity.

The schematic for the ASH transceiver circuitry discussed previously is shown in Figure 11. Component values have been changed to enable a Baud rate of 23 kbps. [3]

Low power regimen

With a very small battery, much time was spent optimizing for reduced battery current. The use of a 3.0V operating voltage helps reduce power consumption, but the most important factor is the amount of time spent in the various operating modes

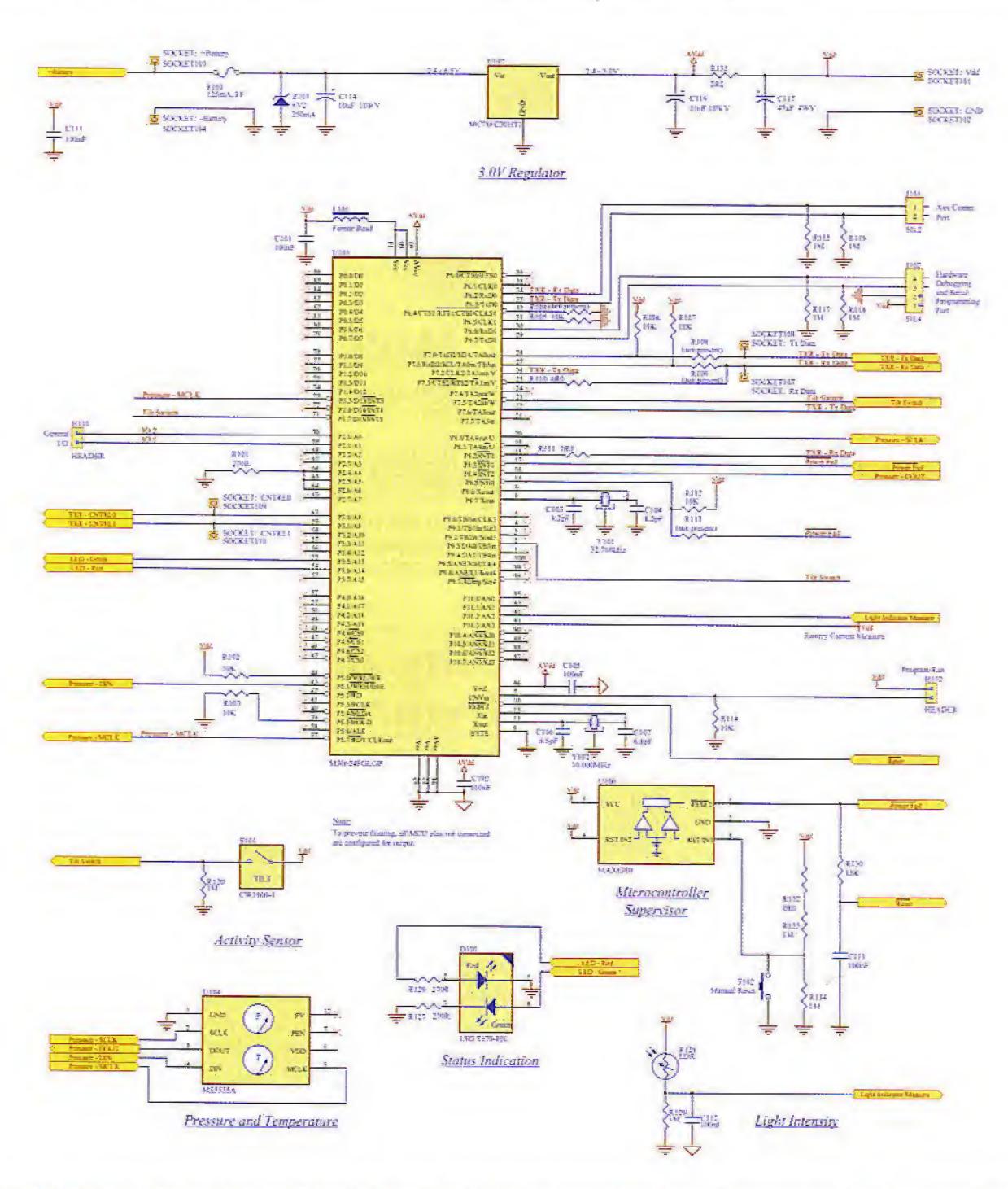


Figure 10. Microcontroller and Sensors Board schematic. Note the two crystal oscillators. To save power, the 10MHz oscillator is only turned on occasionally when the full power of the microcontroller is required. The 32.768kHz oscillator for the system clock is always on.

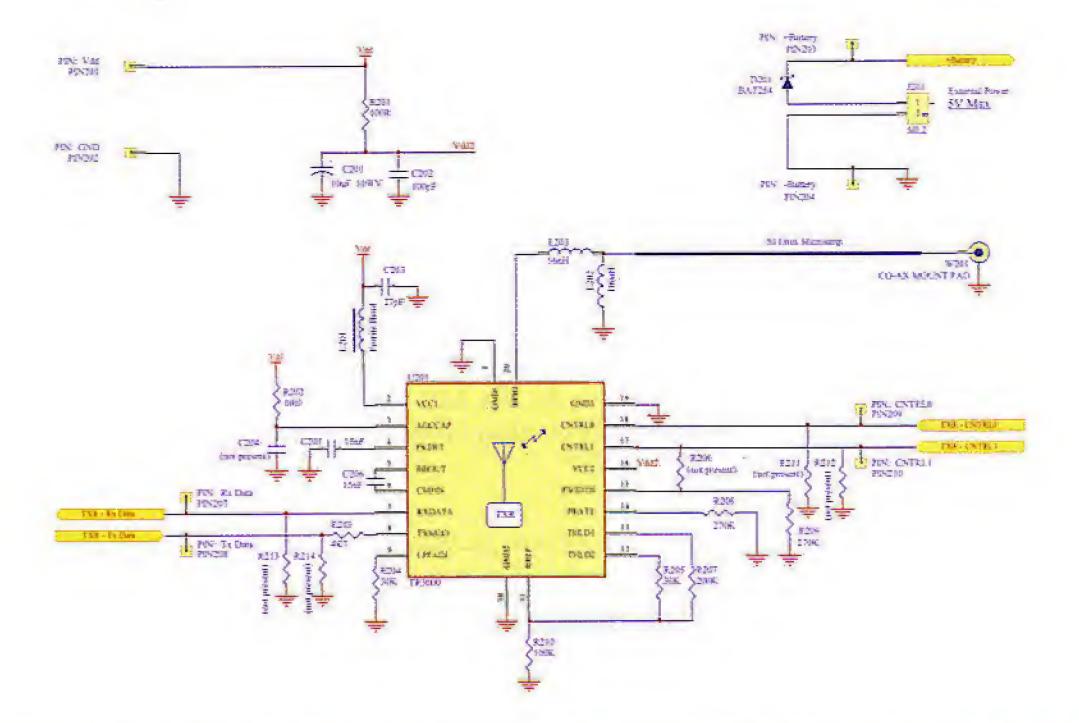


Figure 11. ASH transceiver schematic. Luckily, you can buy a DR3100 transceiver PCB module pre-assembled at the factory and change a few discrete components to alter the Baud rate.

The various power modes are as follows:

Sleep Mode: Microcontroller core stopped, timers being clocked by 32 kHz sub-clock for real-time clock and motion activity counters, transceiver in sleep mode. 10 MHz oscillator is off.

Doze Mode: As for sleep mode, but transceiver is in receive mode.

Low Speed Mode: As for doze mode but microcontroller core is operating from a 32 kHz sub-clock.

Fully Awake Mode: Microcontroller core is clocked from 10 MHz oscillator. Transceiver is in receive or transmit mode.

Further work

If you decide to build a PetInspect, you might like to extend its capabilities by adding more peripherals. Other sensors could be included: for example, an accelerometer could be added for posture recognition. GPS is an obvious choice for tracking and a microphone could be used to measure sound levels and detect hazardous environments such as busy roads.

As you can see, this article has described only the platform of a system that could be greatly enhanced by the application of your own enthusiasm and ideas.

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- ASSEMtech Europe Ltd., CW1600-1 Moving Sensing Switch Product Data Sheet, Rev B, 1998.
- [2] Intersema Sensoric SA., MS5534A Barometer Module Data Sheet, DA5534_024, 2003.
- [3] RF Monolithics Inc., TR3000 433.92 MHz Hybrid Transceiver Datasheet, TR3000p, rev 2000.12.08, 2000.

Acknowledgements

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Availability of parts and software

A full schematic, PCB layout, source code, compiled executables and Bill of Materials (BOM) lists with supplier details is freely available from the magazine website should you wish to make a PetInspect all by yourself. This includes everything required for the PetInspect, base station and the programming cable. Use the executable if you don't want to go to the bother of installing the compiler.

Parts are also available through the author at www.petinspect.com. Due to the difficulty of soldering the ASH transceiver IC, it would be easier to use the transceiver module based on this same IC by the manufacturer: the DR3100. This module needs a few passive components replaced to convert it 23kBPS operation. The instructions to modify the DR3100 are part of the download from the magazine website. The only disadvantage of the DR3100 is that it is a little bigger.

Due to the extreme miniaturization using very small surface mount parts, this project is recommended for experienced electronics enthusiasts. A construction manual will be available before you commit to buying parts to ensure that you get an accurate idea of what's required in assembling the device.

You can build just one PetInspect and download the data with a wired link after retrieving it from your pet. To get the most benefit however, you should build two PetInspects and configure one as a base station. The base station connects to the PC serial port, allowing communication with any PetInspect in range over the wireless link. You can then download from Rover while he is still wearing the PetInspect.

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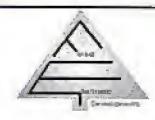
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Movement sensors enhance GPS reliability

MOBILE MAVIG

Ekkehard Scholz



In the 1490s when Columbus sailed the ocean blue he wasn't able to plot a course with the aid of a GPS navigation system. Instead, he worked out his position on the globe (as it turned out) by meticulously recording the ship's speed and compass bearing in a process known as 'dead reckoning'. In those days it was quite common to be a couple of hundred miles out on long journeys.

ATION PLUS

Modern GPS navigation aids achieve remarkable accuracy in comparison but when the satellite signal gets weak or obscured they still need to take a lesson from Columbus to fill in the gaps...

The market for GPS (Global Positioning System) navigation systems has grown at a staggering rate so that now there are dedicated systems available for practically every type of travel and/or vehicle. As a consequence of the high level of system integration, mass production of specialist chips and lower production costs of both in-car (Figure 1) and portable (Figure 2) navigation equipment has fallen dramatically over recent years. Vehicular navigation installations use additional information from turn-rate sensors and distance trip data to help keep the system on course and display the correct on-screen position between GPS 'fixes'. The process of position plotting using distance travelled and compass heading is known as 'dead reckoning' (DR). DR information is important because it can be used in conjunction with digital map information stored on a CD or flash memory to update the displayed vehicle position when the GPS signal is obscured in tunnels or by tree canopy cover in a forest or buildings in town.

GPS and Dead Reckoning

The idea to support the GPS information with data from movement sensors is not new but it is only since the availability of low cost movement sensors such as electronic accelerometers, gyroscopes and compasses that the systems can be targeted at a mass-market.

Navigation systems that use both GPS and DR information fall into one of two camps in they way they handle the data: The most basic system uses GPS data for positional information and only falls back to DR when the GPS signal is unavailable. The second type is more sophisticated and combines both GPS and DR information to achieve better positional accuracy.

SiRFDRive is a commercial navigation software package marketed by SiRF Technology that combines (or 'couples') both GPS and DR information. The software has good modular design to help simplify the development process of a GPS/DR system. The close coupling of GPS and DR data is achieved using Kalman navigation filtering software. This technique is essentially an optimised interpolation algorithm using the last position together with actual GPS information and movement sensor data to predict the next position with minimum error. A feature of Kalman filtering is that it does not use all past data relating to the path taken it just calculates the new position using information from the last position, this therefore requires fewer resources but leads to some inaccuracy. To optimise positional accuracy Kalman filtering allows



Figure 1.
The TravelPilot RNS
149 from Blaupunkt
crams a car radio,
CD player and
navigation system
into a standard DIN
vehicle radiohousing format.
(photo: Blaupunkt)

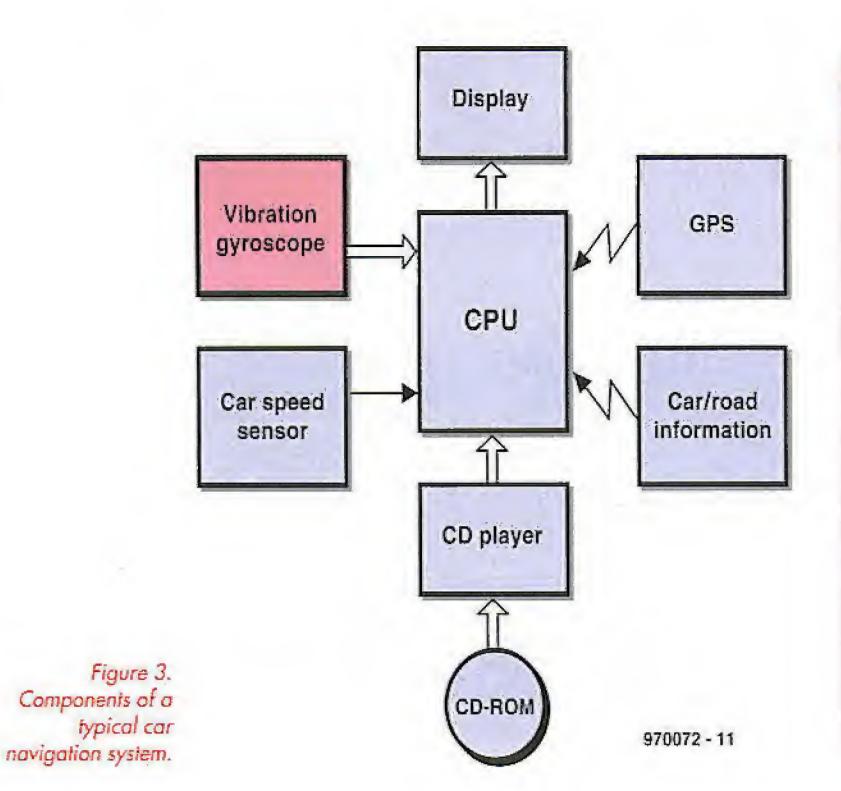
an adaptive approach to DR and GPS data handling: with a good GPS signal strength GPS data has a greater influence on the interpolated position but with poor GPS reception or low-speed travel the DR information has more influence.

Movement sensors

Acceleration can be measured with a closed-loop accelerometer. This device uses a servo amplifier to drive current into deflection coils positioned either side of a swinging mass to keep the mass steady. The current required to keep the mass stationary is directly proportional to the applied acceleration. This type of sensor has



Figure 2: A personal navigation aid for serious ramblers, (photo: Garmin)



TomTom GO the story (1)

A GPS system using a MEMSIC sensor, ARM controller and Linux software

TomTom (based in The Netherlands) are suppliers of sophisticated navigation equipment worldwide. This unit uses the CMOS thermal accelerometer from MEMSIC to provide DR data. The TomTom GO is promoted as being the smallest and most intelligent All-in-one car navigation unit in the world. This compact unit has a full colour TFT display and contains the mapping software and a GPS receiver. The unit can be mounted in the vehicle using the supplied bracket. The unit has its own Lilon rechargeable battery so it is ready to go as soon as it is out of the box and switched on.

The route display can be switched between 3D or 2D representation with either day or night views. Language is selectable and the touch screen is intuitive to use. The battery can be recharged from a cigarette lighter socket. The built-in dead reckoning facility enables the unit to be

good linearity throughout the measurement range and is typically capable of detecting forces of ca. 20 g to a resolution of 10 μg . The unit is shockproof (100 g max) and has been used in many military and civilian applications for many years with proven reliability.

Two different types of turn rate sensors can be used, each relies on a different physical effect to sense rotation. They are briefly discussed below.

- The **vibrating gyroscope** (The word gyro here simply indicates that the device senses rate of turn, it does not imply that the device contains a rotating mass like a traditional gyroscope) uses the mechanical Coriolis force (a) experienced by a vibrating mass that is rotated (ω) in a plane orthogonal to its plane of vibration (v) (see **Figure 4**). A piezo harmonic vibrator or capacitive driver produces the moving mass. This type of gyro is often used in low-cost non-critical applications. It has a poorer performance compared with laser gyro particularly in terms of its noise, sensitivity to mechanical vibration and its temperature dependant output drift (3°/s).
- The **optical gyroscope** ('laser gyro'). Once again no spinning mechanics are involved but instead this type of gyro relies on the 'Sagnac effect' to sense rotation. **Figure 5** shows the basic Fibre Optic Gyroscope (FOG) layout. It consists of a light emitting super luminescent diode (SLD), a modulator, an interference detector and a coil of fibre optic cable consisting of **n** turns enclosing an area **A**. When light from the SLD passes through the second beam splitter one half of the beam is injected at one end of the fibre optic coil and travels in a clockwise direction through the coil while the other half is injected at the other end and travels in an anticlockwise direction. The phase relationship of the two exiting beams is compared in a interferometer. Both beams travelled the same distance (but in different

TomTom GO the story (2)

An open system

Technically, the TomTom GO is interesting not just for its integrated Dead Reckoning feature (or 'Assisted Satellite Navigation' as it is referred to by the manufacturer) but also for its system architecture. It employs a 200 MHz ARM920T processor which was recently found to run a Linux (!) operating system. Use of Linux meant that TomTom, in response to pressure from the Linux community, eventually had to make its control software available as an open source program. This information together with some clever reverse engineering information available on the Internet makes this device the most transparent navigation equipment available today. With all the information available it is perfectly possible to develop the platform further, for example, as a media player. A look at the Wiki page mentioned below details the use of a TomTom system in this field of application.

TomTom are continuing with product development and unveiled three further models at the CeBit Exhibition in March. The basic GO300 has a 200 MHz processor but does not have an accelerometer or dead reckoning capability. The GO500 is similar to the earlier model but has a clock speed of 400 MHz like the GO700. This model also has a 64 MB memory and a built-in 2.5 GB hard disk with pre-installed map data for the whole of Europe. All three models have a built-in blue tooth transceiver.

A software development kit called SDK5 is also available



Photo TomTom GO

used as a portable unit. Travel information and country specific mapping data for all European countries is pre-loaded to the unit via the SD memory card. At the country border it is only necessary to plug the SD card for the next country and carry on with the journey. Once the country-specific SD memory card is plugged into the unit the driver will have access, not only to detailed map information but also to places of interest (POIs) such as hotels or restaurants in the vicinity.

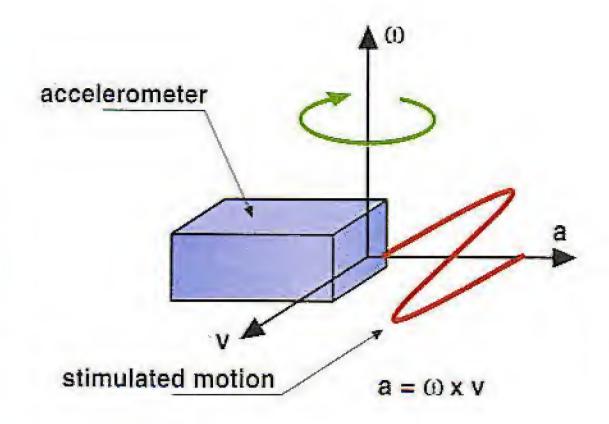


Figure 4.
The principle of the vibration gyro (Picture: IMAR Navigation)

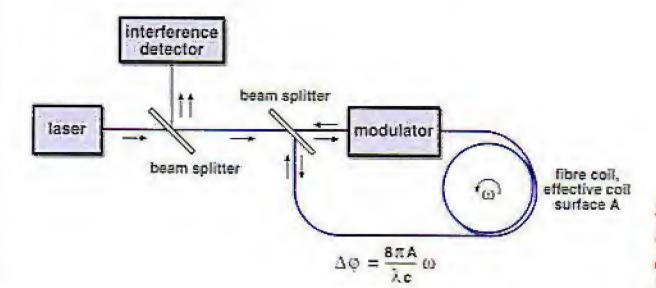
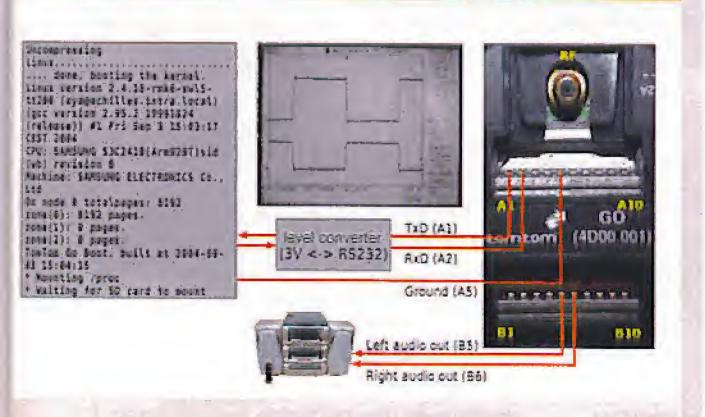


Figure 5. Laser gyro block diagram. (Picture: IMAR Navigation)

The serial Port

OpenTom



"Reverse Engineering"

for professional with special features including a method to transfer data using GPRS radio interface.

There is also an official GO development toolkit available which allows the development of C++ programs under Windows using the Cygwin compiler. So it just goes to show that almost anything is possible with Linux...

Weblinks:

<u>www.tomtom.com/?Language=5</u> (manufacturers site)
http://wiki.opentom.org/ (Wiki with lots of information on the TomTom Go)

directions) so the phase difference of the outputs will be zero. An interesting thing happens when the whole apparatus is rotated around the coil axis (where w is the angular rotation speed). If the rotation is in a clockwise direction then the light travelling in the same direction around the coil will travel a slightly longer path because the detector has moved further away from the transmitter while the light is in transit through the coil. Similarly the anticlockwise light beam will hit the detector sooner because it has moved nearer to the transmitter. Careful observation of the two output beams by an interferometer indicates a phase shift proportional to the rotational speed. In another variant (the closed loop FOG) the beam can be fed to a phase shifting element which corrects the phase difference and the amount of correction indicates the turn rate.

Compared with mechanical or piezoelectric gyros the fibre optic gyro is much less sensitive to the effects of vibration and acceleration this is the main reason they are preferred to any other type for precise measurement.

The Thermal accelerometer

An ingenious new type of accelerometer does not use a conventional mechanical pendulum to detect movement or inclination. Instead the unit senses tiny variations in the convection currents generated by a heating element suspended inside a hermetically sealed chamber. The complete device comprising the micro-machined chamber, heater, thermocouple sensors and amplifiers are contained within a 5 mm square LCC-8 chip outline. The small heating element is supported in the chamber and has two thermocouple sensors (for sensing single axis movement) fixed either side (**Figure 6**). The element produces a circulating 'bubble' of warm air centred between the two thermocouples. Whenever the device is moved or

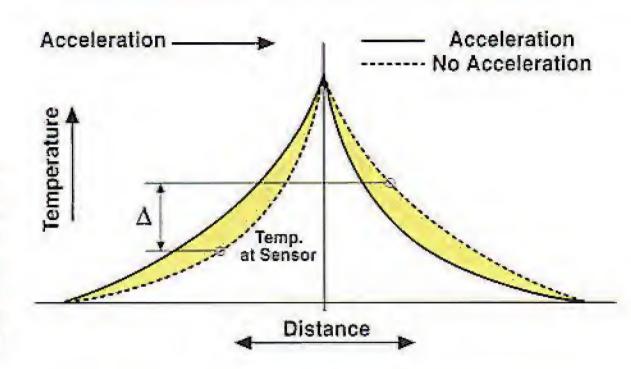
surrounding air heated air temperature heating sensor cavity silicon substrate Memsic Inc.)

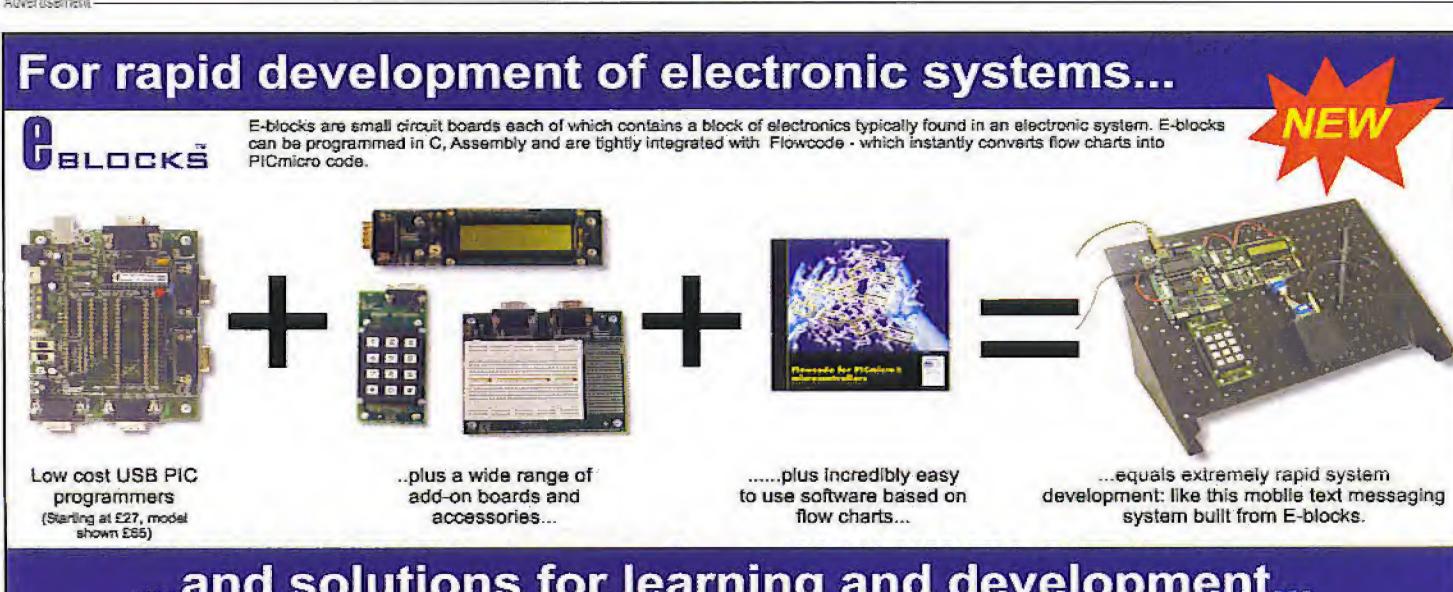
Figure 6. The heated air shifts under the influence of acceleration (Picture:

inclined along its sensing axis the bubble of warm air shifts (it has a different mass from the surrounding air in the chamber) so that one thermocouple now becomes warmer and the other cooler (proportional to the rate of acceleration or angle of incline). The two thermocouples are connected as elements in a Wheatstone-Bridge so that the voltage change outputs a difference voltage (Figure 7). The output signal indicates the direction and force of acceleration. The sensing axis is horizontal to measure velocity increase/decrease or tilt angle.

This device is built-into the TomTom navigation system (see insets) and is particularly flexible for stand-alone applications because the unit is completely self-contained and does not require an interface to any vehicle sensor.

Figure 7. As acceleration or inclination increases so the temperature difference gets larger: (Picture: Memsic Inc.)





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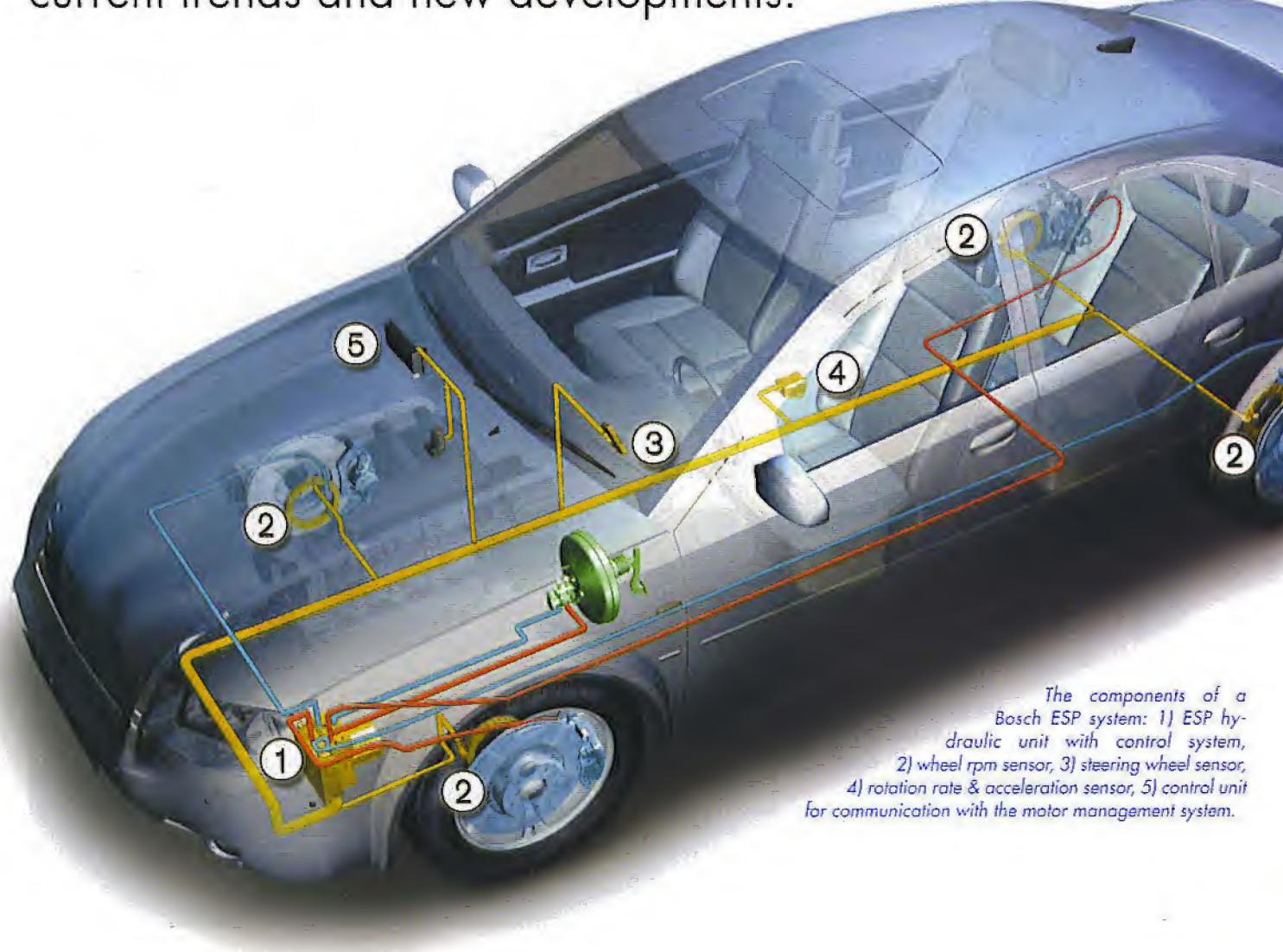
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Automotive sensors

SENSE ORGANS

Helmuth Lemme

Modern vehicles are computer networks on wheels in which sensors provide the links to the real world. These sense organs for the onboard electronics are subject to extremely severe requirements. Here we provide an overview of the virtually unlimited variety of sensors and highlight current trends and new developments.



VEHICLES

Increasing competitive pressure is forcing motor vehicle manufacturers to make ever more sophisticated innovations. This applies not only to passenger vehicles, but also to commercial vehicles such as lorries and busses, and of course to motorcycles as well. The decisive improvements made in recent years are:

- increased driving safety,
- reduced fuel consumption,
- reduced environmental pollution,
- increased comfort and convenience, and
- improved diagnostic functions.

To make all of this possible, many physical quantities mechanical, thermal, and other - must be measured at innumerable locations in the vehicle and conveyed to a microcontroller. The microcontroller monitors the measured values and triggers suitable control functions as necessary. In contemporary top-end vehicles, the number of sensors can easily run into the hundreds, and motor vehicles are gradually turning into mobile electronic fortresses. Generally speaking, the trend is moving away from inde-

pendently operating individual modules and toward full networking of the entire vehicle using suitable busses. In a manner of speaking, the objective is to have every nook and cranny know what's happening everywhere else. Some of the functions that

would be inconceivable without sensors are:

- ABS (anti-lock braking system): brake locking is prevented by reducing the pressure on the brake pads under electronic control in order to maintain the steerability of the vehicle.

 ASR (acceleration slip regulation, a.k.a. 'traction control'): prevents individual wheels from spinning.

ESP (Electronic Stability Program): prevents skidding in order to keep the vehicle on the course desired by the driver.

- ACC (Adaptive Cruise Control): automatic control of the optimum distance from the preceding vehicle according to the vehicle speed.
- Minimising harmful emissions by monitoring the exhaust gas and suitably adjusting the fuel/air mixture.
- Triggering airbags in case of a collision but only if the associated seat is occupied.
- Backing off a window if it cannot be raised without encountering resistance (because a finger is in the way, for instance).
- Warning signals for doors that are not properly closed while the vehicle is moving, insufficient fuel in the tank, icy roads, seat belts that are not fastened, and so on.

As human life, significant property values and the reputations of entire corporations depend on the trustworthy operation of these sensors, they are subjected to extremely strict reliability requirements. The ambient conditions faced by these sensors are challenging, with temperatures ranging from well below freezing (-40 °C) to the sizzling heat of a highly overheated engine (160 °C, with brief excursions up to 200 °C), as well as rainwater, ice, de-icing salts, oil, brake fluid, battery acid, dust, exhaust gasses, vibration, mechanical shocks, and strong electromagnetic fields arising from the immediate vicinity. Besides being secure against total failure, the sensors must maintain their measurement accuracy within specified tolerances under all of these conditions over many years. At the same time, they are also exposed to unrelenting cost pressures. As a result, only a small fraction of the nearly unimaginable variety of commercially available types of sensors can meet the selection criteria. Figure 1 gives an overview of the most significant vehicle systems incorporating sensors.

Engine sensors

Here one of the most important quantities to be measured is crankshaft rpm. The 'classic' way to do this is to use an inductive sensor consisting of a coil and a permanent magnet. A steel cam or lobe is located on the shaft. When it passes in front of the sensor, the magnetic flux through the coil changes. For each rotation of the shaft, a single voltage pulse is induced and then further processed by the electronic circuitry. Another option involves a magnet attached to the shaft. If

this type of sensor is located next to a gearwheel or a magnetised wheel with several poles (multipole ring), a corresponding number of pulses will be obtained for each rotation of the shaft. This principle is simple and economical. The frequency of the generated signal is a measure of the rpm. However, a drawback of this approach is that the voltage that is generated is also proportional to the rpm, so it is difficult to sense very low rotational speeds.

This problem can be avoided by using a sensor that responds to a static magnetic field, such as a Hall-effect sensor or a magnetoresistive sensor. Such sensors are wear-free and reliable, and they are already widely used in automotive systems due to their low cost.

The second important quantity is the instantaneous angular position of the crankshaft or the camshaft, which rotates at half the speed of the crankshaft in a four-stroke engine. This quantity is needed by electronic ignition controls. Inductive and magnetic sensors are again suitable for this purpose. The development trend is moving away from traditional mechanical valve control and toward electronic valve control. The Siemens/VDO Electronic Valve Train (EVT) system, for instance, provides an increased range of options for valve opening and closing times and thus allows the engine to be operated more efficiently.

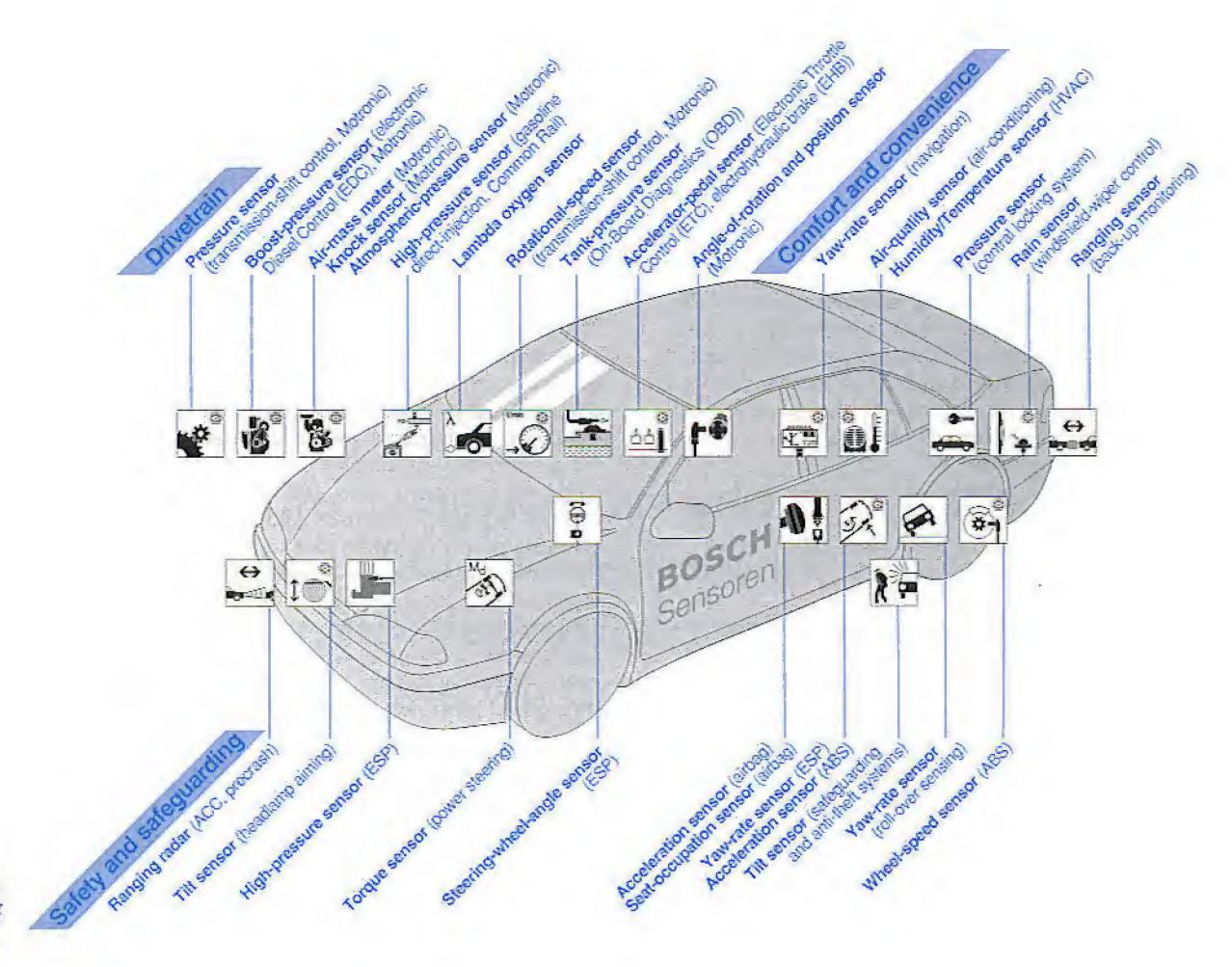


Figure 1. Sensors are used in a wide variety of vehicle systems.

Another parameter that requires monitoring is the engine temperature, since overheating due to failure of the cooling system poses a serious threat. Semiconductor sensors and metallic sensors (using platinum or other metals) are suitable for use as temperature sensors.

A flow sensor in the fuel supply line can provide an indication of the instantaneous fuel consumption. However, it can be omitted with modern fuel-injection engines, since the amount of fuel being consumed can be precisely calculated from the volume of fuel delivered by the injection pump. The on-board computer can then compute and display the average consumption per 100 km, the total consumption since the last reset, and (if the amount of fuel in the tank is also included in the computation) the anticipated distance that can still be travelled.

Measuring the amount of air taken in by the engine (or more precisely, the mass of the intake air) is very important for optimum engine control. As is well known, air density depends on the air temperature and elevation above sea level. With sensors that essentially measure the air volume, the measured value must be suitably corrected.

Mechanical airflow sensors use a potentiometer to sense how far a flap (air vane) located in the air stream is deflected by the dynamic pressure. Moving parts can be dispensed with by using thermal airflow sensors (hot-wire and hot-film airflow sensors). Such sensors use a platinum wire or small ceramic plate with a platinum heating element and vapour-deposited metal-film resistors as sensor elements. The cooling effect of the air stream flowing past

the sensor is compensated by using a closed-loop control system to maintain the sensor at a constant temperature. The heating current required to maintain the sensor at a constant temperature is proportional to the airflow and thus provides a measure of the mass airflow.

Torque measurement

Modern automatic transmissions are controlled by microcontrollers. To determine the optimum shifting point, the microcontroller needs information about the amount of torque generated by the engine as well as the crankshaft rpm. This represents a particular challenge to sensor designers, since this quantity must be measured on a rotating shaft. One option is to use the magnetoelastic effect, which is the change in the magnetic permeability of steel under mechanical stress. Another option is to measure the torsion of the shaft by using two incremental angular sensors located a certain distance apart.

'x by wire'

When the driver is assisted by electronic aids such as ABS, ASR, ESP, ACC and so on, the control elements (throttle and brakes) are no longer directly actuated by mechanical links to the pedals. The circuitry connected between the pedals and the control elements has its own 'intelligence' and takes corrective action if necessary. This is referred to as drive by wire and brake by wire.

The pedal positions are sensed using angular sensors, usually potentiometers, which are subject to extremely severe reliability requirements. Normal types of potentiometers with carbon tracks wear over time, with the result that their resistance increases. Besides this, the wiper can intermittently lift off the track due to soiling. Increased service life can be achieved by using zerowear designs, such as a new Novotechnik product that combines inductive and resistive operating principles. In this sensor, a sliding ferrite yoke modulates the inductive coupling between two conductive loops. The degree of coupling is measured by an attached ASIC.

Electronic power steering

In a few standard production models, the force for power steering assistance is provided by electric motors instead of a hydraulic system. This has the advantage of reduced fuel consumption and lower weight. Electric power steering requires an angular sensor attached to the steering wheel to measure the total angle of rotation over a range of around four full turns. The output signal from this sensor is also important for the ESP system. The steering-wheel sensor can use a potentiometer or employ optical or magnetic effects to sense rotation.

Steer by wire refers to a purely electronic steering system similar to the systems used in aircraft, with no mechanical link between the steering wheel and the front wheels. It is presently in the research stage and not yet ready for mass production. The safety requirements in this area are extremely high. An interim solution developed by Bosch allows the electronics to intervene via a planetary gear drive. If the electronics fail, the vehicle can still be steered using the mechanical system.

Brake by wire is also a reality in the form of an interim solution with an electromechanical brake pedal that electronically controls electrohydraulically actuated brakes. Besides safety considerations, the primary obstacle to a purely electrical system is the fact that the amount of current necessary for operation with a 12-V electrical system would be too large for practical implementation. Conversion to a 42-V system, which has been urged for some time now (see the February 2000 issue of Elektor Electronics), is being kept on hold by the industry, primarily for cost reasons.

Minimising pollutants

Minimising pollutant emissions requires maintaining an optimum air/fuel ratio (lambda) in the engine intake mixture. The lambda sensor in the exhaust pipe is an oxygen sensor based on the principle of ionic conduction in a solid electrolyte. The signal from the lambda sensor is used to adjust the fuel/air mixture fed to the engine. Lambda sensors have also become technically sophisticated devices, and they are available in numerous versions to meet different requirements.

Intelligent windows

Besides position sensors that switch off the motor in the fully open and fully closed positions, electrically operated windows and sunroofs have force sensors to detect resistance to the closing motion. This is because there's a risk of body parts being trapped or pinched, particularly

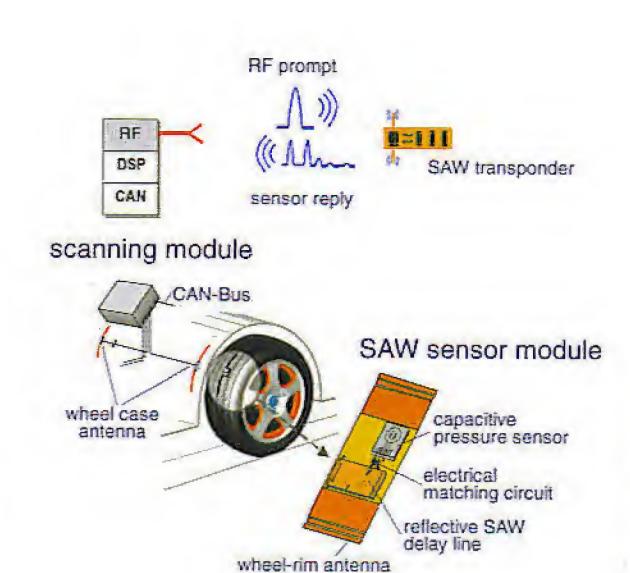


Figure 2.

A sensor system for measuring pressure and temperature in rotating tyres using a surface acoustic wave transponder.

(Source: Siemens-VDO)

when children carelessly play with the windows or sunroof. The windows and roof are required to automatically open again if resistance is encountered. One sensor that has been specially developed for this purpose is the Infineon TLE49x6. This is a dual Hall sensor containing two Hall-effect elements on a single chip, which determine the position and direction of motion.

Tyre pressure and brakes

Tyres are among the most important safety-related components. Tyre damage has been responsible for innumerable accidents. Underinflation is particularly hazardous, since excessive sidewall flexing can cause tyres to overheat and rupture. Electronic monitoring systems can provide an advance warning of underinflation. They are initially being fitted in commercial vehicles (lorries, buses, etc.). A special problem in this case is transmitting the measurement data from the rotating wheel to the (relatively) stationary chassis. Wireless links are much more reliable than slip rings for this purpose. With a wireless system, pressure and temperature sensors are linked to a transmitter inside the tyre that sends the measurements using radio waves. Early versions of such systems were powered by lithium batteries, but eliminating the battery is desirable for maintenance reasons. Modern batteryless systems, such as the Tire IQ system developed by Siemens VDO Automotive and Goodyear, use surface



The individual components of a Bosch ESP system. (Source: Bosch)

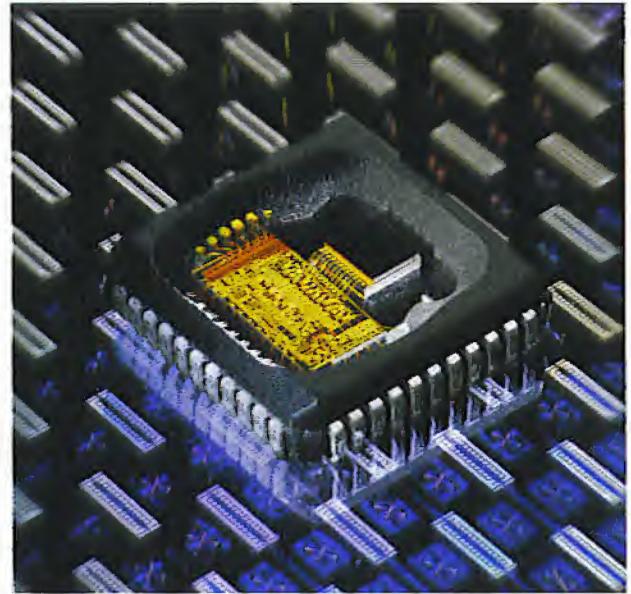


Figure 4. A micromechanical rotation-rate sensor senses the rotation of the vehicle around its vertical axis. (Source: Bosch)

acoustic wave transponders powered by the RF field. ABS, ASR, and ESP systems need to know how fast the wheels are turning. In early systems, this was determined using inductive sensors such as those already mentioned, with the disadvantage that they give poor results at low rotation speeds. Magnetic sensors using the Hall effect and various types of magnetoresistive sensors have proven to be superior for this purpose.

Electronically enhanced driving stability

Many accidents are caused by skidding. The Bosch Electronic Stability Program (ESP) illustrated in Figure 3 includes ABS and ASR functions and goes even further. It detects any skidding motion of the vehicle at a very early stage and actively attempts to counter the skid in order to bring the vehicle back under control. This is done by suitably braking individual wheels and reducing engine power. To do this, the controller correlates the angular position of the steering wheel and the applied braking

Figure 5. A high-reliability fuel level sensor with many fine contact arms actuated by an external magnet passing alongside the contacts.

(Source: Siemens-VDO)

force with the rotation of the vehicle about its vertical axis (yaw rate) and the vehicle's speed.

There are many different types of sensors that can be used to measure the yaw rate. Most of them make use of the Coriolis force, which causes the oscillation pattern of a vibrating micromechanical structure (such as a rotary pendulum or a tuning fork) to change when it is rotated. This change is detected by variations in the capacitance between the oscillating element and the

substrate (Figure 4).

If a vehicle rolls over and comes to rest on its roof or its side, the tightly cinched safety belts must be loosened to make it easier to free the occupants. A tilt sensor can be used to sense the attitude of the vehicle. Many different operating principles can be used for such sensors, but sensors based on thermal principles are especially suitable for manufacturing small, inexpensive devices. Such sensors contain an electrically heated wire surrounded by a bubble of hot air. If the sensor is horizontal, the two temperature sensors on either side of the heater receive the same amount of heat. These sensors are wired into a measurement bridge whose output voltage is zero in this condition. If the sensor is tilted, the sensors will have different temperatures and there will be a non-zero output voltage. At least two manufacturers (Memsec and Vogt) presently offer this type of sensor (see also the 'Mobile Navigation' article in this issue).

Reliable fuel level measurement

The common method for measuring the fuel level employs a tank float connected by a lever arm to a potentiometer that is sealed to prevent fuel penetration. With such an arrangement, wear can lead to incorrect readings with unpleasant consequences.

Siemens-VDO manufactures a wear-free sensor. It contains an array of magnetically actuated contact elements resembling a harp. The field of a magnet attached to the float lever passes through the case and closes individual

contacts in turn (Figure 5).

Morgan Electro Ceramics has introduced a completely different principle that does not require a float. It uses ultrasonic waves emitted by piezoelectric transducers in the floor of the tank to measure the fuel level. The level is determined by measuring the travel time of the reflected waves.

Personal SAFETY Writ large

The utmost in reliability is demanded for airbag deployment sensors. They must respond with absolute certainty when a collision with a certain force level occurs, but otherwise they must never respond to shocks below the threshold level, in order to prevent them from actually causing an accident. The sensors used for this purpose are acceleration sensors. Many different operating principles can potentially be used for this purpose. Most of them involve an inertial mass suspended using a spring mechanism, with the deflection of the mass from its quiescent position being sensed. Micromechanical versions etched from monolithic silicon crystals are widely used. Deflection of the mass causes the capacitances between the 'fingers' of interleaved comb electrodes to change, and this change is measured by electronic circuitry integrated into the same chip. Despite their delicate microscopic structures, such sensors have outstanding durability (Figure 6).

If the passenger seat is empty, there is no point in triggering the passenger-side airbag if there is an accident. One way to implement occupant classification (OC) is to place a synthetic composite mat containing force-dependent resistors beneath the seat upholstery in order to measure the pressure distribution profile (this approach has been developed by Bosch and IEE). If no pressure is present, the airbag is not triggered, even if a child seat is fitted. Other options include force sensors fitted to the four seat attachment points (see **Figure 7**) and 'intelligent bolts' (the Bosch *iBolt* system). In this case, evaluation circuitry computes the weight on the passenger seat and the weight distribution and derives a suitable airbag deployment strategy from this information: full deployment, soft deployment, or trigger suppression.

Internal and external climate

Regardless of what the weather may be like outside, the climate inside the vehicle should be comfortable. Regulated air-conditioning units are becoming increasingly common. Their temperature sensors usually operate on the principle of resistance variation.

The driver needs clean air in order to give his or her best attention to the task at hand. During travel through a tunnel, the concentration of noxious gasses (CO₂, CO, NO_x, and unburned hydrocarbons) can increase sharply. In this case, it is better to block the supply of external air and allow the interior air to recirculate until the outside air is again clean. This can be accomplished using an air quality sensor that measures the concentration of undesirable gasses (essentially CO and NO_x) and closes an inlet flap valve when a threshold value is exceeded (such sensors are made by Bosch, for example).

Windscreen wipers that automatically switch on when it starts raining reduce the burden on the driver. Rain sensors operate optically using a combination of an LED and an infrared photodiode. The reflection characteristics of the surface of the windscreen are different when it is dry and when it is wet. The speed of the windscreen wipers can also be adjusted according to the measured amount of rain. Other types of sensors, such as a system made by Preh, detect mist on the glass and suitably control the air conditioning system.

An outside temperature display on the dashboard is particularly important in the winter. Many modern vehicles have temperature sensors to warn against black ice conditions. They are fitted far enough away from the engine and exhaust to prevent them from being affected by warmih from those sources.

Faultless navigation

Navigation systems are becoming increasingly popular. They determine the position of the vehicle using a GPS receiver, but they don't work in tunnels or underground car parks. In order to determine the orientation of the vehicle, it is also necessary to use an electronic compass with highly accurate magnetic field sensors. Hall-effect sensors are far too insensitive for use with the earth's magnetic field (approximately 40 µT), so flux gate sensors (which are distinctly better but more expensive) are used instead.

The earth's magnetic field can be locally distorted due to perturbing influences such as concrete buildings contain-

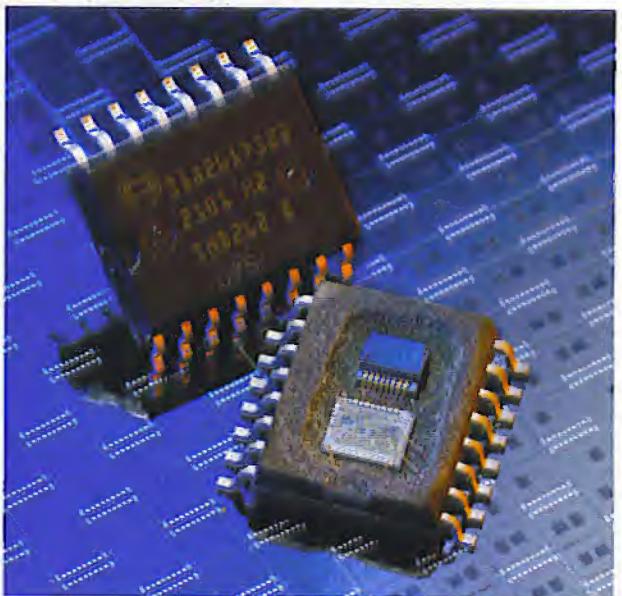


Figure 6.
An acceleration sensor for triggering an airbag, built in the form of a micromechanical device with an inertial mass that is deflected from its quiescent position.

(Source: Bosch)

ing a large amount of steel, and of course the body of the vehicle also distorts the field. For this reason, navigation systems use the distance travelled by the vehicle as a form of supplementary information. This distance can be obtained from the number of wheel rotations or by twice integrating the data obtained from an acceleration sensor. The rotation angle of the steering wheel is not sufficiently accurate for measuring travel along curves. The previously described yaw-rate sensors provide a more reliable source of information in such cases.

Automatically keeping a safe distance

Electronic distance sensors make parallel parking easier. Piezoelectric oscillators in the bumper emit ultrasonic pulses and receive the echoes. The pulse delay is a measure of the distance. The measurement range is around three metres.

At high speeds, one of the most common causes of accidents is following too closely behind the vehicle in front.



Figure 7.
Electronic seat occupancy detection using force sensors at
the attachment
points.

(Source: Siemens-VDO)

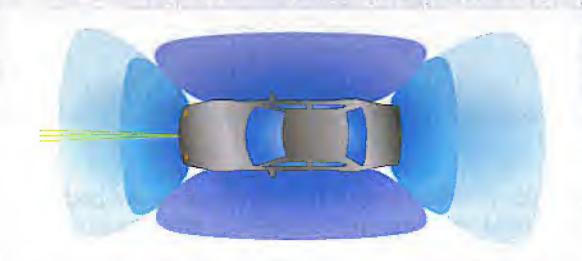
A radar sensor can measure the distance using millimetre waves in the 76–77-GHz frequency band. The beam is tightly focuses to avoid interference from objects alongside the road. In the Bosch Adaptive Cruise Control (ACC) system, four overlapping radar beams scan the space in front of the vehicle with a measurement range extending up to 200 metres. This system can also detect several different vehicles within the measurement range. The next step is to fit short-range radar monitoring systems in regular production vehicles. The prerequisite for such short-range radar (SRR) systems is approval of the

24-GHz frequency band for this application (see the 'EU Frequency Wrangle' inset). Radio amateurs will not be happy!

What we have briefly described here represents only a fraction of the sensors currently being used in modern vehicles. Innovations are proceeding so rapidly that the number will multiply in just a few years. Hopefully, this will have the effect of making vehicles even safer, more fuel-efficient and cleaner.

(150005-1)

EU Frequency Wrangle



One distance warning radar system already available as a regular production item, which was christened 'Adaptive Cruise Control' (ACC) by Bosch, operates in the 77-GHz frequency band and has a range of more than 100 m, but it is expensive and occupies a relatively large amount of space in the car. In addition, it only scans a relatively narrow region directly in front of the vehicle.

The industry anticipates that a significantly larger contribution to reducing accident statistics could be realised using short-range radar, which is intended to provide full-perimeter monitoring with a range of up to 20 metres. For this purpose, inexpensive radar sensors operating in the 24-GHz frequency band have been developed, and an industrial consortium called SARA (for 'Short range Automotive Radar frequency Allocation') was founded with the objective of having this frequency band be approved internationally for broadband automotive radar sensors.

Although this regulatory objective was already achieved in 2002 in the USA, the EU commission chose the 79-GHz frequency band instead in mid-2004. This was because some of the Member States were afraid that there would be interference with the 21-26-GHz band, which is used for applications such as point-to-point radio links, weather satellites, radio astronomy, and police radar.

Besides putting export-oriented manufacturers in the EU at a competitive disadvantage, this decision created a conflict with the EU's own objectives. The 'European Action Programme for Road Traffic Safety' obliges the Member States to achieve a 50-percent reduction in the number of traffic accident victims by 2010 (relative to 2000). This objective cannot be achieved without using driver assistance systems based on short-range radar (SRR), and without access to the 24-GHz band it will take several years until such systems are available, since currently available 79-GHz sensors use expensive GaAs semiconductor devices and are not sufficiently mature.

The solution to this problem was found in a typical EU compromise, consisting of limited-term approval of 24-GHz systems with various restrictions, reservations, interim



reports and monitoring measures. The decision of the commission on 17 January 2005 affirms in principle the previous decision to use the 79-GHz band, but it allows the 24-GHz band to be used 'as long as the proportion of vehicles fitted with such systems in each national market is less than 7%' and adds that 'it is presently assumed that this limit will not be reached before 30 June 2013'. This rule only applies to new vehicles for which the system is fitted as factory equipment, but their 24-GHz radars may still continue to be used after 2013.

An especially original aspect is the establishment of prohibition zones for protecting radio astronomy stations. When a vehicle approaches such a prohibition zone, the 24-GHz radar sensors in the vehicle are to be disabled. Up to 30 June 2007, manual disabling by the driver is permissible, but after that date only vehicles whose 24-GHz systems are automatically disabled (in whatever manner) when approaching such a prohibition zone will be approved for registration.

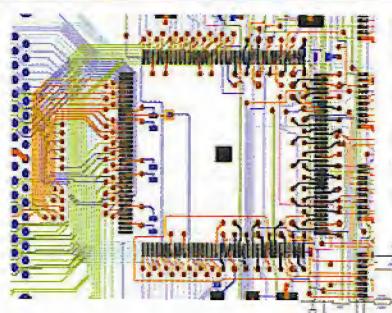
Be that as it may, the automotive industry immediately gave the go-ohead for introducing 24-GHz technology as factory equipment, which means that all newly developed models can be fitted with it. Naturally, this will start with the top-end models, such as the new Daimler-Chrysler S class in the second half of the year.

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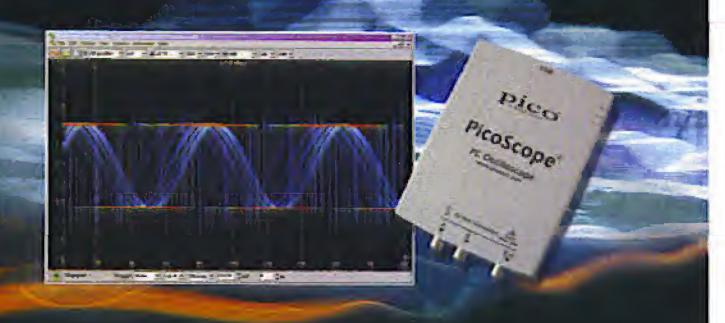
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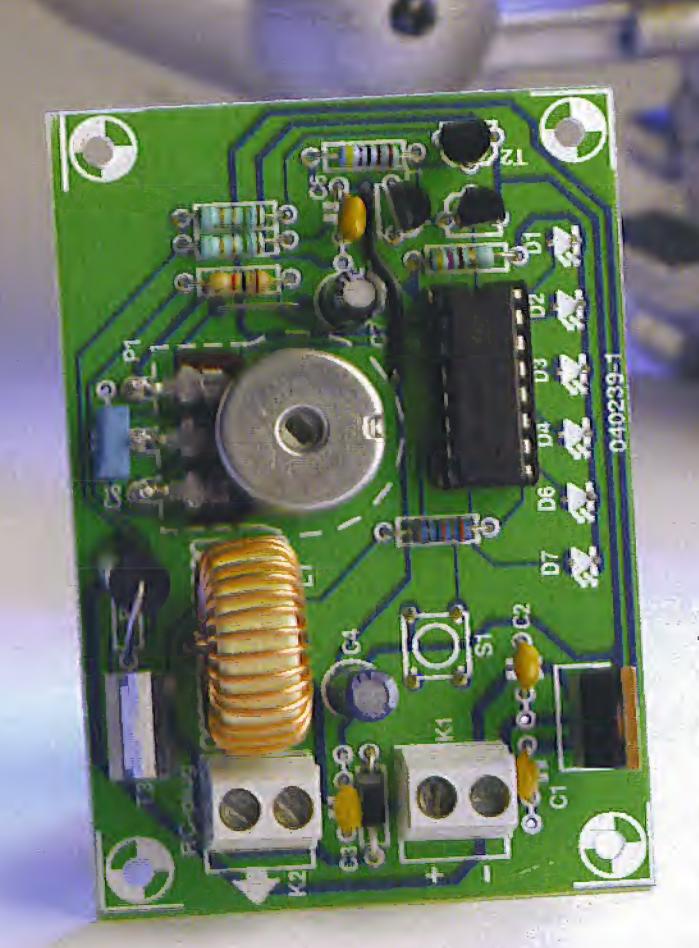
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Technology Limited

GLOW PLUG HEATER

for RC models

Florent Coste



This article is intended for those readers who work on all types of models which include combustion engines,

such as airplanes, cars, boats, and other vehicles, who would like to be able to adjust the heating current of the glow plug and have an indication of its physical state.

This circuit is specifically designed for hobbyists who use models which include combustion (or more generally, thermal) engines, generally operating with a mixture of oil, methanol, and nitromethane. The combustion of this mixture is used to maintain the glow plug filament at a sufficient temperature to ensure proper engine operation without an external power supply. Of course, during start-up, an initial energy boost is required in order to produce internal combustion which will then automatically continue spark plug incandescence.

Generally, a small external battery (1.2V low amp cell) is used to ensure glow plug heating and does not permit the heating current to be adjusted. Moreover, how many times do we all forget to recharge the battery the night before, or it simply went dead after prolonged use with a stubborn engine. In connection with field boxes equipped with power panels that can carry out this function, the methods employed by the manufacturers are somewhat obsolete (but we imagine, very inexpensive) because they usually rely on a simple resistor inserted between the power supply (car battery) and the glow plug.

The heat produced by such a device is sure to quickly bring it back to our attention! Obviously, an active, more intelligent circuit is required.

Glow plug heater

The core of this set-up relies on an STtype microcontroller, the ST7Flite05. You can find the datasheet at the following url:

www.st.com/stonline/books/ascii/docs/8348.htm.

This tiny 'black box' is only Light in name; it actually integrates no less than 1.5 kB of Flash memory, 128 bytes of RAM, as well as numerous peripherals which make it a top performer using a minimum of external components. For our set-up, we happily use its internal RC oscillator (calibrated to 1%), an integrated PLL ensures an 8-MHz clock of the core, multiple interrupt sources (external: pushbutton; internal: RTC counter), the analogue-

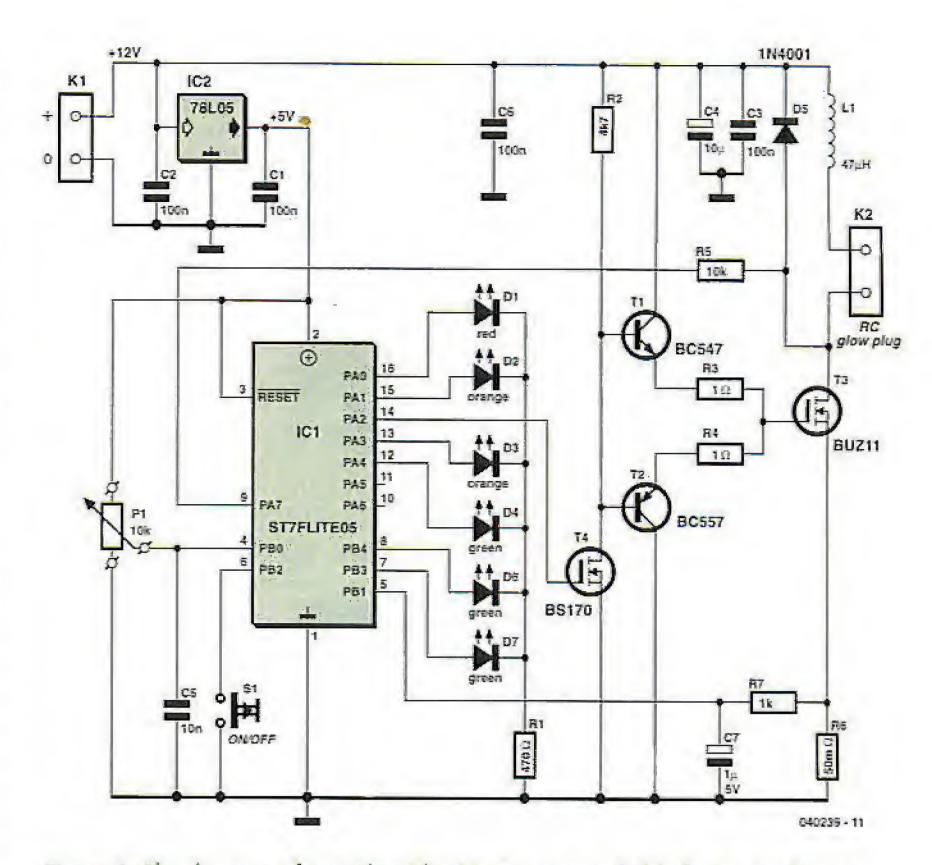


Figure 1. The diagram of our Glow Plug Heater is remarkable for its simplicity; a modern microcontroller assisted with a few external components.

digital converter (ADC) as well as the PWM mode (Pulse Width Modulation) of the 12-bit counter.

Operation relies on a switching power supply design generating current pulses in the glow plug filament in order to heat it up to the proper temperature and so enable the combustion engine to start.

Circuit diagram

A quick glance at the diagram shown in Figure 1 is sufficient to realize the small number of required components: this microcontroller is indeed perfectly sized for this application. Everything is already integrated, no need for an external quartz crystal, a load resistor for the pushbutton, or an amplifier for current detection.

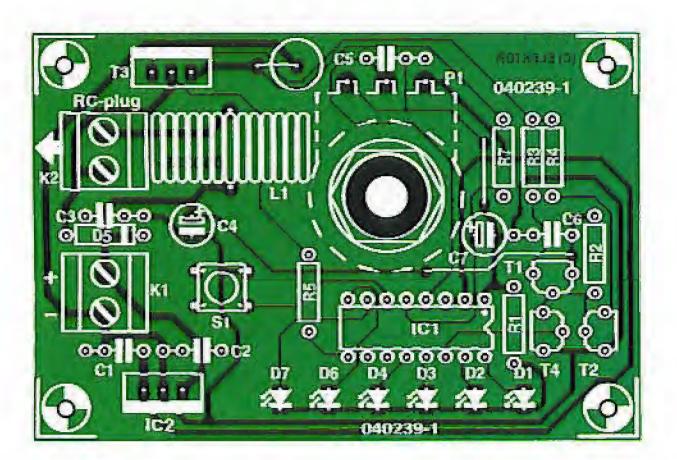
A small 5-V regulator supplies power to the ST7Flite05. This microcontroller handles several functions:

 Generating the PWM signal at 10 kHz frequency at pin PA2.

- Reading the desired current using potentiometer P1 and an on-chip analogue-to-digital converter (ADC).
- Continuously reading the actual heating current using the ADC and an internal operational amplifier.
- Displaying the current and state of the glow plug on a multicoloured LED bar.
- Validating/deactivating the heating current with the pushbutton S1.

Output stage

A glow plug filament employs a considerable amount of current —anywhere up to 10 amperes at just 1 volt. The power will be supplied by a traditional MOSFET BUZ11 (usually found in the drawers of every electronics specialist). We could have chosen a Logic Level MOSFET so we wouldn't have needed a pre-stage (R2, T4) to



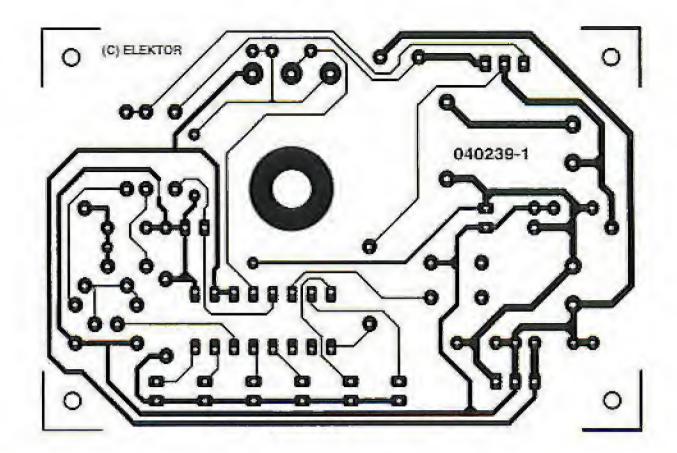


Figure 2. Copper track layout and component mounting plan of the PCB designed for this project.



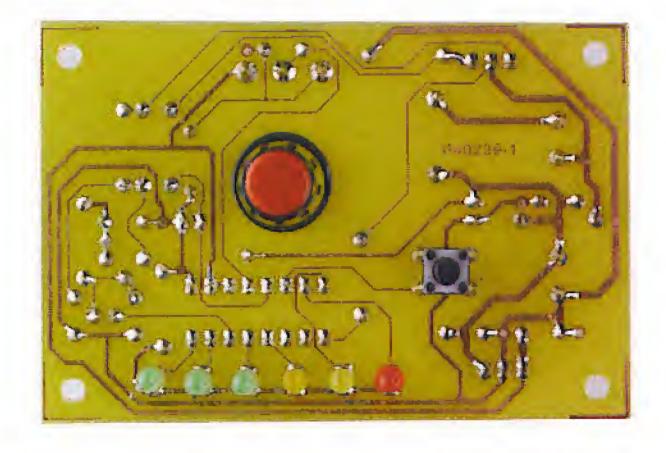


Figure 3. Finished example of the Glow Plug Heater.

drive the gate signal (5 V to 12 V), but this type of component is less common and usually more expensive than similar 12-V components. R2 is the 12-V load resistor which is used to drive the push-pull input stage, composed of T1 and T2. These two transistors are used later to ensure very rapid charging and discharging of the BUZ11 gate, despite the relatively high value of resistor R2. Those of you wishing to use a different MOSFET (N-channel) could lower the

value of R2 in order to shorten the switching time, if necessary. However, be careful not to make it too short because this resistor constantly dissipates energy.

Current level detection is ensured by

COMPONENTS

Resistors:

 $R1 = 470\Omega$

 $R2 = 4k\Omega 7$

 $R3,R4 = 1\Omega5$

 $R5 = 10k\Omega$

 $R6 = 0\Omega05 (50 \text{ m}\Omega)$

 $R7 = 1k\Omega$

 $P1 = 10k\Omega$ logarithmic law potentiometer

Capacitors:

C1,C2,C3,C6 = 100 nF

 $C4 = 10 \mu F/25 V$

C5 = not used

 $C7 = 1 \mu F 25 V$

C8 = 10 nF

Semiconductors:

T1 = BC547

T2 = BC557

T3 = BUZ11

T4 = BS170

IC1 = ST7FLITE05 (programmed, order code 040239-41)

IC2 = 78L05

D1 = LED, red, 3mm, ultrabright
D2,D3 = LED, orange, 3mm, ultrabright
D4-D7 = LED, green, 3 mm, ultrabright
D5 = 1N5820

Inductors:

 $L1 = 47 \mu H$

Miscellaneous:

\$1 = pushbutton, 1 make contact

K1,K2 = 2-way PCB terminal black, lead pitch 5mm

PCB, ref. 040329-1, available from The PCBShop

one 50-m Ω resistor, R6, and one R/C combination (R7/C7) which supplies a few tens of millivolts to pin PB1. Diode D5 protects against unwanted voltage spikes during switching. Resistor R5 is used to verify the presence of a glow plug and to make sure that it is working (low state detected on pin PA7 of IC1 in this case).

We have yet to discuss the function of inductor L1. Due to the type of load (likened to a very low value resistor), the tungsten filament efficiently restores the energy which has been stored during current pulsing, so that we observe averaged intensity of the current without, theoretically, the need to add an inductor in the output stage. We have, however, opted for safety, in our glow plug as well as in the models being worked on nearby (the wire connecting the glow plug set-up could act as an antenna and be a source of potentially dangerous spikes) so we added inductor L1. We did not want to make a big deal out of a few extra square centimetres of additional PCB surface required by the inductor which has to be capable of withstanding tens of amperes.

Construction and operation

The single-sided circuit board of which the track layout and component mounting plan may be found in Figure 2 does not elicit any special comments.

First, we put in the wire bridge, then the resistors, the capacitors, the inductor, and the integrated circuits (be careful with the polarities, IC1 should be mounted in a high-quality socket) and end with the connectors, K1, for the supply voltage (+12V) provided by a mains adaptor or an old car battery (as is ustmary in the modelling world), K2 is connected to the glow plug, and finally the potentiometer. A small heatsink will be necessary to cool the MOSFET and the diode, considering the currents they have to withstand. Before inserting the microcontroller in its socket, you should works that

Before inserting the microcontroller in its socket, you should verify that the +5 V supply voltage is present at pin 2 after having connected the (unloaded) circuit to a 12-V source. Next, after having cut the power, mount the

ST7Flite05 and turn the potentiometer fully counter-clockwise to make sure that the heating current is adjusted to a minimum setting. Plug in to the power supply. Since no glow plug is hooked up at this time, the various coloured LEDs (1 red, 2 orange, and 3 green) should light up in sequence (light chain) to signal that nothing has been detected (or that the glow plug has burnt out... if of course it is connected to the circuit!).

Next, adjust the current using the potentiometer. Be careful not to overload the glow plug or risk burning out the filament (you should watch it, especially when using 'hot' glow plugs which have finer filaments than 'cold' types). Just making the filament slightly red is usually sufficient.

Then, all that is left to do is to press pushbutton S1 to heat the glow plug filament. The circuit draws about 11 mA without load.

In conclusion

The program running in the ST7Flite05 micro was written in C and compiled using a METROWERKS compiler (www.metrowerks.com). In addition, another C compiler is available at COS-MIC www.cosmic-software.com).

Free beta versions and Lite versions. limited to a few kilobytes can be used to work without any restrictions on this type of micro. The program may be downloaded for free from our website, or obtained on disk (order code 040236-11) for the convenience of those readers who do not have access to the Internet. The program can be modified to your liking, although we must add that a minimal knowledge of the C programming language and an ST7 programmer will be necessary. Inexpensive programming tools, utilized by the whole family of Flash ST7 microcontrollers, are also available at ST Microelectronics (stick programmer) and Softec-microsystems (Indart STX/D), which can also be used to debug the application if necessary.

(040239-1)

Internet Links

Metrowerks: Cosmic: ST: www.metrowerks.com www.cosmic-software.com www.st.com

About the author

Florent Coste graduated in 2000 with an Engineering degree in Microelectronics from the Charles Fabry Institute in Marseilles, France. He is employed by STmicroelectronics as a software engineer in application development and support and is based in Hong Kong.

Specializing in microcontroller software, he has worked closely with Asian customers for two years in order to utilize multimedia platforms.

He specialized in 'motor control applications' which led him to develop projects on micros (ST7MC, just to refer to the latest fashionable ST micro) dedicated to controlling synchronous motors (brushless, air conditioned, for example) and asynchronous (induction) motors.

A passionate fan of airplane modelling and electronics, he happily combines both disciplines in his spare time.

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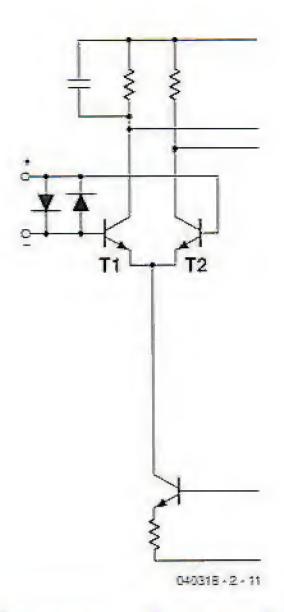


Figure 1. The input of an opamp usually consists of a differential amplifier.

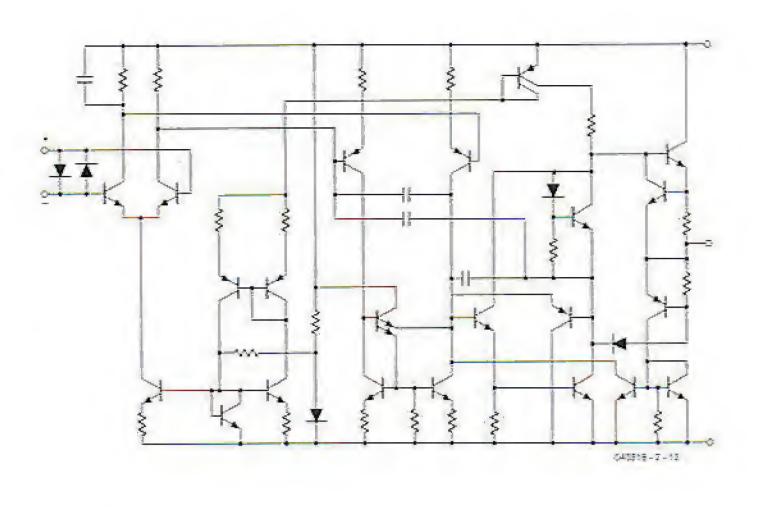


Figure 2. The complete schematic of an opamp, this example is an NE5532.

Part 2: Component specifications

Karel Walraven

We receive a quite few schematics from readers at our editorial offices. With these, it is frequently the case that the designer has not taken the common mode range of (usually) opamps into account. This is a characteristic that is repeatedly overlooked. It is therefore worthwhile to delve into this topic a little more.

Operational amplifiers and comparators (the latter could be considered operational amplifiers as well, but with more emphasis on speed and less on linearity and noise) are almost always constructed internally as differential amplifiers. In Figure 1 you can see what such a stage typically looks like. Figure 2 shows a real world example (in this case an NE5532, more modern opamps are much more complex). Differential stages are not only used in opamps, but for example also in power amplifiers. In that case

they are usually built from discrete parts, because a larger power handling and higher operating voltage are required. There are also variations where FETs are used instead of bipolar transistors, but this makes no real difference when it comes to understanding the operation.

In order for the differential stage to work properly, T1 and T2 need to be driven fully. As you already know, this will require a voltage drop of at least 0.6 V from base to emitter. The current source, which is connected to the emitters, also requires a small amount of voltage to work properly. You can imagine therefore, that this whole arrangement will not work unless there is at least 1 to 1.5 V on the bases of both transistors (with respect to the negative power supply rail). A similar effect takes place when the voltage at the transistor bases is too high: the collector resistors as drawn, are in practice not actual resistors, but made from transistors which will also require a minimum voltage to perform their task properly. So if the voltage at the base is equal (or higher!) than the positive supply voltage, the voltage at the collector cannot be much lower (in practice about 0.4 to 0.5 V below the voltage at the base). That leaves too little voltage for the transistors that form the collector resistor. Therefore: with this architecture the input voltage always has to a little higher than the negative supply voltage and a little lower than the positive supply voltage.

In the datasheets you will usually find this characteristic in a table with the heading 'Electrical Characteristics' in a section named 'Input Voltage Range' or 'Common mode

input voltage range' or some similar phrase. Refer to Figure 3 where the relevant part of the datasheet of the most famous opamp, the 741, is shown. The manufacturer takes quite a wide margin, with a ±15 V supply rail the inputs have to remain within -13 and +13 V. If we include the extremes of manufacturing tolerances we have to be within ±12 V. In more intelligible language: the voltage at the inputs has to be at least 2 V above the negative power supply voltage (the negative supply voltage can also be zero) and 2 V below the positive supply voltage. If you do not take this into account the circuit is likely to give completely unpredictable results.

Naturally, opamp designers have worked from the beginning to eliminate these shortcomings. By using a different architecture, some opamps can operate down to the negative supply rail (a well-known example is the LM324, which will even permit a voltage of a few tenths of a volt **below** (!) the negative rail). Some other opamps can operate up to the positive rail (TL084 and LF357). In recent years so-called 'rail-to-rail' opamps have appeared, which can operate with all input

lab talk lab talk lab talk

Electrical	Characteristics
	Cildidetellatica

Parameter	Conditions	LM741A		LM741			LM741C			Units	
	1	1.Fire	Typ	Mar	1 Line	Typ	Max	U.	Typ	Man	
For Oties Voltage	T _A = 25 C R ₀ ≤ 10 kΩ R ₀ ≤ 50Ω		0.5	10		华屯	: 50		20	60	mW mV
	Tame STA STARRE Rg S 5050 Rg S 10 400			4.0			02.5			7.5	EV.
Average Input Offset Votage Drift				15							WC
Inova Offset Voltage Adjustment Range	7 _A = 25 C, V _S = =70V	=10				1.#5			±15		æV.
Input Offset Corpert	T _c = 25 C	1	30	30		20	200		20	200	I IIA
	Tanne I Ta STARRA	1		7章	1	35	300	1		500	e.A
Average Input Offset Outers Doll;				5.5							545
hour Bus Current	T _a = 25 C		30	20		30	500		80	500	n-A
	Tables STAS Tables	1		0.210			1.5	1		ÇĐ	1 4
input Resistance	7, = 25 C, V _S = ±30V	1 10	60		03	20		03	2.0		MO
	Tannes Tas Tanas. Va = 120V	0.5									M
logus Vulsage Sanga	T _A = 25 C	1						=12	主持		W
	TAMES TA STANKE				1112	±13	1) W

Figure 3. The specifications (this example is from a 741) detail the input voltage range.

voltages, provided they remain within the applied power supply voltage. The concession that has to be made for this is that such rail-to-rail opamps usually permit a much lower operating voltage than the 36 V of the 741.

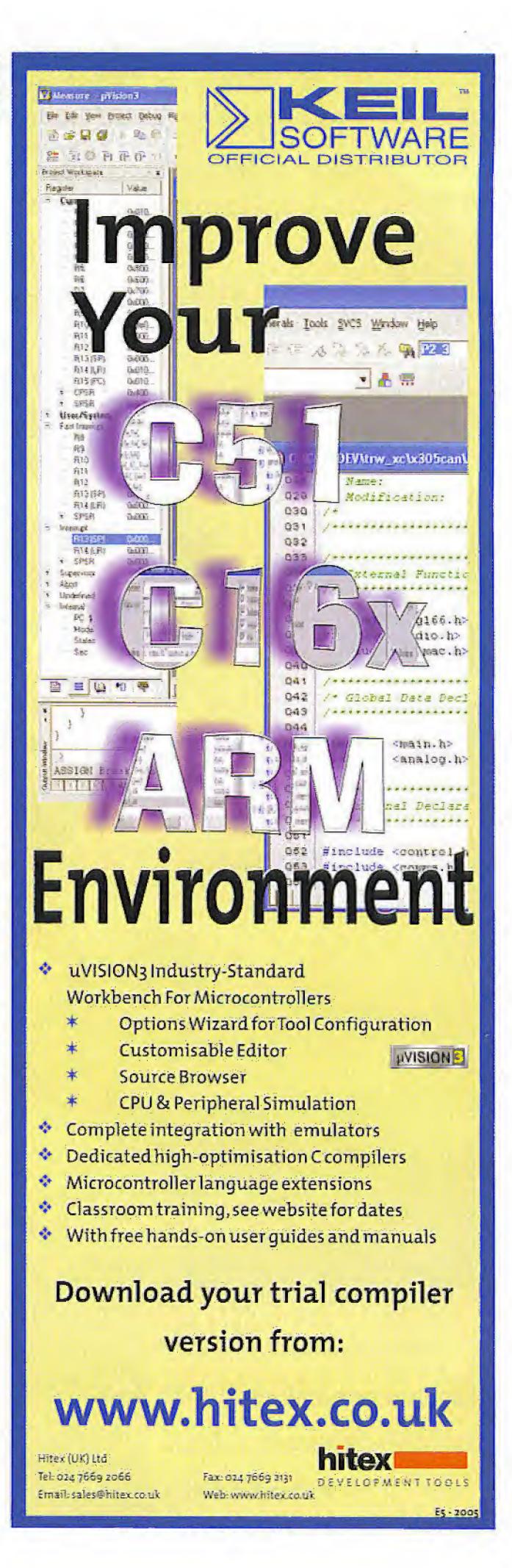
In **Table 1** we have listed a few of the more common opamps.

Up to now it was customary that the first few letters of the part number indicate the manufacturer of the part, so you really didn't have to take much note of that. However, manufacturers like to squeeze as much as possible out of their bread-and-butter parts by introducing new versions. So you can buy, for example, variations of the LM324 called the LP324 (LP2902) and the LMV324. LP means 'low power' and this

opamps draws less than one tenths the supply current compared to the old version. It is also 10 times slower and has a lower output current capability. The LMV324 (low voltage) operates with a supply voltage of 5.5 V maximum (compared to the 32 V of the other types), uses less current, can deliver less current, but operates at the same speed. These three parts have the same number but different prefixes and the differences are significant! So in the event of doubt, consult the datasheet!

(348318-2)

Table 1. Input Voltage Range					
Part Number	above V-	below V+			
LM741	2	2			
LM324, LM358, LM2902	0	1.5			
LF356, LF357	3	-0.1			
TL061TL084	3	0			
TLC271 TLC274	-0.3	0.8			
TS924	0	0			



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Opens the door to new possibilities

PROGRAMMER FOR DCC MODEL RAILWAY CONTROL

Benoît Bouchez

The DCC system distinguishes itself from the competition (the Märklin/EEDTS-system) by being far more flexible, but also for the necessity of having to program the decoders. The majority of control boxes on the market perform this function only poorly, usually only a limited number of parameters are accessible. The stand-alone programmer presented here offers a



The programmer described in this article is capable of reading and writing all of the 1024 parameters that a DCC decoder can recognise.

The introduction of the Märklin 'Digital' system caused a real revolution in the world of model railway enthusiasts, because it finally became possible to control each scale model independently from all of the others. The system however, was designed in the first instance for the 3-rail system of this manufacturer and the options were limited (14 speed levels, one additional function, no predetermined direction of travel). These imperfections were quickly remedied with

decoders for the 2-rail system, with the option of 28 speed levels, 4 additional functions and a predetermined direction of travel. In order to achieve this, Märklin worked together with another German company, Lenz Elektronik, and developed a special system, LME (Lenz Märklin Elektronik).

At the time, the engineers from Lenz had just started on the development of a special, even more powerful protocol (ref. Table 1). This, however, made it necessary to fit a microcontroller in the decoder. They encountered serious packaging problems, because the components in those days were a lot bigger than today's SMDs.

The new protocol caught the attention of the upper echelons of the NMRA (National Model Railroad Association), the American model railway organisation. The protocol was changed a little to meet certain requirements of the NMRA and was subsequently made public with the name DCC (Digital Command Control).

Configuration Options

Apart from the clearly much greater number of options, the DCC protocol distinguishes itself by the possibility to configure the decoders as desired, without the use of DIP switches as

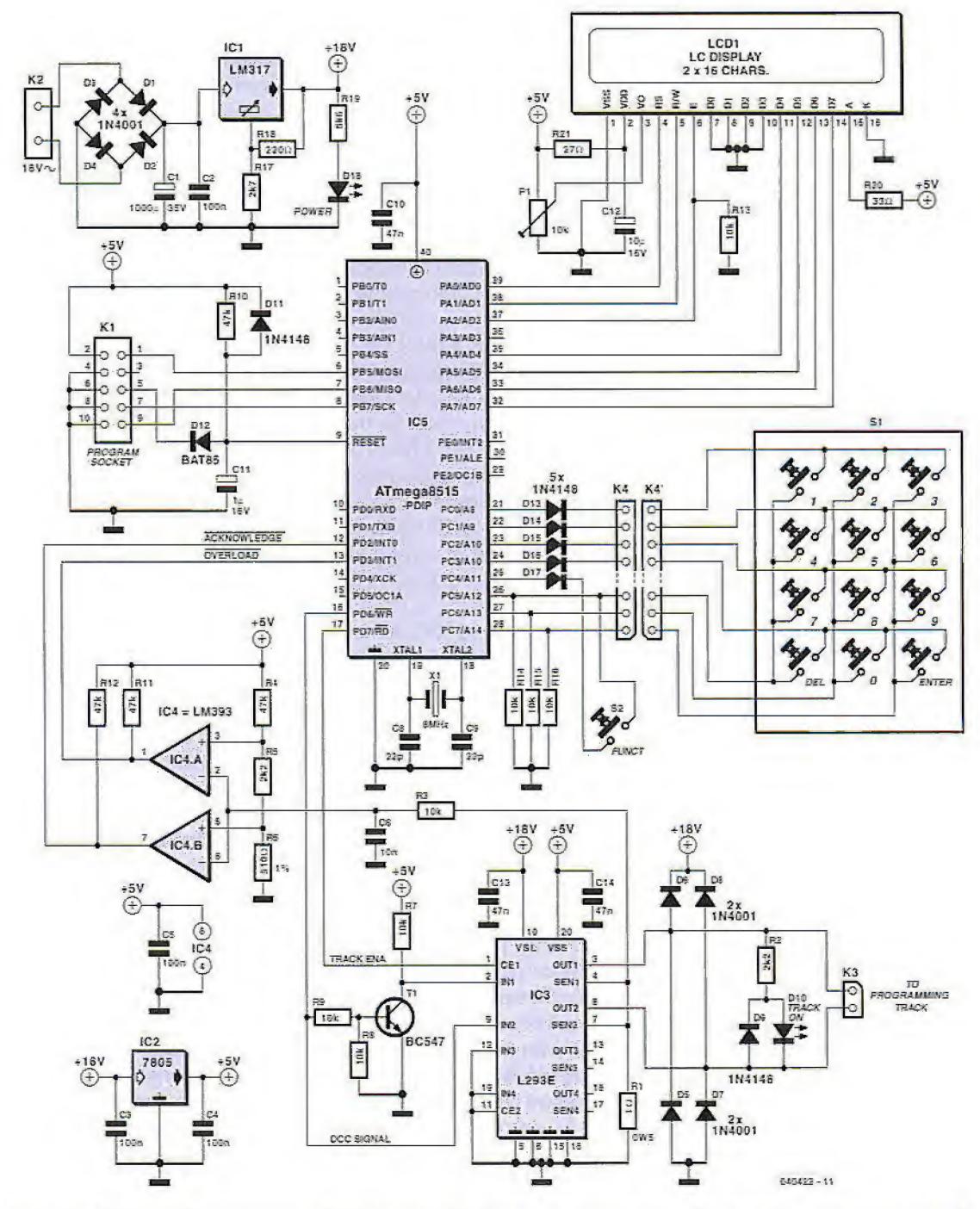


Figure 1. The central component in the schematic for the DCC programmer is the ATMega8515 microcontroller.

was the case with the Mārklin decoders of the first generation. In addition, the model had to be disassembled every time the address of the decoder needed to be changed.

In the case of DCC, the programming of the decoders takes place by sending information via the rails, so there is no need to fiddle with the trains. The control options are nearly unlimited and are only determined by the chip in the decoder.

The NMRA standard contains 1024 configuration variables (CV). At the moment only about fifty CVs have been defined, the remainder are reserved for the designers of decoders to allow for the implementation of special functions (CV49 to CV64, CV112 to CV128, CV545 to CV593 and CV624 to CV640), or reserved by the NMRA for future applications (CV15, CV16, CV20, CV26, CV47, CV48, CV96 to CV104, CV107 to CV111, CV129 to CV891, CV594 to CV623 and CV641 to CV1024). From all these defined CVs, only a handful (CV1, CV7, CV8 and CV29) must be implemented in every decoder. All the others are optional or only recommended.

Due to lack of space, it is impossible to describe the function of every CV in this article. We therefore recommend that you read the manuals of the decoders that you may have.

Incidentally, the values of the CVs are stored in non-volatile memory (in most cases in the EEPROM of the microprocessor) so that the settings of the decoder are preserved when the power supply voltage is not present.

Circuit description

As is shown in Figure 1, the circuit is built around a microcontroller, the ATMega8515, from Atmel. The ATMega8515 is the successor of the AT90S8515, which is now obsolete, but is compatible with respect to pin out and programming. The main characteristics are: 8 kBytes of Flash program memory, 512 bytes of Flash program memory, 512 bytes of EEPROM, 512 bytes of RAM, two counters/comparators, one serial port and one SPI-interface. This ATMega version also has in interrupt input and three additional I/O-ports (port E).

The chips from the AT90 series from Atmel, ATMega and ATTiny, all have the same RISC core with the same instruction set, irrespective of the actual type.

Power supply

The power supply provides two volt-

ages: 5 V for the logic and a regulated voltage of +15 to +18 V for the output stage. That is why we have two separate regulators. IC1 provides the voltage on the rails. An LM317 was selected for this task. The output voltage from this regulator is adjustable with potentiometer R15. This is to take into account the recommendations from the NMRA (in principle the voltage applied to the rails varies a little, depending on the scale). The values indicated on the schematic result in an output voltage of 18 V. This corresponds exactly with the requirements for decoders for the scales of 0. HO and N.

In front of IC1 is the traditional combination of rectifier and filter stage. The 5 V power supply is provided by IC2. Neither IC1 nor IC2 require a heatsink. To dissipate what little heat they generate it is sufficient to bolt them to the PCB.

Ouput stage

A power stage is built around IC3, an L293E from ST MicroElectronics. Starting with a TTL-level signal, this IC generates an AC voltage of sufficient amplitude to allow programming via the rails.

Diodes D5 through D8 protect the output transistors of IC3 from surge voltages. The function of R1 is to measure the current that flows through these transistors so that our system can detect the acknowledge pulse from the decoder to be programmed.

LED D10, protected by D9 (remember that the DCC voltage is actually AC!), indicates the presence of a DCC signal on the rails.

The current measured with R1 is filtered by R3/C6 before sending it to dual comparator IC4. IC4b senses currents greater than 51 mA (acknowledge signal current). IC4a senses currents greater than 250 mA (default value). The outputs from the comparators go to the microcontroller to indicate a possible overload and the presence of the acknowledge signal.

We now return to IC3 to explain the two signals it receives from the microprocessor. The TRACK ENA-signal enables the output transistors of IC3. As long as this signal is logic zero, no voltage appears on K3. The DCC signal is inverted with the circuit around T1 in order to generate the necessary signals for the two half-bridges in IC3.

Controller

We complete the description of the schematic with the central component: IC5. The microcontroller takes care of

all driving and control tasks in the programmer: driving of the LCD, reading the keyboard, generating the DCC signal, processing the current measurement, etc. A program, specifically written for this application, handles everything.

The LCD is driven in 4-bit mode to reduce the number of traces on the PCB. P1 is used to adjust the contrast. Any standard LCD module based on the HD44780 controller is suitable for this programmer (most LCD modules, except the graphics versions use this chip: this ensures a wide selection regarding the colour, character size, with or without backlight, etc.).

IC5 also takes care of the keyboard. Although the schematic assumes a number of individual pushbuttons, the circuit is also suitable for small keypads in the 4x3 format (telephone keypad). The only button separate from this is S2.

Diodes D13 through D15 protect the microcontroller from the short circuits that would otherwise result when the user presses more than one key at a time. Resistors R14 to R16 pull the inputs of IC5 low when no keys are pressed.

IC5 runs at 8 MHz thanks to X1 and is initialised at start-up by the combination of R10/C11/D11.

K1 is an optional connector that makes it possible to program IC5 in the board using the Atmel programming cable. If you buy IC5 pre-programmed from *Elektor Electronics* then you can omit K1 and D12 from the board.

Construction

Although the circuit for the programmer is quite straightforward, the construction still requires that we explain a few of the details.

To facilitate the first stage, and in the tradition of Elektor Electronics, we have designed a nice printed circuit board, the component side of which is shown in Figure 2. The ready-made PCB is available through Readers Services as order code 040422-1. The parts are mounted in the usual order: first the low-profile parts, resistors and diodes, followed by the low capacitors. A quick note regarding the capacitors C11 and C12: we have used ultraminiature types here. If you are unable to find this size, there is nothing stopping you from using the size you do have and mount it flat on the PCB; there is enough room. Then it is the turn of the connectors and the header for K4, the keyboard. K4' in the

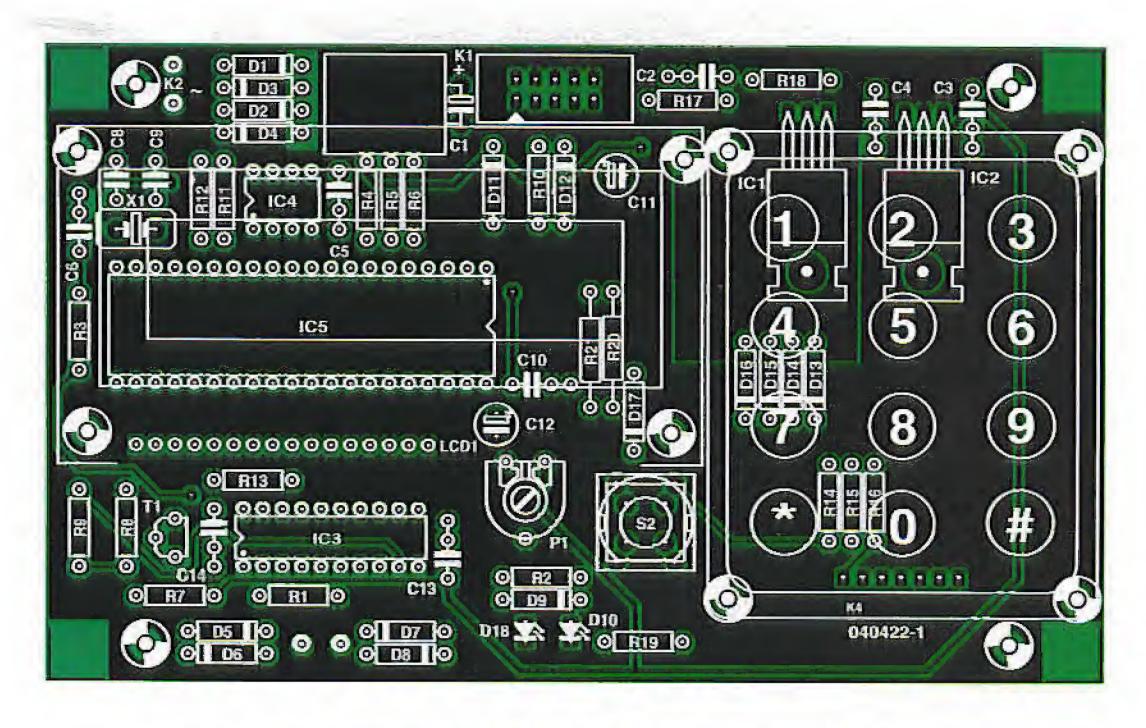


Figure 2. Component overlay for the PCB that has been designed for this circuit.

COMPONENTS

Resistors:

R1 = $1\Omega 0.5W$ R2,R5 = $2k\Omega 2$ R3,R7,R8,R9,R13-R16 = $10k\Omega$ R4,R10,R11,R12 = $47k\Omega$ R6 = 510Ω 1% R17 = $2k\Omega$ 7 R18 = 220Ω R19 = $5k\Omega$ 6 R20 = 33Ω R21 = 27Ω P1 = $10k\Omega$ preset

Capacitors:

C1 = 1000µF 35V radial C2-C5 = 100nF C6 = 10nF C8,C9 = 22pF C10,C13,C14 = 47nF C11 = 1µF 16V radial C12 = 10µF 16V radial

Semiconductors:

D1-D8= 1N4001 D9,D11,D13-D17 = 1N4148 D10,D18 = LED, low-current, 3mm D12 = BAT85 T1 = BC547 IC1 = LM317 IC2 = 7805 IC3 = L293E IC4 = LM393 IC5 = ATMega8515-8PI (programmed,

order code 040422-41)

Miscellaneous:

K1 = 10-way pinheader (2x5 pins) K4 = 7-way pinheader LCD1 = LCD module, 2x16 characters, backlight optional. Alternatively a PLED display (ASI-G-162FS-GF-EWS/W) X1 = 8MHz quartz crystal (low-profile model, case type HC49/4H) S1 = keypad, 3x4 keys (e.g., Conrad Electronics # 709840) S2 = pushbutton with make contact, e.g., DT6-O 16-way pinheader and socket for display connection PCB, order code 040422-1 (see Readers Services or website) Disk, ATMega source & hex code, order

code 040422-11 or Free Download

schematic represents the male connector on the keypad.

As usual, we advise to mount all the ICs in good quality sockets (turned pin). This is applies above all to IC3 because it is directly connected to the outside world and could possibly come in contact with electrostatic charges. Even though the risk of damage is small, it is much easier to make the IC easy to replace should it become necessary.

The two voltage regulators IC1 and IC2 (an LM317 and an L7805) are mounted flat on the PCB so that the PCB can act as a heatsink. Make sure that the metal tab of IC1 is well insulated and does not make electrical contact with the ground plane (in contrast

to the 7805, the metal tab of the LM317 is not connected to ground).

Another note regarding IC1, which is mounted flat in the PCB. Because it is underneath the LCD, we have to make sure that we use a version with the correct height.

Controller

Concerning IC5, you need to know that the program has been written for an ATMega8515, but it will also work with the older AT90S8515 (because the latter is obsolete now, it may be possible to obtain it cheap from somewhere). The controller can be obtained pre-programmed from Readers Services as item 040422-41, but you can also program it yourself.

If you choose the latter solution, you will need to fit K1 and D12 on the board and buy (or make) a programming cable that is compatible with the Atmel standard. You will also need programming software suitable for the Atmel ATMega. For this purpose we can recommend the free software program called PonyProg, available from http://www.lancos.com. Incidentally, on the same website you can also find the schematic for the Atmel cable (cable type STK200+/STK300).

Note: for the ATMega it is not sufficient to just send the HEX file to the controller to get it to function. The chips from the ATMega series first need to be configured before programming. At the factory, Atmel sets the chips to a

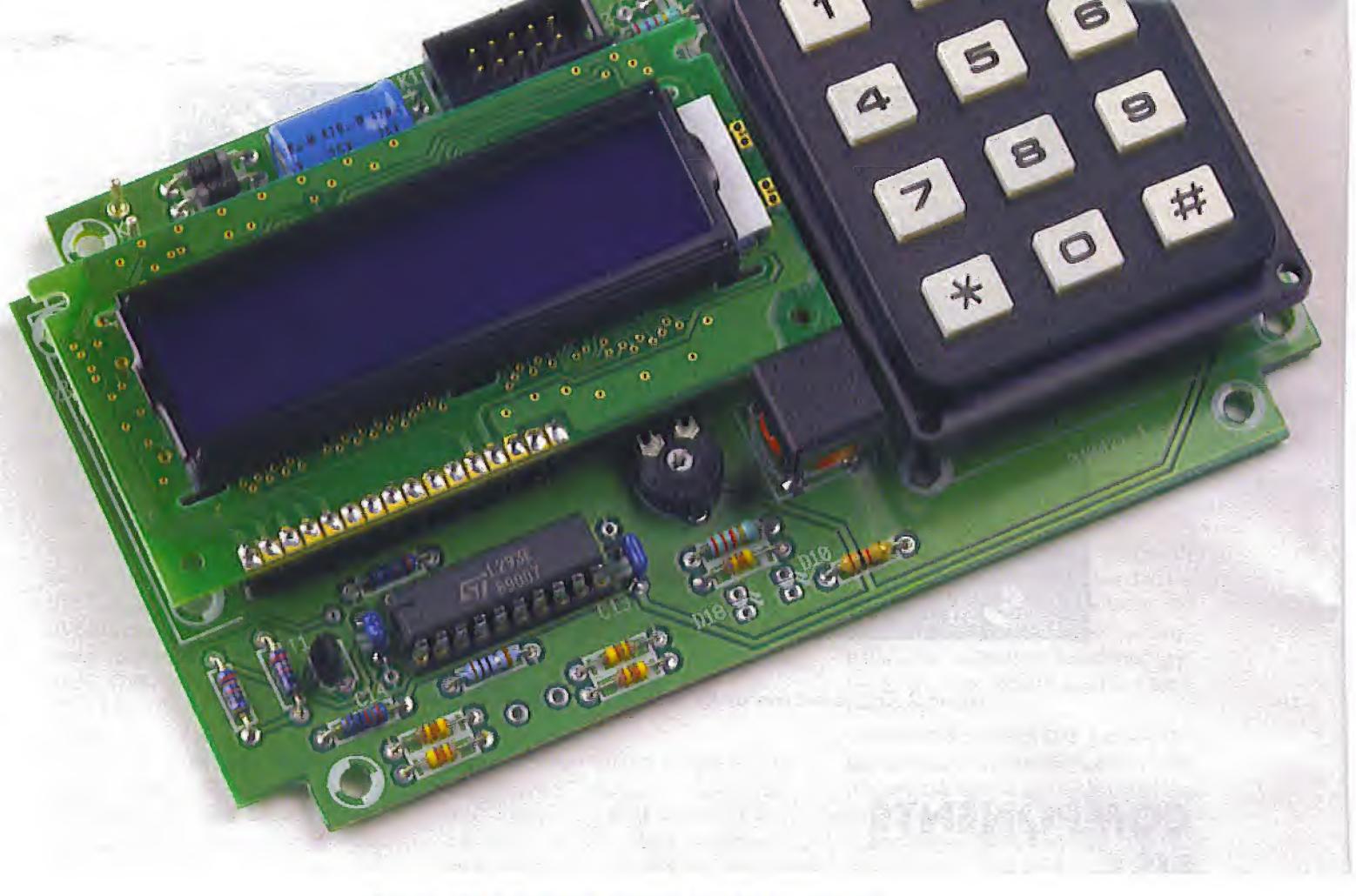


Figure 3. Fully built-up prototype of the DCC programmer.

default configuration, but this is not suitable for our application. You will need to change it, otherwise the circuit will not work.

The configuration of the chip is made with what are called 'fuse bits'. In PonyProg we click on the padlock symbol in the main window after having selected the ATMega8515 in the Device menu (choose 'AVR Micro' then 'ATMega8515'). In the window that now appears all the tick boxes need to be deselected (or click on 'Clear All'). Then click on Write. Once the configuration bits have been programmed, you can send the HEX file (menu 'Command' 'Write program (FLASH)'). If necessary, you can consult the user manual for PonyProg.

This procedure is not necessary, of course, when using the pre-programmed processor (order code 040422-41).

Remember to use a low-profile socket for IC5 to prevent problems later on when mounting the LCD module.

Keyboard

Regarding the keyboard we need to note that if you are using a ready-made

keypad you will need to check carefully that the wiring at the connector corresponds with that of the schematic. If necessary you can easily make a keyboard yourself by using pushbuttons of the type 'ITT D6' or something similar, mounted on a small piece of prototyping board. The majority of telephone keypads follow the connections as shown in the schematic, but it is better to be safe than sorry.

LCD

Final note: the mounting of the LCD. You may already have noticed that the PCB has a connection for this purpose, namely LCD1. This connector has 16 pins, while a standard LCD module has only 14 pins. The reason for this is that with certain models of LCD module the backlight is connected to two extra pins next to the data bus. Here we have selected a PLED display because of the fantastic quality and readability of this type of display.

If your display has only 14 pins (a type without backlight or with a separate backlight supply) then pin 1 of the display has to be connected to the leftmost pin of connector LCD1 (next to R9/R3).

Other considerations

A comment regarding resistor R20. This resistor is used to limit the current through the backlight. Look for the correct value in the datasheet for your display (the value is typically in the order of 33 to 47 Ω , our PLED display required a resistance of 33 Ω).

It is a good idea to check the power supply voltages at the IC sockets before fitting the ICs. Verify that the correct voltage is present at the appropriate pins (+5 V on pin 40 of IC5, 8 of IC4, 10 of IC3 and +18 V on pin 20 of the same socket). At least we can now be sure that the power supply is functioning properly. Once this has been checked, the ICs can be inserted in their sockets (after first turning the power supply off, of course). Now mount the LCD in such a place that the top part of the enclosure fits nicely over the top of it. This also applies the switch S2.

Using the programmer

After everything has been assembled it is time to power up the programmer for the first time. The circuit is pow-

DCC backgrounder

Elektor Electronics would not be Elektor Electronics unless we provided a brief explanation of the DCC system for which a programmer is described here. DCC means **DIGITAL COM-MAND CONTROL** and for clarity: It has nothing to do with the unfortunately failed digital compact cassette system that Philips introduced in 1992 with the same abbreviation.

In a DCC system an AC voltage is applied to the rails. The peculiar aspect is that this AC voltage (a square wave) not only provides the energy to drive locomotives, switching points and signals, but also contains the digital information that is necessary to send commands, such as desired speed and direction to the appropriate device.

Depending on the frequency, the AC voltage on the rails can be interpreted as either a logic one or zero. A wave shape with a period of 116 µs (8.6 kHz) consisting of a positive and negative half of 58 µs each represents a logic one. A logic zero has a length of at least 2 x 100 µs (5 kHz) and at most a total length of 12,000 µs. A logic zero may therefore be 'stretched'. The transmission is no more complicated than this, by putting long and short waveforms one after the other any desired digital message can be sent. The oscilloscope picture gives you an indication as to what these signals look like.

Now that it is clear how ones and zeros are transmitted, you will wonder how a complete message is assembled. This consists of the following things:

- First the preamble is sent, consisting of 14 or more logic ones. This signal provides the necessary synchronisation between messages and indicates that the receiver has to be ready because a new message may begin at any moment.
- Then follows a start bit ('0'), this zero after the preamble indicates the actual beginning of the message.
- Subsequently there is one byte (8 bits) that contains the address. All decoders read this address and in that way determine if the message is intended for it, because normally every decoder has a unique address. Of these 8 bits, 7 bits are used for the address, so there are 128 possible addresses. The eighth bit provides the option of interpreting more bits from the next byte as address as well. In this 'extended' addressing mode addresses with 9, 11 or 14 bits are possible.
- After the address there are one or more data bytes.
 Usually a command byte (set speed, for example) is sent first, followed by a data byte that contains the corresponding value (the desired speed, for example).
- The last byte is a checksum (error detection byte). This is used to check if the entire message has been received correctly.
- You have probably already asked yourself how the decoder separates the various bytes. Just as with normal RS232 serial communication, each byte is preceded with a start bit (logic zero). After the last byte the start bit is omitted and a stop bit ('1') is transmitted instead. This way the decoder 'knows' that the transmission is complete.

All messages are frequently repeated. It is, after all, easily possible that a bit has been lost because of noise or sparks on the rails. Moreover, something has to be continually sent, otherwise the rail voltage will disappear and everything will stop...

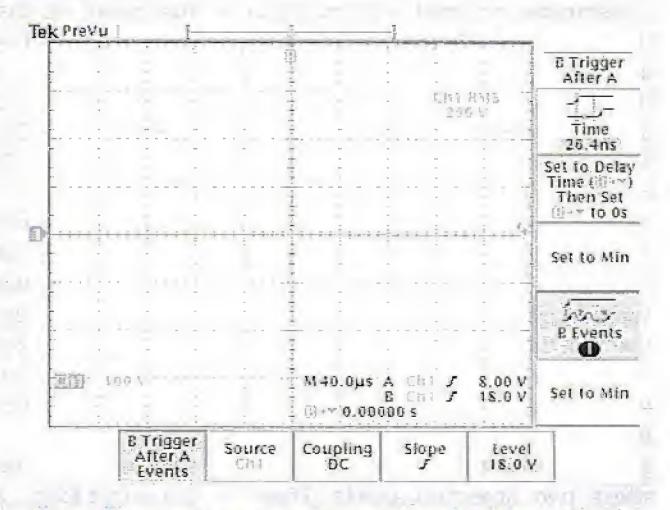
Messages with extended addresses are longer and take up more time. They are therefore repeated less frequently and are used for switching points and signals. In this way, the moving objects (i.e., locomotives) can be controlled more responsively.

Three addresses are reserved: they are 0, 254 and 255. To program a decoder it is not necessary to know the address of the decoder. The programming instructions contain one of the reserved addresses (normally address 0, the so-called broadcast address) and every decoder responds to this. This is also the reason why programming may only occur to one decoder at a time, usually on a separate section of rail. If other decoders are also connected then they would be programmed as well. In addition, this method makes it possible to work with a decoder with which you have lost contact (you don't know its address any more or lost what you programmed in the CVs) and reset it to its original factory default settings.

While programming, the receiver (decoder) generates a receive acknowledge signal once the desired action, for example programming a CV, has been carried out. This acknowledge consists of a brief increase of current consumption of at least 60 mA for 6 ms. The transmitter is usually able to detect this increase in current and therefore knows that there is a connection. In order to be able to signal with a higher current consumption it is usually necessary for a decoder to be connected to a load (the motor for example).

In most of the recent standards the options for return messages has been greatly expanded. The newest decoders can, after special commands, make use of transmission pauses and actively transmit entire bytes, by injecting current into the rails. But this is all so very new that very little of it is actually available.

If you feel up to it you can read the standards here: http://www.dcc.info/standards rps/



This oscilloscope picture gives an impression of the shape of DCC signals. The second trace shows the acknowledge pulse from the decoder.

ered directly from an AC voltage source of around 18 to 24 V, which is able to deliver about 250 mA (a transformer rated about 6 VA is eminently suitable).

The circuit should start up as soon as it is powered up. The display should show the message 'DCC Prog. Vx.x' where x.x is the version of the program). If this message does not appear we start by adjusting the contrast of the display with P1. If that is not successful, turn off the power supply and check the wiring of the PCB. Also check that the display is connected correctly.

Press any key on the keypad once the welcome message is displayed. The programmer now wants to know which mode you would like to work in. You can select from the following modes:

- Direct CV Write (write to CV in the direct mode)
- Paged CV Write (write to CV in the paged mode)
- Address Only Write (write to CV1 in simple mode)
- Direct CV Read (read CV in direct mode)
- Paged CV Read (read CV in paged mode)
- Address Only Read (read CV1 in simple mode)
- Factory Reset (restore factory default settings)

With each press of the Function button you can select the next operating mode from the list.

You will have noticed that it is possible to read the CV using two different methods: the direct mode and the paged mode. The difference between these modes is related to the protocol that is used to send commands to the decoder. From the user's standpoint the modes are identical (same number of CVs and same purpose).

The vast majority of decoders recognises the direct mode, hence the default mode proposed here. The paged mode is available to you if you have some old decoders that do not support the direct mode. If you notice that you do not get an acknowledge from a decoder in direct mode, you can try to program it in paged mode.

Before we delve into the details of programming our decoders we have to stress two important points. First: when programming your trains, use a separate section of rail that is not connected to the remainder of your railway. If you do not do this, you run the risk of programming a different locomotive that is accidentally also on the tracks with the same values as the first.

For example, if you are changing the address of the decoder, that will result in two locomotives with the same address... Even if you do want to program two decoders with the same data, this is not the way to do it. Each decoder has to be programmed separately. When two decoders are connected in parallel the acknowledge signals may be corrupted (the current pulse has an abnormal value) or results in faulty behaviour of the decoders! Second point: program your decoder only after it is fitted in the model. The great majority of decoders generate the acknowledge signal by powering the motor of the locomotive in which they are installed for a few milliseconds (also refer to the box 'DCC backgrounder'). If the decoder is not connected to the motor then this pulse cannot be generated and the programmer will indicate a programming error (see further on).

In practice

We now change from theory to practice and actually program a CV. Select a write mode (either direct or paged) using the *Function* button. Confirm your choice by pressing *Enter*. The programmer now shows the following line:

CV#: Val:

We start, using the keypad, by entering the CV number, between 1 and 1024. With the button Delete we can erase the last character by moving the cursor backwards. Press Enter again after the CV number has been entered: the cursor on the display will now jump to the field named Val.

In this field you can enter the value, ranging from 0 to 255, that has to be written to the CV. Here too you can use the *Delete* key to correct the entered value.

If the value entered is outside the allowed range, it is erased and the cursor is moved to the start of the field. The programming procedure can be aborted at any time by pressing Function. You will then be returned to the menu for selecting the mode.

Once the CV value has been entered, the output stage of the programmer is activated: LED D10 lights up to indicate that voltage is applied to the decoder. At the same time the programmer indicates

Programming... This entire operation takes less than one second!

When the decoder has successfully completed the programming cycle the programmer shows *Done!* Pressing any key will return you to the CV entry screen (that way you can enter multiple CVs without having to select the programming mode each time).

If the decoder does not generate the acknowledge signal during the programming phase the programmer will show the text No Ack detected! This does not necessarily mean that the procedure has failed - the programming of the decoder could actually have been successful. This situation can sometimes arise with models having small motors, which are unable to generate the acknowledge signal of 60 mA (this often happens with older Jouef models with a 5-pole motor). The only means you have of verifying the programming is to place the model on the rails and check its behaviour.

The programmer can also be used to read back values stored in the decoder. To do this, we have to first select a read mode (direct or paged) and then press Enter to confirm our selection. In read mode the programmer only asks you to enter the CV number. The read procedure starts after pressing Enter. The display shows Reading... while at the same time LED D10 is lit.

As you will now realise, reading a CV takes much more time than programming it. This is because the decoder cannot send any data. The programmer sends a message to the decoder for each of the allowed values of 0 to 255. When the decoder recognises the value found in its memory it will send the acknowledge signal. The programmer now knows that the value sent corresponds with the value of the CV in the decoder.

Once the decoder has processed the read request the programmer shows the following message:

CV#xxxx=yyy

Where xxxx is the number of the CV read and yyy is its value. By pressing any key you are returned to the screen for entering the CV number.

If the decoder does not react to anything the programmer will display No Ack detected! again.

When the current consumption is excessively high (more than 250 mA) while programming or reading, the programmer will show Decoder fault! This usually indicates a faulty decoder (short circuit in the output stage).

Protocol	Märklin 1st generation (a.k:a. Meterala format)	Märklin 2 nd generation	EEDTS Pro	DCC / NMRA	
Originator	riginator Märklin Märklin		Elektor Electronics	lenz / NMRA	
Driving current	Asymmetric square wave from 18 to 22 V/38 kHz (76 kHz for additional functions)	Hz from 18 to 22 V/38 kHz from 18 to 22 V/38 kHz		Symmetric square wave 18 tot 22 V frequency-modulated	
Number of supported decoders	80	80	79/80 (249 with software V1.2)	99 with basic and >1 000 with extended protocol	
Number of speed settings	14	14/15/28 (depends on decoder)	14/15/28 (depends on decoder)	14/28/126 (depends on decoder)	
Absolute direction of travel	No .	Yes	Yes	Yes	
Transmission error detection	No	No	No	Via control code	
Compatible with	1 MOTATIO 131 GEOGRAPO		EEDTS Märklin 1st and 2nd generation	Any NMRA system	
Specific functions per decoder	1 command per direction	direction 1 command per direction 1 command per direction + 4 additional functions + 4 additional functions		1 additional function in 'BASIC' 12 additional functions in 'EXTENDED'	
Emergency stop	No	No	No	Yes	

When you select the Address Only mode, the programmer uses a special routine defined by the NMRA. The makes it possible to access CV1 (decoder address) directly. In this case it is not necessary to enter the CV number, but the other operations remain the same.

The ZTC brand decoders contain a catch: their addressing system differs from the NMRA system. CV1 to CV1024 are stored as decoder addresses 0 to 1023 according to the NMRA system (the program in the decoder takes care of the conversion from CV number to actual address). In the ZTC decoders, CV1 is stored at location 1, which causes a shift. In order to program this brand of decoders you need to add 1 to the number of the CV to be operated on so that the correct memory location is manipulated (for example, to change CV1 you need to enter address 2 on the keypad).

The last function on the programmer is the factory reset. The DCC standard includes a message that allows the decoder to return to its default state, as it was shipped from the factory. This function is not available with all decoders. To use this function, press the Function button until the text Factory Reset appears. Confirm your

choice by pressing Enter. The programmer now asks Confirm? After pressing Enter again the programmer will send the appropriate code. If at the end of the operation everything has gone well (ack from the decoder) the programmer will indicate Done! In the other event one of two fault messages will appear.

Finally

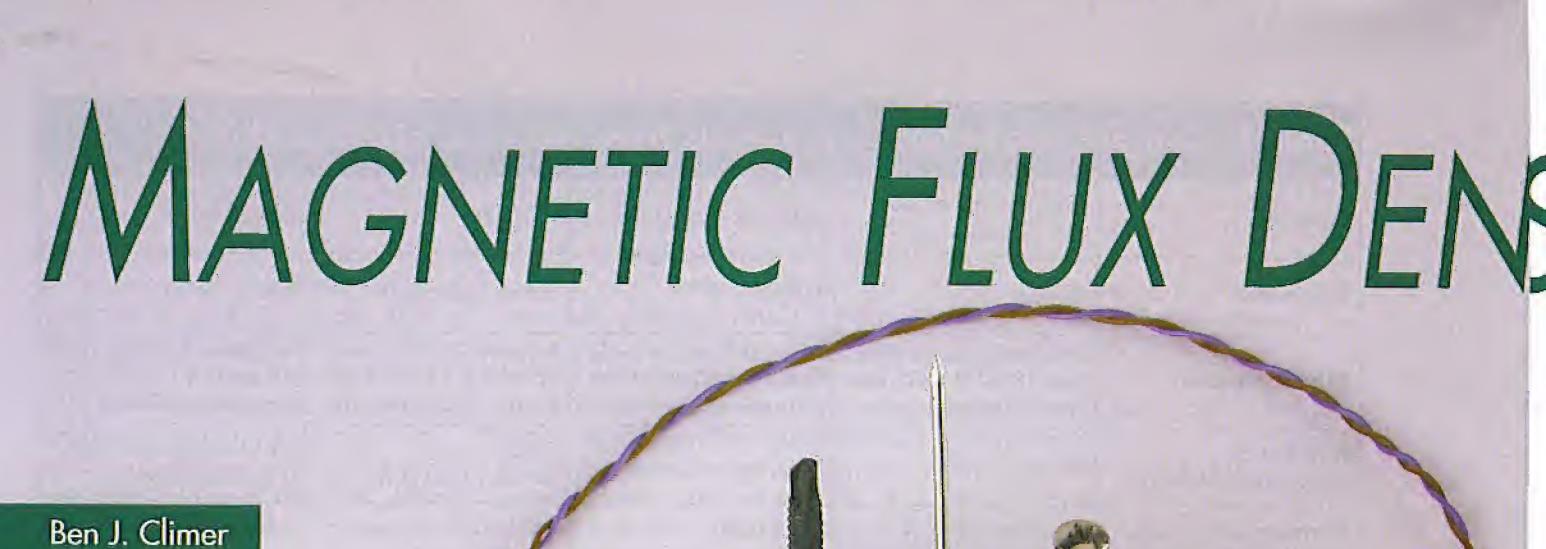
We now wish you long, enjoyable hobby evenings to familiarise yourself with your decoder by experimenting with the different CVs of your decoders.

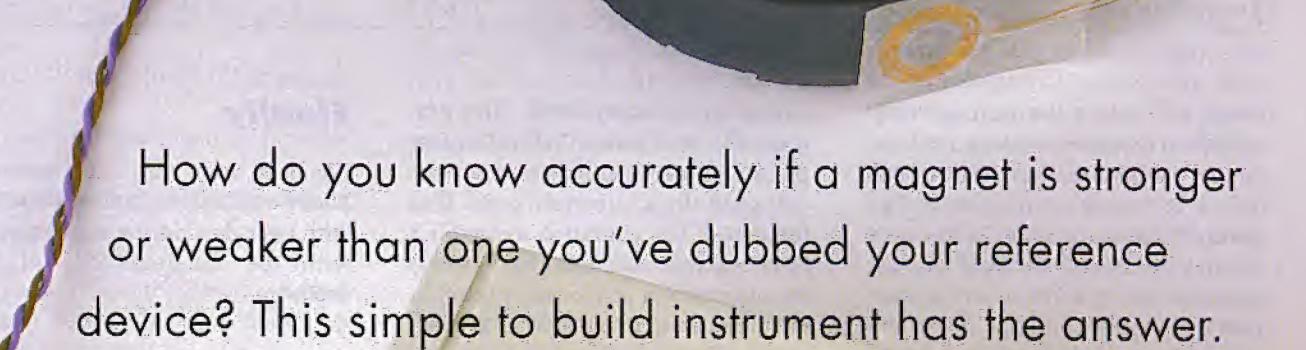
(040422-1)

Table 2.

NMRA defines 1024 CVs, but the vast majority of decoders recognise only a handful. The first 20 variables are the most common and are recognised by the majority of decoders.

CV	Function	Comment		
1	Base address	Identifies decoder		
2	Starting voltage	Minimum motor voltage		
3	Acceleration characteristic	Simulates acceleration		
4	Deceleration characteristic	Simulates deceleration		
5	Maximum voltage	Maximum motor voltage		
6	Average voltage	Correction of the motor characterist		
7	Program version numbers	Read only		
8	Manufacturer number	Read only		
9	PWM	Adjustment of switching frequency		
10	EMF Feedback Cutout	Speed control		
11	Power supply selection	Non-DCC power supply		
17/18	Extended address	Decoder identification using 14 bits		
19	Link address	Multi-traction control		
29	Decoder-configuration	Bit-for-bit control		







SITY METER with a simple pickup coil

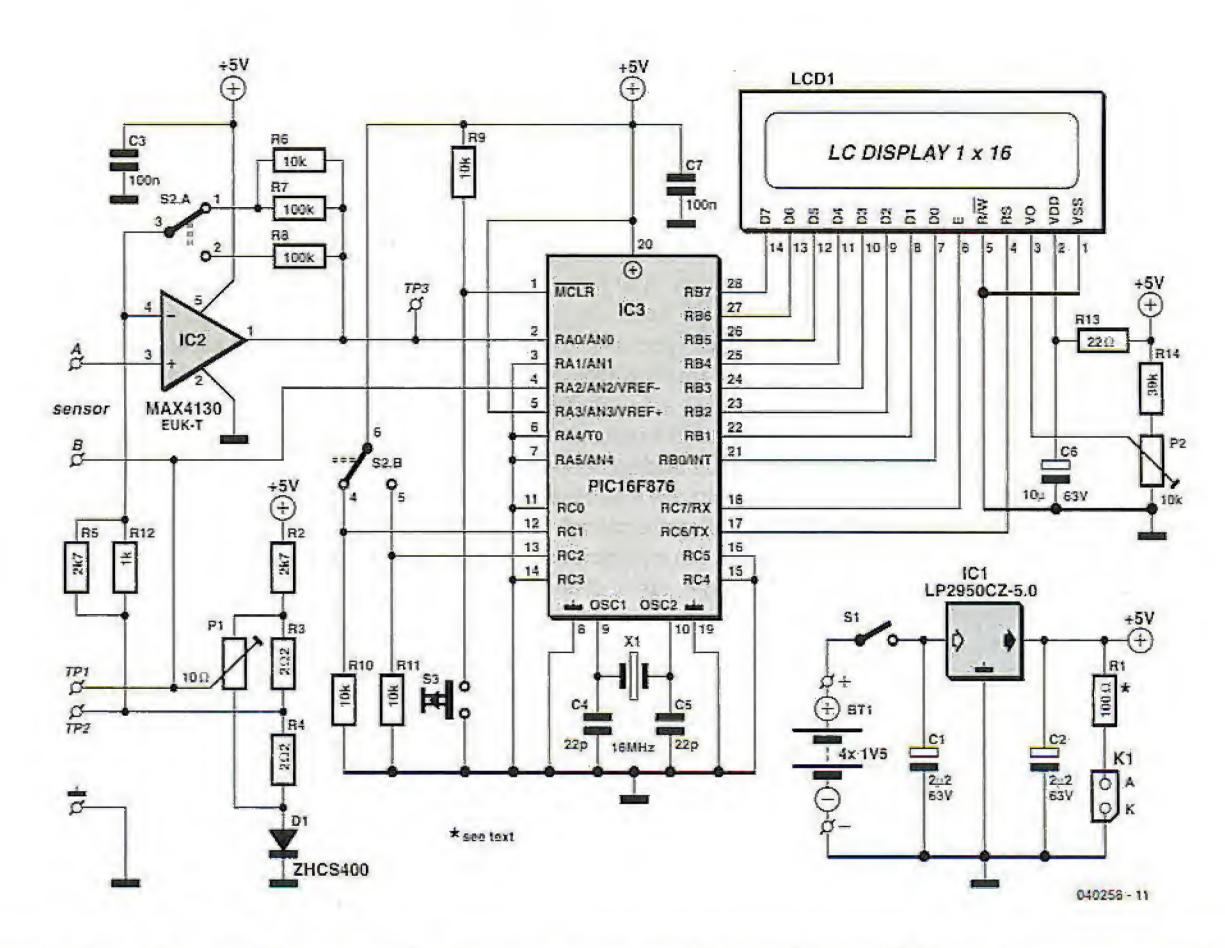


Figure 1. Circuit diagram of the magnetic flux density meter. Designed for portability and field use, the instrument provides an easy way of comparing the 'strength' of permanent magnets.

The author has made several generators for small wind turbines using permanent magnets. Some of these magnets were scrap material from old loudspeaker drive units. Their properties were unknown, so that when they were built into a magnetic circuit the results were at best 'unpredictable'. This led to the need for a means of, at least roughly, measuring magnetic field strength.

Commercial 'Gauss meters' are expensive. They usually employ semiconductor Hall transducers and suitable ones are not readily available. As an alternative, 'search coils' may be used.

These are small coils that can be withdrawn from a magnetic field, giving a voltage pulse which is related to the magnetic flux through the pickup coil. The pulse was traditionally measured with ballistic galvanometers, which were delicate and not seen nowadays except in the odd science museum exhibition.

Some magnetic basics

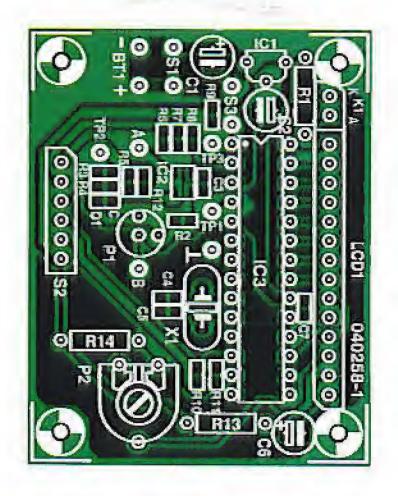
Magnetic quantities are expressed in MKS units now. In the past, the unit 'Gauss' was popular. The commercial instruments often seen for the meas-

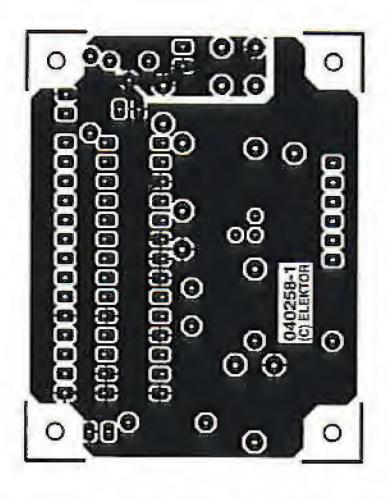
urement of magnetic fields are still often referred to as Gauss meters.

Magnetic field strength or magnetizing force is expressed in amps/metre. This is consistent with the field in a long, uniformly wound, solenoid coil being equal to the number of turns per metre times the number of amps through the coil.

In a non-magnetic material like air, the magnetic flux density is equal to the magnetic field multiplied by 1.26×10^{-6} . It is expressed in teslas (SI symbol: T). The difference between the field and the flux density is more apparent in

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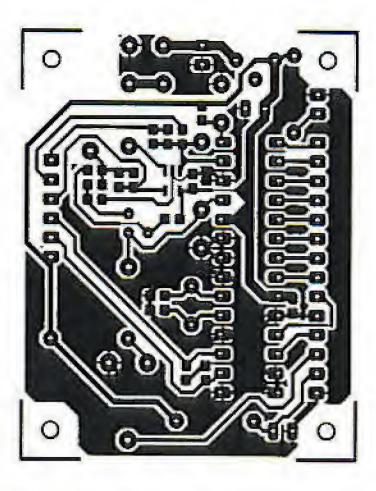


Figure 2. Copper track layout and component mounting plan of the PCB designed for the instrument.

ferromagnetic materials where the flux density can be enhanced by a factor of 1,000 or more. One tesla is equivalent to 10,000 Gauss.

Mains electric motors and transformers employ flux densities up to about one tesla (1 T). Modern permanent magnets can generate similar values. Superconducting coils can reach about 10 T. By comparison, the earth's magnetic flux density is less than one ten thousandth of a tesla.

Magnetic flux is measured in webers (Wb). In fact, 1 tesla is a density of 1 Wb per metre².

A search coil works by means of lines of flux 'linked' through the coil. The effect of the flux is magnified by the number of turns in the coil. 'Flux linkage' is the flux through the coil times the number of turns.

When the flux linkage through a coil changes with time, a voltage appears across the ends of the coil. This voltage is equal to the rate of change of flux linkage measured in webers per second. If the coil has 10 turns, has an area of 1 cm2 and is withdrawn from a flux density of 1 tesla in 0.1 seconds, the average voltage is only... 10 mV! This is inconveniently low but the search coil has to be small to fit into small narrow gaps in magnetic circuits. It is necessary to amplify this voltage to a value that can be easily digitised. Time for some non-theoretical electronics!

Overall description of the meter

The meter employs a homemade search coil about 1.5 cm square. This is placed in the region where the field is to be measured and is withdrawn

sharply. The coil is connected via an amplifier, to an A/D port on a microprocessor. As soon as a voltage is detected, the processor measures the voltage 256 times within a time slot of about 0.25 seconds. At the end of this time the coil is assumed to be out of the field. The microprocessor adds up all of the voltages it has measured and the total is proportional to the flux change. For the mathematicians, it has integrated the rate of change of flux.

The microprocessor then computes the result and displays it on an LCD. The result stays on the display until the instrument is reset.

Only one orientation of the search coil can be used since the A/D converter will only work with positive voltages. The meter is portable and powered by four AA size 1.5 volt batteries. The current drain is only 10 mA.

The circuit

The circuit schematic is shown in Figure 1. To make the instrument simple and portable, it operates on four AA batteries. Their output is regulated to 5 V with a low dropout regulator type LP2950CZ-5.0. This supply is then used by the single rail opamp, IC2, and by the microprocessor.

Single rail amplifiers do not work well if the output is within a few millivolts of the negative rail, so it is necessary to establish another 'ground' about 100 mV higher. This is done using a low barrier height Schottky diode, D1. The forward voltage of this diode is low when the current is only 2 mA. The raised 'ground' level is used at the negative input of the opamp and at the reference input of the A/D converter.

The amplifier used is a Max4130EUKT-T. This has an input voltage offset of up to ±3.5 mV. At the output of the amplifier this could become an error of up to 400 mV. The A/D converter in the microprocessor converts to 10-bit accuracy which equates to a resolution of about 5 mV. Thus the offset error from the amplifier should be less than this value. In the circuit, preset P1 allows the voltage at the negative input of the amplifier to be adjusted by about ±4 mV to remove the offset error.

We should not forget that the input offset voltage is also subject to a temperature coefficient which is typically ± 2 $\mu V/^{\circ}C$. This is acceptable since the error at the output of the amplifier should be less than ± 5 mV over a ± 20 °C temperature range.

The meter has two ranges switched by a 2-gang switch, S2.A/B. As well as varying the gain of the amplifier, it switches a voltage to pins 12 and 13 of the microprocessor to indicate the range setting.

The micro is a PIC16F876 using a 16-MHz crystal. This micro has Flash memory and A/D input. The output is displayed on a 16-character LCD with one line. Resistor R1 is only used if your LCD module has a backlight option. If the instrument is actually battery powered as shown in the circuit diagram, then the display must be a P-LED type if the current consumption is to remain within limits (max. 20 mA). The value of R1 will be governed by the display specs - check yours to make sure! The backlight voltage (if applicable) is supplied by the LP2950-5.0 and this is rated at 100 mA maximum. Our prototype without backlight was happy with just 10 mA.

Editor's Choice

Some instruments you can build yourself are a godsend in that they help you understand the true cause of 'vague' problems encountered equipment not easily associated with modern electronics. I am happy to say that Ben Climer's Magnetic Flux Density Meter described in this article is one of them.

A good number of two-stroke engines on vintage motorcycles and mopeds use a flywheel with internal magnets to generate the high voltage for the spark plug (10 kV and up) and the vehicle lighting voltage (usually 6 or 12 V). Although specialists in mechanical engineering will be able to overhaul such engines almost with their eyes closed (leaving electronics enthusiasts in awe), the ignition is often recognised as 'special' and 'mysterious'. I have seen and heard 1.00% mechanically sound vintage two-stroke engines refusing to start altogether or running in very erratic ways, and the frustrated owners unable to get to grips with the obvious cause: insufficient spark voltage.

On closer inspection, this time by an 'electrics' specialist, the problems are nearly always; worn contact breakers, burnt out high-voltage coils, broken wires and faulty or leaky damper capacitors. All this is a good laugh and plain sailing for anyone capable of identifying a soldering iron and a capacitor, but the one thing that remains a total mystery to all and sundry is why one flywheel works just fine, and

another, hardly or not at all.

The stronger the magnet swishing across the core of the highvoltage coil (actually, a step-up transformer), the better the combustion as a stronger spark is produced. Although a spark voltage of just 1 kV is sufficient to make my low-compression two-stroke engines run, more than 10 kV is required for a reliable cold start and a properly 'singing' engine. Flywheels salvaged from the 49 cc moped engines often do not see the light until after tens of years of storage in damp cellars, The resultant rust is not usually a problem, but having cleaned the flywheel and putting it to the test the results are nearly always disappointing. The four magnets having been unable to commute to a small extent for so many years seem to have lost a great deal of their original magnetic force. The problem could have been avoided by dropping the associated ignition base plate into the flywheel and then putting the lot into reasonably dry and clean storage like a loft.

Using the Magnetic Flux Density Meter I am now able to predict with near 100% certainty if a flywheel bought on a carboot sale or given to me for inspection by friends, will work perfectly, marginally or not at all on an otherwise fine engine. I'm now drawing small crowds on vintage motorcycle markets and never buy dud flywheels again! Because I have a reference value available obtained from a known good' flywheel, I can now get to investigating how weakened flywheel magnets can be reliably restored to their original strength. I guess it will take a few amps here and there...





COMPONENTS LIST

Resistors:

 $P2 = 10k\Omega$ preset H

 $R1 = *\Omega$ (100 Ω suggested starting value only) $R2,R5 = 2k\Omega 7$ SMD case size 0805 $R3,R4 = 2\Omega 2$ SMD case size 0805 (e.g., Farnell # 310-4515) $R6, R9, R10, R11 = 10 \text{ k}\Omega$, SMD, case size 0805 $R7,R8 = 100k\Omega$ SMD, case size 0805 R12 = $1k\Omega$, SMD case size 0805 $R13 = 22\Omega$ $R14 = 39k\Omega$ P1 = 10Ω preset, Bourns type 3329H (e.g., Farnell # 345-970)

Capacitors:

 $C1,C2 = 2\mu F2 25V \text{ radial}$ C3,C7 = 100nF, SMD, case size 0805 C4,C5 = 22pF, SMD, case size 0805 C6 = 10µF, 63V, radial

Semiconductors:

D1 = high current Schottky diode, case size SOD-323, e.g., Zetex type. ZHCS400 (Farnell # 301-4850) IC1 = LP2950CZ-5.0IC2 = MAX4130EUK-T (Maxim) case size 5-lead SOT-23, or MAX4122EUK-T (Fornell # 353-4169) IC3 = PIC16F876-20/SP, programmed, order code 040258-41 (28-pin narrow DIP case)

Miscellaneous:

K1 = 2-way pinheader S1 = on/off switch, 1 make contact, chassis mount

S2 = 2-pole, 2-way changeover switch, chassis mount (+ 6-way SIL header if necessary)

S3 = pushbutton, 1 make contact X1 = 16MHz quartz crystal, HC-49/4H case

LCD1 = LCD, 1 line, 16 characters, with 14-way pinheader

BT1 = battery pack, 4 x 1.5V AA size Enclosure with battery compartment for 4 AA batteries, e.g. OKW shell-type case V155 (SG155), version III (OKW # A9408338), size approx. 158x95x33

PCB, ref. 040258-1, from The PCBShop Disk, PIC source code files, order code 040258-11 or download from website**

* see text

** www.elektorelectronics.co.uk

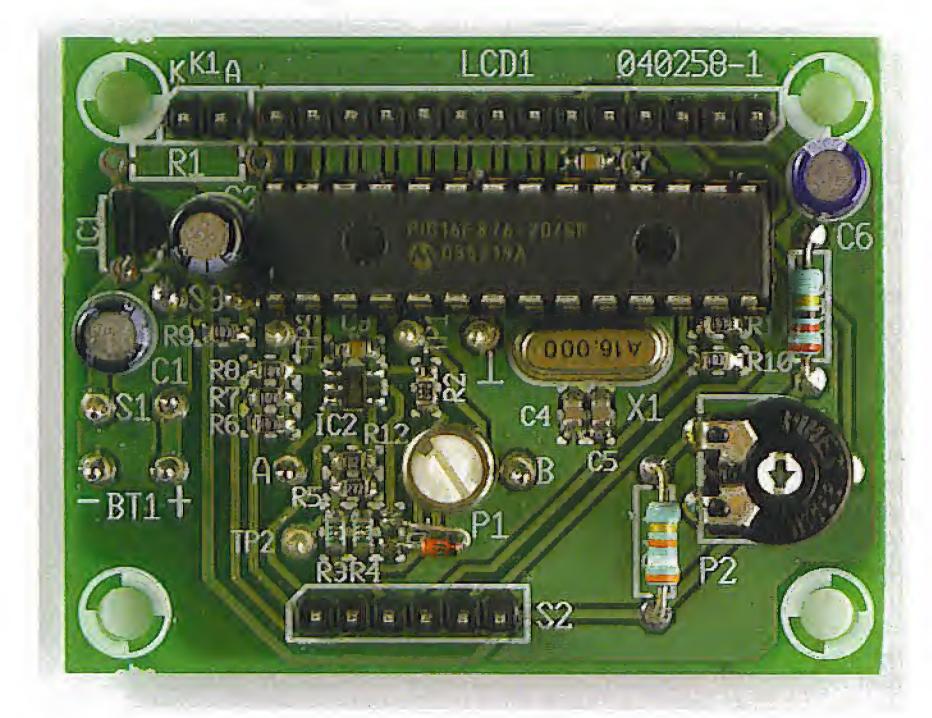


Figure 3. The finished board, ready for fitting inside the plastic case. We did not use a reset switch; instead, a 10-microfarad electrolytic cap was connected across the pins for S3. Also note the use of a leaded BAT85 instead of the SMD diode.

The LCD supply voltage is decoupled separately with C6 and R13. The LCD contrast is adjusted using preset P2.

Software

The code was written in assembly language. It uses subroutines to handle A/D conversion, driving the display, delays and binary to decimal conversion.

After setting up, the micro stays in a loop, repeatedly measuring the amplified voltage from the search coil. As soon as this changes from zero, it measures the input 256 times and maintains a running total in a 16 bit register. If at any stage the voltage reaches the maximum value which the A/D converter can handle, it stops and displays an error message.

When it has reached a valid total, it converts the 16-bit binary number to its decimal equivalent and displays it on the LCD. The decimal point is placed using the range information available at pins 12 and 13. The result is displayed until the instrument is reset using a press switch.

Versions of the code are available from the Elektor web site, the file number is 040258-11.zip and it may be found with other on-line information stored for this article.

Construction

The circuit is built on a single sided board with a ground plane. The artwork is given in Figure 2. If necessary, a pdf file containing reflected and non-reflected versions of the copper track layout may be downloaded from our website. Almost all of the components are surface mount. The amplifier is in a SOT23 package. The pitch of the pins is only 0.95 mm but fortunately there are only five of them so that hand soldering is possible.

Remember to fit the one diode the correct way round.

It is best to fit a base under the 28pin PIC16F876 to avoid damage during soldering. Perhaps the most difficult part of the construction is connecting the LCD to the board. If a suitable connector (K1) is not available, this can be done using a short length of ribbon cable with 14 conductors. The ends need to be splayed out to match the spacings on the circuit and the LCD. All 14 of the pads down one side of the board are used. They are in the same sequence as the pads on a standard LCD. Pin 1 of the LCD is connected to the end nearer pin 15 of the PIC. The other pads are connected in turn up to pin 14 of the LCD.

The three switches need to be fitted on the front panel together with the LCD. The wiring between the board and switch S2 has be kept as short as possible.

The circuit fits in a plastic box about 150×90 mm. They are available with a battery compartment to take the four AA size batteries. Alkaline batteries are required since the voltage from rechargeable ones (NIMH or NiCd) would be too low at 4.8 volts nominally.

Pickup coil

The pickup coil is made by securing a very flat M4-size nut on a piece of sticky tape and then tightly but carefully winding 10 turns of 0.2-mm diameter (SWG36) enamelled copper wire around it. The nut is then carefully removed and the resultant coil shape sealed and secured in place by covering it with a second piece of sticky tape. The result is a very flat pickup coil that's small enough to probe into many different magnetic assemblies. The coil is connected to the meter using a twisted pair of flexible wires. For the prototype we used an RCA (audio 'line') plug and socket of undisputed quality.

Adjustment

When the meter has been built it is necessary to adjust the preset potentiometer. Do this at an 'average' room temperature so that the offset will be as small as possible at either a low or high room temperature. Plug in the search coil and switch on with the instrument case open and the range switch on the more sensitive range. The LCD should either read 'SET' or a number with 'T' for tesla after it. If it shows the number, it means that the amplifier offset is positive so that the instrument has started to count immediately. 'SET' either means that you are very lucky and the offset is zero or, more likely, the offset is negative. Connect a voltmeter or 'scope to pins 2 (TP3) and 4 (Sensor B terminal) of the PIC i.e. the analogue input and the analogue reference, and alter the preset until the voltage is within 1 mV of zero. After this, press 'reset' (S3) and the display should show 'SET'.

If an accurate and sensitive voltmeter is not available, it is possible to perform the adjustment by trial and error. Get a condition where the display shows a number and "T", then turn the

preset slightly and press reset. If it still reads a number, turn the preset a little more and press reset. Repeat until the display reads 'SET'. Obviously, beware of taking the offset too far in the negative direction.

Use of the instrument

To read the flux density, insert the search coil into the magnetic field with the magnetic field perpendicular to the coil. If the meter shows a reading, it probably means that the coil needs to be flipped. Turn the coil over and reinsert it. Press 'reset' and sharply withdraw the coil. The meter should now display a reading.

It should be noted that any movement of the coil producing a change of linked flux results in a voltage so it is easy to trigger a reading accidentally. Just press 'reset' and try again.

It is possible to take a measurement by pushing the coil into the field but this is not recommended since it is easy to crash the coil into a metal pole piece.

Obviously, if the display indicates 'over

range', you need to change to the less sensitive range setting. Another possibility is to withdraw the coil slightly more slowly.

The meter is not a high precision instrument but it should be accurate to $\pm 10\%$.

Search coil experiments and calibration

The PCB search coil used for initial experiments was a printed circuit type. Although it was found to be stable and repeatable alternative coils may be made from insulated or, in our case, enamelled wire. However, unless you are lucky enough to have access to magnetic standards you have a problem with calibration.

It is possible to create standard fields using solenoids or other suitable coils but to obtain even 0.1 T it is necessary to put a whopping 10 A through some hundreds of turns. The coils heat up within seconds so the current changes fast if a constant voltage power pack is used.

One possible approach it to create your own 'transfer standard'. This could be

any available permanent magnet. It needs to be big enough to provide a fairly uniform field over the area of a search coil. Measure it with the 'standard' search coil and then measure it the coil of your own design (possibly a PCB). Add turns or change the surface area until the readings agree or give a reading different by some chosen factor. The pickup coil as described above in relation with our prototype is a suggested construction only and not intended to acts as a reference coil. In a good many cases, however, comparative rather than absolute measurements of magnetic field strengths are more than adequate

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Reference Small wind turbines, see www.scoraigwind.co.uk

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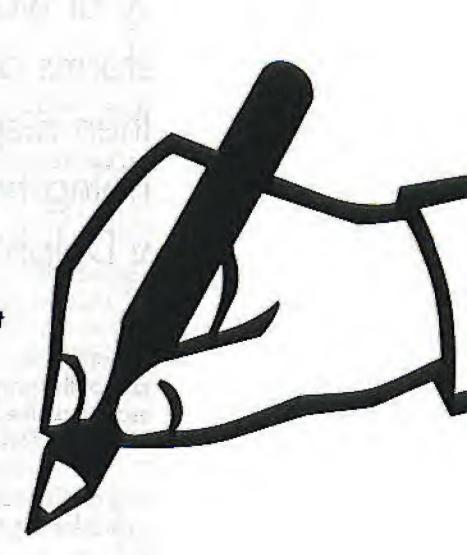
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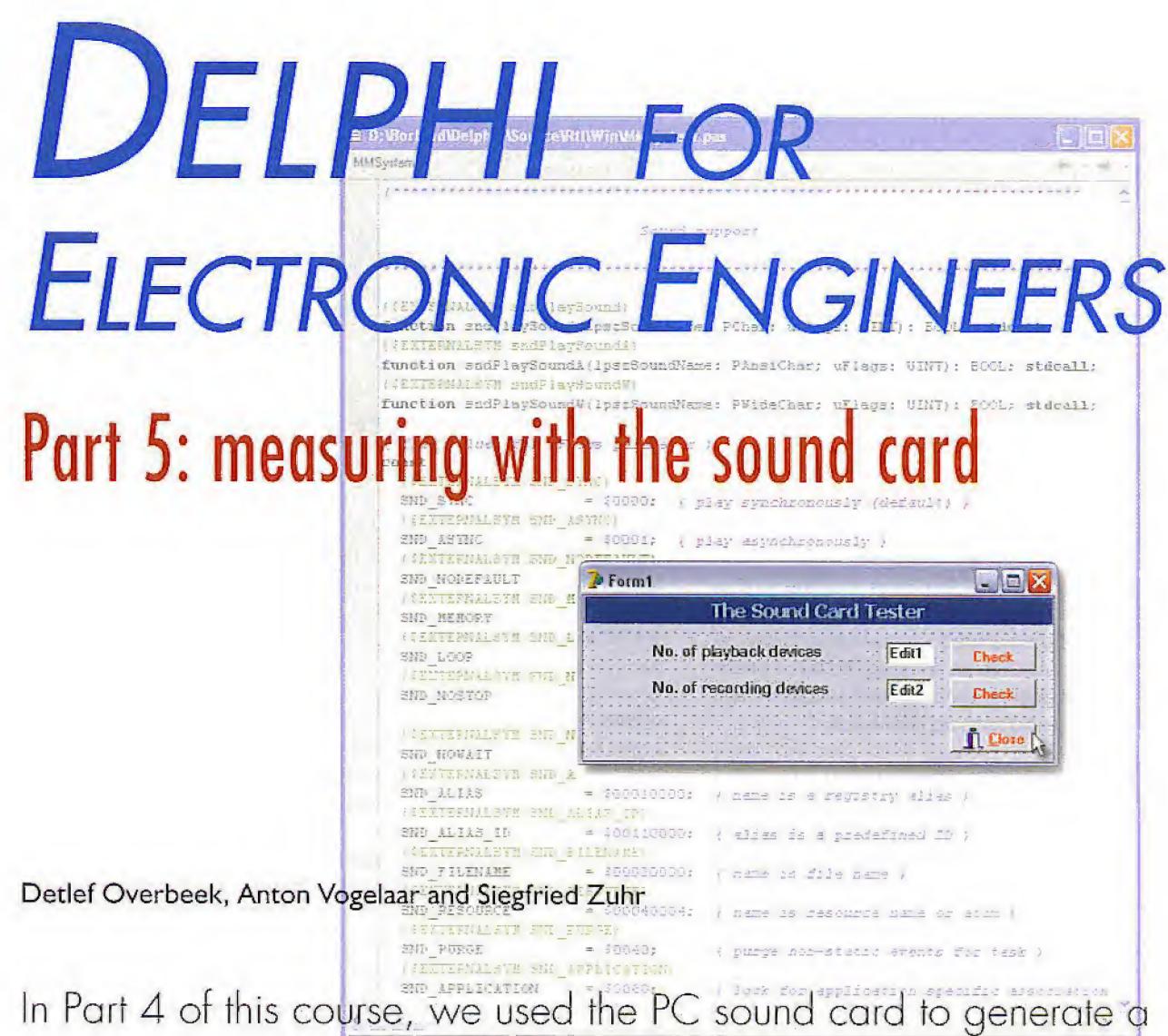
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Email: k.walraven@segment.nl





In Part 4 of this course, we used the PC sound card to generate a variety of waveforms. In this instalment, we turn this around. Here waveforms arriving via the line input of the sound card are stored and then displayed on the screen. Before turning our attention to describing how to program such a 'PC oscilloscope', we examine a few Delphi topics you'll need for this task.

The purpose of the project described here is to implement an oscilloscope on the PC that uses the PC sound card as an A/D converter. This project consists of four parts:

- Drawing on Canvas, the 'drawing window' in Delphi, as an introduction to familiarise yourself with the material.
- Drawing a sine wave. In the process, you'll learn a bit about reusing code in Delphi.
- Checking the essential equipment in the PC: the sound card.
- The most important part: building an oscilloscope that can be used to display (on the screen) an AC signal present at the line input of the sound card.

The first three items are addressed in this instalment. The fourth one is somewhat more extensive, so we're saving it for next month.

Drawing

First we want to show you how easy it is to display your own drawings on the screen (Figure 1). (In capsule form, this is 'painting on Canvas'.) Start a new project via File/New/Application. A form will appear, along with an editor. You should save this right away. Assign the name CanvasSimple.dpr to the Delphi project resource (DPR) file, and name the form Canvas pas. To build the program quickly, proceed as follows. First, go to the Standard component tab, select the panel component, and place it at the bottom of the Main form. Set the Align property to allBottom. Then place an image from the Additional tab on the remainder of the form. Using the Object Inspector (which you can bring up using the F11 key), set the Align property to all-Client. Place a timer from the System tab on the form. Now go back to the bottom, where you have to do several things with the panel. Give it a colour, put a label on it, and enter a name here (select whatever name you want to give the program). A panel has the special property that it becomes the owner of everything that is placed directly on top of it. That has a lot of advantages for searching, relocating and processing.

Continue by placing another eleven Speed buttons from the Additional tab here. The icons that are placed on the buttons are supplied with the project. They are miniature bitmaps, which are also called 'glyphs'. The Glyph property generates a window where you can enter a path that specifies which icon you want to use. You can also make your own icons. Selecting **Tools/Image Editor** starts a program that you can use to make all sorts of images, but that's a subject on its own.

After you have configured the glyph (of type *Tbitmap*), you also have to specify the number of glyphs, which is four. The button has four states, so it needs an icon for each state.

Now you have everything you need. The program listing clearly shows what you can do. It's a good idea to first create this program and study it, since that will help you understand the things you'll be needing shortly. You can use this program to place a variety of coloured shapes (round, elliptical or rectangular) and put lines in specific locations or delete them. The principle is quite simple: the form has a Canvas property, which is what you draw on. It's also important to know that the form puts the origin for all coordinates at the top left (0, 0), which also holds true for all objects you place on the form.

```
Procedure DrawFigl;
Begin
Canvas.Rectangle (10, 10, 600, 300);
End;
Procedure DrawFig2;
Begin
Canvas.MoveTo (10, 10); Canvas.LineTo (600, 300);
Canvas.MoveTo (10, 300); Canvas.LineTo (600, 10);
End;
```

The first procedure draws a rectangle. The second procedure goes to a certain point and then draws a line from that point to another point.

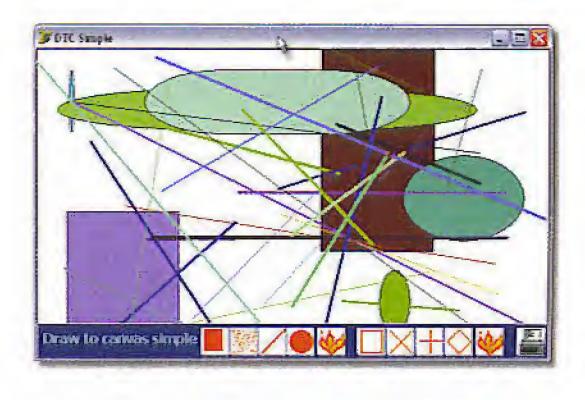
It's important to realise that the drawn image is not saved unless you have this task run under procedure TMain-form.FormPaint (Sender: TObject). That's annoying, since you loose the image every time another window slides over the drawing. However, this doesn't happen if you execute the procedure in FormPaint. If other procedures are nested inside this procedure, you can clearly see that a particular task is executed each time, after which a selection is made as the last operation.

Begin

```
If Figl In Figs Then DrawFigl;
If Fig2 In Figs Then DrawFig2;
If Fig3 In Figs Then DrawFig3;
If Fig4 In Figs Then DrawFig4;
End
```

These types are declared (under uses), and they are filled in procedures such as the following:

```
Procedure DrawFigl;
Begin
Canvas.Rectangle (10, 10, 600, 300);
```



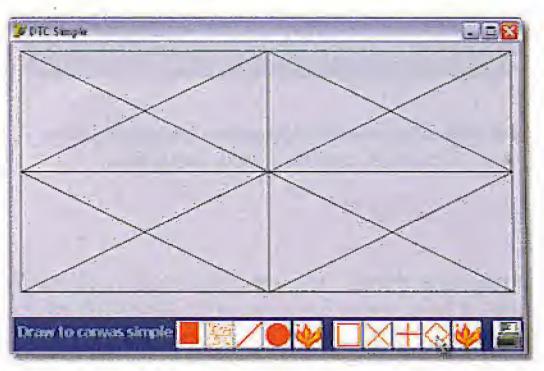


Figure 1. A user-generated drawing on the Delphi canvas.

```
End;
Procedure DrawFig2;
  Begin
     Canvas.MoveTo (10, 10); Canvas.LineTo
(600, 300);
     Canvas.MoveTo (10, 300); Canvas.LineTo
(600, 10);
  End;
Procedure DrawFig3;
  Begin
     Canvas.MoveTo (305, 10); Canvas.LineTo
(305, 300);
     Canvas.MoveTo ( 10, 155); Canvas.LineTo
(600, 155);
  End;
Procedure DrawFig4;
  Const Window : Array [0..4] Of TPoint
      = ((X : 305; Y : 10), (X : 600; Y :
155),
         (X: 305; Y: 300), (X: 10; Y:
155),
         (X : 305; Y : 10));
   Begin
      Canvas.Polyline (Window)
```

However, there's also another way to ensure that whatever is drawn doesn't immediately disappear, which is to draw on the canvas of an image. This is what happens in the example, and the image is 'switched' on or off by enabling or disabling the Visibility attribute. The Visibility attribute has the property Boolean, and it can be enabled or disabled.

```
Imagel.Visible := True;
Timerl.Enabled := Not Timerl.Enabled;
```

Enabled is reset in the last line of code above. It's useful to remember that this always causes the result to change

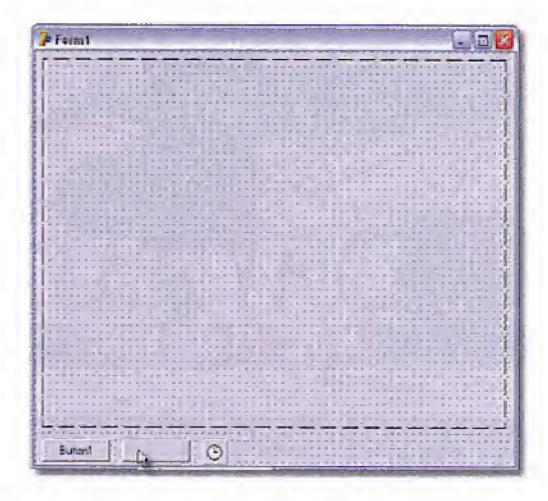


Figure 2. The basic ingredients for this project: a button, a Speed button, and a timer.

to the opposite state.

The timer is used to cause a single operation to be repeated several times in succession, as in the previously mentioned procedure. To allow a few more things to be incorporated, there is also an extended version called 'Canvas Extended', which is helpful for learning how to use menus. A method for installing a printer and printing your drawings is also included in this version. The listings of these two programs are available on the Delphi website of the Pascal Users' Group (www.learningdelphi.info) and the Elektor Electronics website.

Sine wave

Now you're getting closer to your ultimate objective, which is building an oscilloscope. As you have seen, drawing on the canvas is actually not all that difficult, but you have to bear in mind that what you want can become rather complex in use. That's why we decided to do something we haven't done so far in Delphi: using two units, one of which contains only code, while the other one, as usual, is a unit (form) that also displays an object. That means you can also use units to organise things in Delphi. Give each of the units a name, and link them to each other so they are aware of each other. This allows even very complex things to be organised in a comprehensible manner. That's exactly what you're going to do now. Naturally, the listing is available at the previously mentioned locations.

Start with File/New/Application. That gives you your basic program. Save Form 1 and Unit 1 with the object display and code as Unit 1.pas. Next, select File/New/Unit to create a second unit to be used exclusively to hold code. New units are numbered automatically, so Delphi will assign the name Unit 2 to this unit. When you save everything, you will be automatically offered the following names: Unit 1.pas, Unit 2.pas, and Project 1.dpr for the Delphi project resource file. The executable file will also be assigned the name Project 1.exe.

It's important to know that Delphi can do the naming for you. That's handy for a small, simple project, but generally speaking it's better to assign your own names – preferably names that are meaningful, such as UserInter-

face.pas and DisplayAlgorithm.pas. However, that's something you can do later on when you create your own projects. Here we decided to keep the default names so everyone is offered the same names. Now that you've saved everything, you have to introduce all the members of the project to each other. You're using Unit 1 and Unit2, and they have to be able to work together. File/UseUnit or ALT+F11 shows a list of units that can be added, and here there is only one choice: Unit2. Use F12 to bring the form (Form1) to the foreground. Place a Paintbox from the System tab (second from the left) on the canvas. If you're looking for a component and you can't find it, go to View/Component and type the name of the component in the window that is displayed. Next, place a button and a Speed button. You also need a timer. These are all the basic ingredients of the project (Figure 2). Is it really that simple, or is the hard part still to come? Practical experience shows that the best way to approach problems is to treat them like a tree with a lot of branches. If you break a problem down into little pieces, it becomes easier to understand. Before you start on this project, it's a good idea to download all the code so you can see how everything fits together. However, we recommend that you build everything yourself as instructed, despite the fact that you already have the finished project in your hands. If you do the work yourself, you'll understand everything much better. Now it's time to carry on:

Procedure TForm1.PBxPaint (Sender : TObject);
(* Invalidate Paintbox I *)
Begin
 OscRepaint (Paintbox1);
End;

What's happening here? Double-click on Invalidate in order to select it. Then press function key F1. The Delphi help menu will appear and display the following (or similar) explanation:

Use Invalidate when the entire object must be redrawn. If more than one region must be redrawn, Invalidate will do this in a single operation without any flickering of the screen. If you look at the buttons and double-click in the IDE, you can expect Delphi to create a process. This process takes the following form:

procedure TForml.ButtonlClick(Sender: TObject);
begin

end;

The next procedure also has something special in it:

Procedure TForml.DoAcquire (Sender : TObject);
(* Handle button data acquiring OnClick event *)
Begin

If SpeedButtonl.Down Then Begin

OscDataN := 0; // No data present

// This global variable is expressly included
in this unit to make the unit reusable.

// Placing the var here makes it always available as soon as unit2 is linked to a project.

Timerl.Enabled := True; // Start data
aanmaak

Paintboxl.Invalidate // Herteken het form
End Else Timerl.Enabled := False // Stop
data generation
End;

This procedure was generated by hand. That's not always necessary in Delphi, but it is possible. Here's an explanation of how to do it. You start with the **Procedure** line. The name of the form in which the procedure is located naturally belongs in this line. Here it's TForm1, but you can use whatever frame is appropriate. After this, enter a name that describes what happens in the procedure. In the above example we chose the name DoAcquire, which indicates what the procedure is supposed to do. In this case a Sender is also declared to allow another object to be controlled later on:

Procedure TForm1.DoAcquire(Sender : TObject);

As we selected a Speed button and this type of button has four states, you can provisionally have the button manage several different things. If it is in the down state, it checks whether any data are present, enables the timer, and recognises the form. If it is no longer in the down state, it must stop creating data. The code is entered between Begin and End as usual.

The following example deviates from this arrangement. Here the button is located in a FormCreate:

```
Procedure TForm1.FormCreate (Sender : TOb-
ject);
```

(* These settings can also be handled in the Object Inspector (F11).

You can also have them be triggered by a double-click event in the Events tab of the Object Inspector on OnCreate.

In that case, Delphi creates the basic procedure and you fill it in. *)

Begin

```
With Paintboxl Do
```

Begin

Width := 510; Height := 410; OnPaint := PBxPaint;

ControlStyle := ControlStyle + [csOpa-

que] End;

With SpeedButton1 Do Begin Caption :=
'Acquire'; AllowAllUp := True; GroupIndex :=
1; OnClick := DoAcquire End;

With Timerl Do Begin Enabled := False;
Interval := 30; OnTimer := DoTimer End;
With Buttonl Do Begin Caption := 'Clear';

OnClick := DoClear End;
OscBackground (Paintbox1); // Calculate
background

End;

You can divide the text up in various manners as long as you pay attention to the **semicolon**, which acts as an end-of-line character or command delimiter. The compiler will object immediately if there's something wrong here. The *DoTimer* procedure uses a bit of good, old-fashioned arithmetic:

```
Procedure TForml.DoTimer (Sender : TObject);
(* Handle the timer timeout event *)
Begin
```

If OscDataN = 500 Then // Global variable
declared in Unit2

Begin

```
OscDataN := 0;
Paintbox1.Invalidate

d Else OscAddY (Paintbox1. Sin (5 * 2 * )
```

End Else OscAddY (Paintbox1, Sin (5 * 2 * Pi * OscDataN / 500)) End;

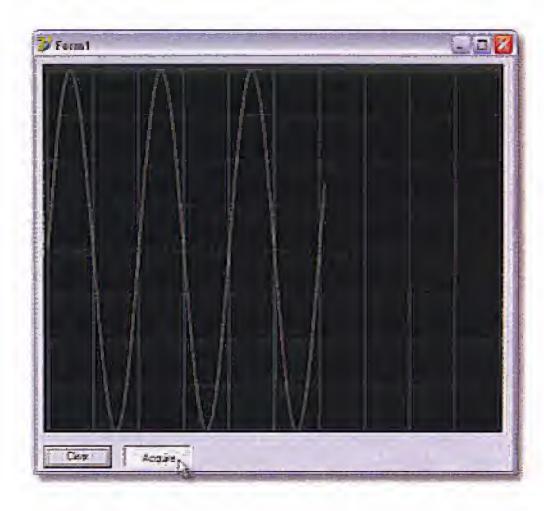


Figure 3. A window displaying several sine wave cycles.

The Paintbox is the object you draw on.
We chose the value '5' here because we want to draw five periods of the sine wave in order to fill the entire screen.

The End Else line (near the bottom) needs a bit of explanation. Each time OscAddY is called, OscDataN is incremented by 1. This causes OscDataN to cycle through the range of 0 to 500 and draw a new sine wave for each cycle. Delphi works with radians for the sine function, so a full period of the sine wave corresponds to 2π radians.

We can also do bit of cleaning up:

```
Procedure TForml.DoClear (Sender : TObject);
(* Handle the Button Clear event *)
Begin
   OscDataN := 0; // Date becomes empty
   Paintboxl.Invalidate
```

End;

That completes the description of the 'normal' form.
Unit2 is actually intended to be reused, as we promised earlier on. This unit is very well documented, so it's worth taking the trouble to read through it carefully.

Controlling the sound card

Now we want to show you how you can use the Windows environment to call the code (via Delphi) that you will ultimately need to build the oscilloscope we have in mind. Windows comes with a simple sound recorder (Start / All Programs / Accessories / Entertainment / Sound Recorder). It's a convenient tool for recording audio data via the microphone or line input (Figure 4). This is a good way to check whether everything is working properly and make adjustments as necessary. This functionality is a component of Windows. You can also use Delphi to access most Windows components and use them for your own purposes. This can be done via Windows, but it can also be done from the Delphi IDE. This is made possible by Windows application programming interface (API) calls. That's exactly what we want. The sound recorder can store the recorded audio data in a .wav file, and that's exactly what we used for the function generator in the previous instalment.

Now comes the question: where can you find these API calls? Windows uses mmsysiem.dll for this purpose, and



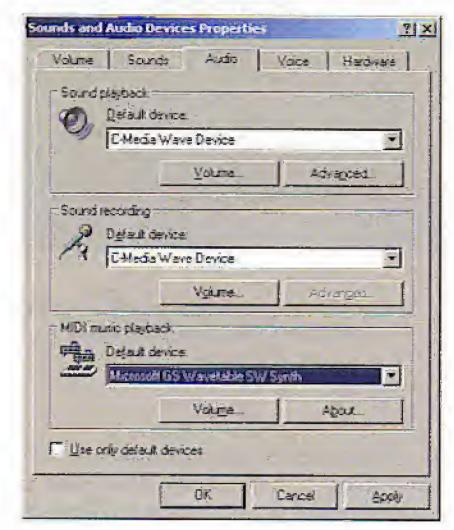


Figure 4. The Windows Sound Recorder makes it easy to record a signal via the sound card.

Delphi provides access to this via MMSystem.pas, which is also called the 'Borland Delphi Runtime Library / Win32 multimedia API Interface Unit'.

Before you can proceed any further, you have to specify that Delphi MMSystem will be used for executing commands, and you must manually insert this unit at the beginning of the header of the form where the units being used are declared under uses. You can also find the file under Program

Files\Borland\Delphi7\Source\Rtl\Win\. Numerous routines for using DLL are named or declared in this file, along with how they are called from Delphi. The interesting part for our purposes can be found in the Waveform audio support section. All the routines and parameters related to audio input and output are listed there. Start off by checking to see whether you can actually find the sound card using a mini-application running under Delphi. The DLL contains a routine called WaveOutGetNum-Devs, which returns the number of devices that can play back sound. Next to it is the routine WaveInGetNumDevs, which returns the number of devices that can record sound. To obtain this information, you can run a little test in the form of a program. Start a new project and place two labels and two edit boxes (from the Standard tab of the Component palette) on the blank form, along with three

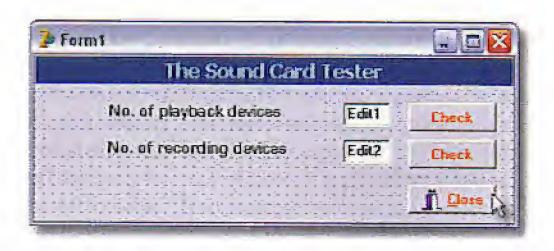


Figure 5. This test program detects which sound options are present in the PC.

bit buttons (from the Additional tab of the Component palette). Place a label, an edit box and a button for each line, and add a third bit button underneath. Configure the third bit button as a Close button by using the Object Inspector to set the Kind property to btClose. This will cause an icon to appear automatically, and the Close task will be executed without any visible code because this function is simply configured via the property. Change the text by entering 'Number of playback devices' for the caption of the first label. The caption for the second label is 'Number of recording devices'. Use the caption 'Check' for the remaining two buitons. If you click on the top bit button, Delphi will open the text editor with a procedure already generated for this onClick event. You can also see this using the Object Inspector in the Events tab. The BitBtn1Click procedure is entered there after the onClick property. Enter the following code between the Begin and End statements:

```
If WaveOutGetNumDevs = 0 then // Execute com-
mand requests.
   application.MessageBox('Error'
   ,'No playback device found',mb_ok)
Else
   edit1.Text := IntToStr(WaveOutGetNumDevs);
// Convert found quantity into text.
```

You use the WaveOutGetNumDevs command to call a function in mmsystem.dll that returns the number of devices that can play back sound. You do the same thing for the second button, but using a command for the number of devices that can record sound.

Double-click on the button and enter the following code.

Double-click on the button and enter the following code between **Begin** and **End**:

```
If WaveInGetNumDevs = 0 then
    // Execute command requests.
application.MessageBox('Error'
    ,'No recording devices found',mb_ok)
else
edit2.Text := IntToStr(WaveInGetNumDevs);
    // Convert found quantity into text.
```

If you compile the program and run it (**Figure 5**), you'll see that the edit I text (the number of devices) changes after the Check button is clicked. This also happens with the other Check button for the number of recording devices. Now you know two things: a recording device has been found (the sound card), and you can find it using code.

If you want to use the sound card for recording, you have to specify how you want to do this (that is, in which format). If you look at the properties of the sound recording device, you'll see that it uses a PCM format. The other parameters are the sampling rate, the number of bits per sample, and whether the information is mono or stereo. Mono with an 8-bit value is adequate for this purpose, and you can use 11,000 samples per second for recording (the lowest available value). Various structures for this information have already been defined in the MMSystem unit. If you want to know whether the recording yielded usable data, it's easy to check this by playing back the stored wav file.

(948240-5)

For readers who are following this course, an explanatory Delphi Course Glossary is available at www.learningdelphi.info and on the Elektor Electronics website at www.elektor-electronics.co.uk. It clearly defines a number of terms used in the course.



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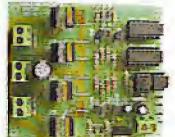


tion control. Operates in stand-alone or PCcontrolled mode. Up to six 3179 driver boards can be connected to a single parallel port. Supply: 9V DC. PCB: 80x50mm. Kit Order Code: 3179KT - £9.95

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cations for storing/using data. PCB just 38x38mm. Powered by PC. Includes one DS1820 sensor and four header cables. Kit Order Code: 3145KT - £19,95 Assembled Order Code: AS3145 - £26.95 Additional DS1820 Sensors - £3.95 each

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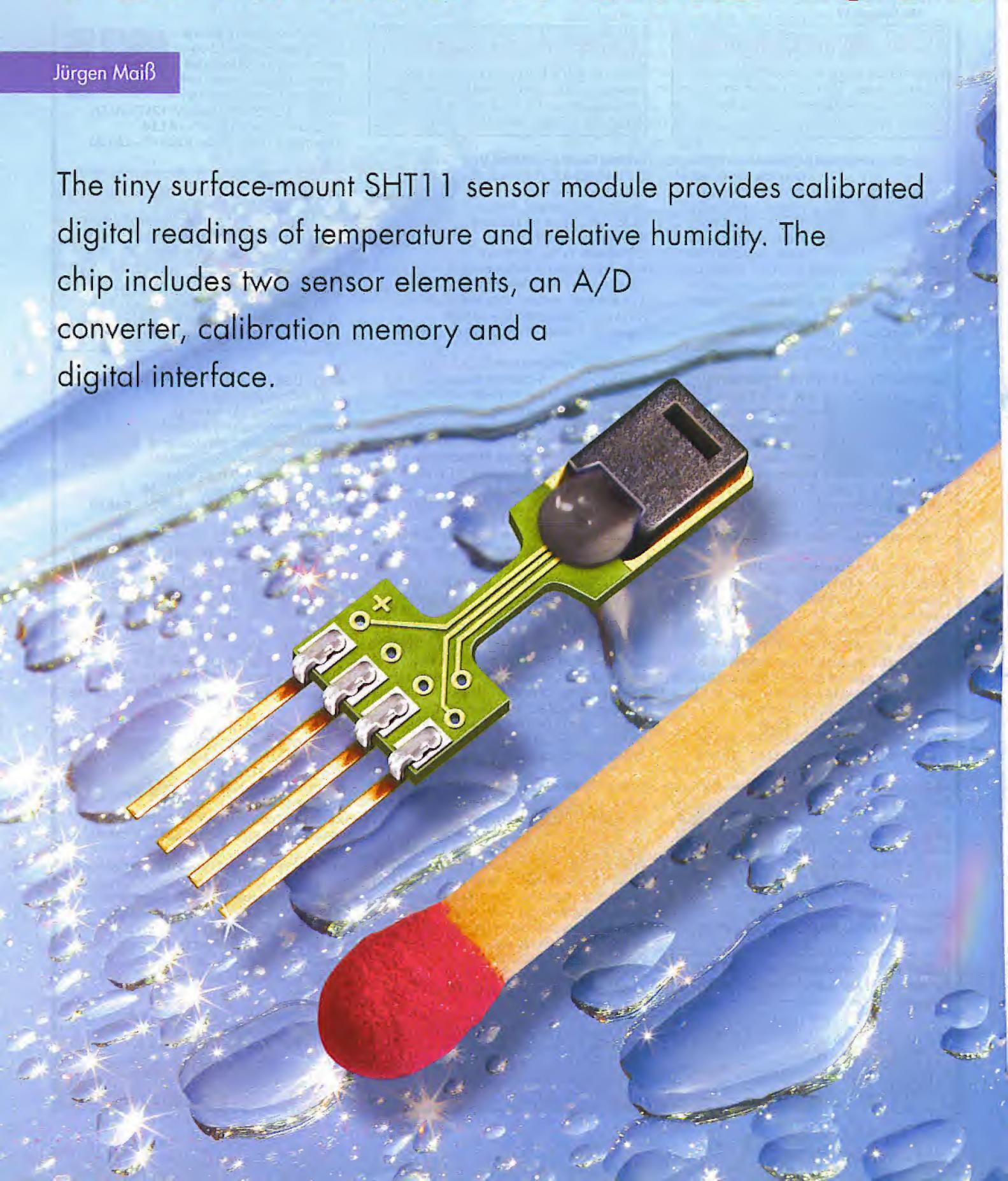
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SHT11 sensor for precision measurements

TEMPERATURE &



HUMIDITY SENSOR

Temperature and humidity

Temperature and humidity determine to a large extent how comfortable an environment is for humans, animals and plants, and there are many goods which can only be preserved in the right environmental conditions. The atmosphere is never perfectly dry: there is always a certain amount of water vapour present in the air.

Air has the property that it can carry water in the form of water vapour. The amount of water so carried, measured in grams per cubic metre (g/m³) or grams per kilogram (g/kg), depends on the temperature of the air: the warmer the air, the more water vapour can be carried. The maximum quantity of water vapour that can be carried at a given temperature is called the saturation vapour density, and the temperature at which the vapour density in the air is equal to the saturation vapour density is called the dew point.

Dry air at a given temperature can only carry a certain amount of water vapour: at 25 °C at sea level 1 kg of air

can carry a maximum of about 20 g of water. The absolute humidity in this case is thus 20 g/kg, while the relative humidity is 100 %. Under the same conditions, if the air is carrying 10 g/kg of water, the relative humidity is 50 %. Relative humidity, or RH, is thus the ratio of the absolute humidity to the maximum possible absolute humidity.

If a body of air which has an RH of say 80 % and a temperature of 30 °C is cooled, there will come a point when the relative humidity reaches 100 %: condensation will form. This temperature is called the dew point. In meteorology the dew point is an important indicator for predicting mist and fog. If the evening temperature is close to the dew point, there is a very high probability of fog in the night. Furthermore, the lowest night-time temperature can be estimated from a measurement of the dew point temperature in the evening.

In electronics shops and on the Internet humidity sensors are easy to come by. Unfortunately they tend to either be cheap and offer poor accuracy, or offer good accuracy, but at a cost.

Electronic measurement of humidity is generally done using a capacitive sensor. The result is subject to an error of between 1 % and 10 %, giving rise to large differences from device to device because of discrepancies in calibration. A very accurate technique is to use a dew point hygrometer. Here the condensation of water vapour on a mirror surface when the dew point is reached is detected using an optical sensor. The technique is highly accurate, but, of course, also rather expensive.

The measurement system described below determines the temperature, the relative humidity and hence the absolute humidity and the dew point to an extremely high degree of accuracy.

The SHT11 module

The measurement device in this system is the SHT11 single-chip sensor module from Sensirion, which provides calibrated digital readings of relative humidity and temperature over a digiconnection to a microcontroller. Further advantages included industrial complete the connection of the

stability, low drift and a short response time of 4 s.

Its excellent signal quality and good interference rejection characteristics make the sensor module a particularly attractive choice. At the factory, each sensor is calibrated in a precision humidity-controlled chamber, and the calibration coefficients are stored in OTP memory on the chip. During measurements, these values are used to process the internal sensor signals. Application areas for the SHT11 range from greenhouse monitoring, through climate control for animal enclosures,

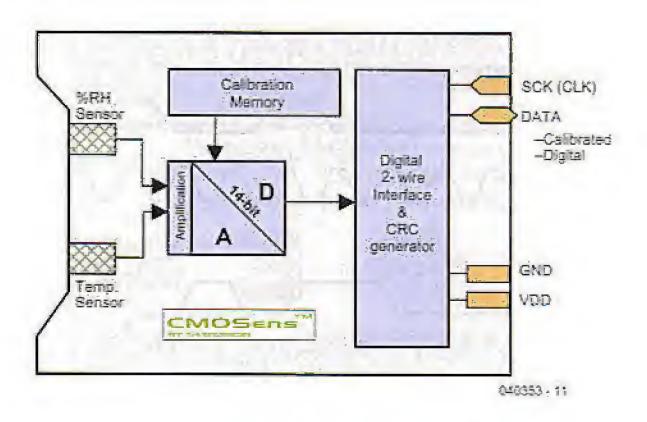


Figure 1. Internal block diagram of the SHT11.

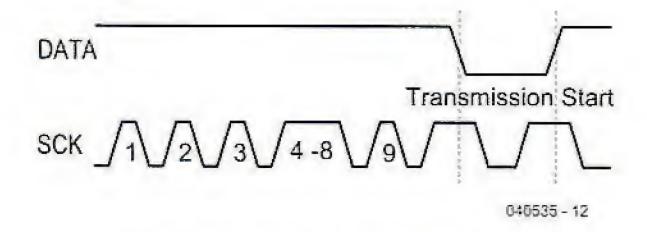


Figure 2. Initialising the interface.

Table 1. Overview of commands.					
Command	Code				
Reserved	0000x				
Measure temperature	00011				
Measure humidity	00101				
Read status register	00111				
Write status register	00110				
Reserved	0101x - 1110x				
Soft reset	11110				

Table 2. Coefficients required to calculate humidity.						
SORH	c1	c2	c3			
12 bit	-4	0.0405	- 2.8 ⋅ 10-6			
8 bit	-4	0.648	-7.2 - 10-4			

to ventilation and process control systems.

Current consumption

The sensor requires a readily-provided 2.4 V to 5.5 V power supply voltage. The voltage source should be stable,

as variations can directly affect the measured values. After power is applied there is a delay of about 11 ms before the sensor is ready for the first measurement command. The current consumption of the sensor in operation is about 550 µA, and in sleep mode is about 1 µA, which is negligible for all practical purposes.

Serial two-wire interface

The bidirectional serial two-wire interface offered by the SHT sensor module is similar to, but not directly compatible with, the I2C interface: the role of the master continuously switches from controller to sensor and back again. The SCK connection (serial clock input) serves to synchronise the sensor with the connected microcontroller, while data are sent to and from the sensor using the DATA pin. The data pin is tristatable; it changes on the falling edge of SCK and is validated by the rising edge. The data pin is provided with a pull-up resistor and can be pulled low when needed by the master (the microcontroller).

Command transmission

To initiate a measurement the 'transmission start' sequence must be sent to the sensor. This entails pulling down the DATA line while SCK remains high, followed by an activelow pulse on SCK, after which the DATA line rises again (see Figure 2). The command which follows consists of three address bits and five instruction bits. At present only address 000 is supported. The instruction bits for a temperature measurement are 00011, while those for a humidity measurement are 00101. The complete command set for the sensor is shown in Table 1.

After sending the command the microcontroller must wait until the sensor completes the measurement. This takes about 11 ms for an 8-bit measurement, 55 ms for a 12-bit measurement and 210 ms for a 14-bit measurement. The sensor indicates that a measurement is complete by pulling the data line to ground. The microcontroller must wait for this 'data ready' signal and then restart SCK. Two bytes of data can now be read out (more significant first), followed by a one-byte CRC checksum. The microcontroller acknowledges receipt of each byte by pulling the data line low. The acknowledge bit after the CRC marks the end of the communication.

If the CRC checksum is not to be used the microcontroller can terminate the communication immediately after the

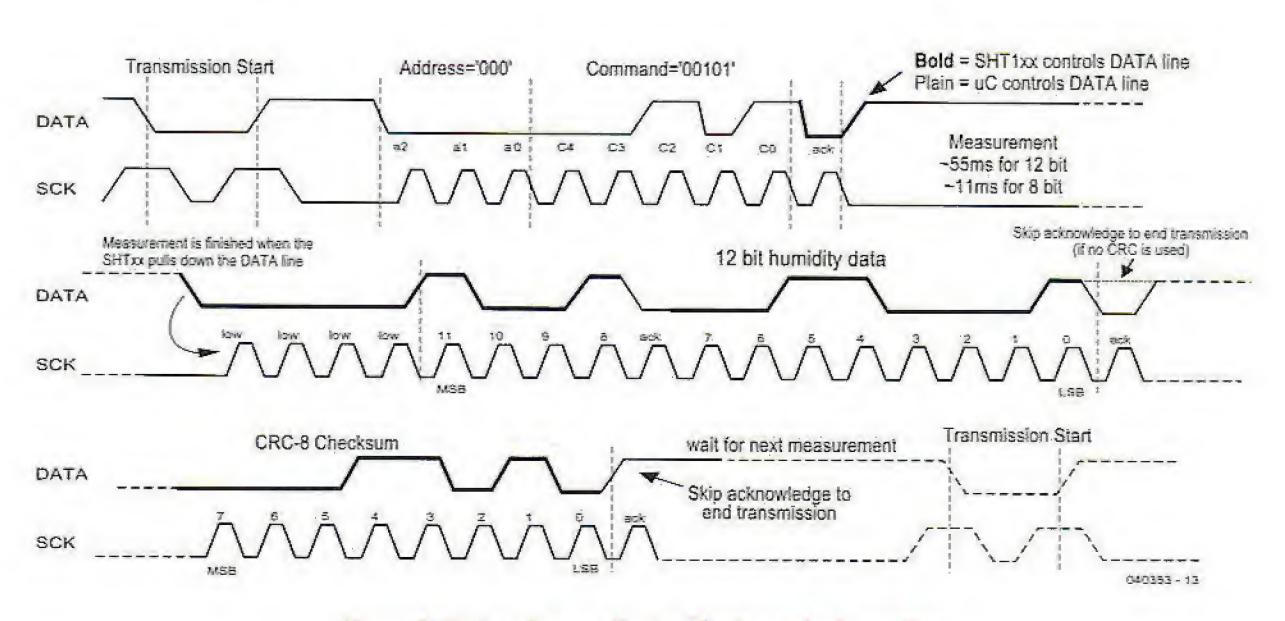


Figure 3. Timing diagram for transferring a single reading.

LSB has been received by taking the data line high for the following acknowledge bit.

If communication is interrupted, the serial interface of the sensor can be reset using the sequence of signals shown in Figure 3. Nine or more SCK pulses with DATA held high, followed by a transmission start sequence, will reset the interface so that a new command can be sent.

Processing the readings

From this point on it is just a matter of calculation: the sensor data have been transferred to the microcontroller and it is an easy job to convert these values into a temperature result in °C and a relative humidity RH.

Since the temperature sensor is highly linear, it is very easy to convert the output value SO_{Temp} into the actual temperature value:

 $T = d1 + (d2 \times SO_{Temp})$

With a 5 V power supply, d1 is -40 °C. For a 14-bit reading, d2 is 0.01 °C, for a 12-bit reading 0.04 °C. Values for other voltages and for conversion to the Fahrenheit scale appear in the data sheet.

A more complicated equation is needed to compensate for the non-linearity of the humidity sensor:

$$RH_{linear} = c1 + (c2 SO_{RH}) + (c3 \times SO_{RH}^2)$$

The constants c1, c2 and c3 are given in Table 2. A simpler (and correspondingly less accurate) calculation is described in the application note 'Non-Linearity Compensation'.

At temperatures far from 25 °C the temperature coefficient of the humidity sensor needs to be taken into account:

$$RH_{comp} = (T - 25 \text{ °C}) \times [0.01 + (t2 \times SO_{RH})] + RH_{linear}$$

Coefficient t2 is 0.00008 for a 12-bit measurement, and 0.00128 for an 8-bit measurement.

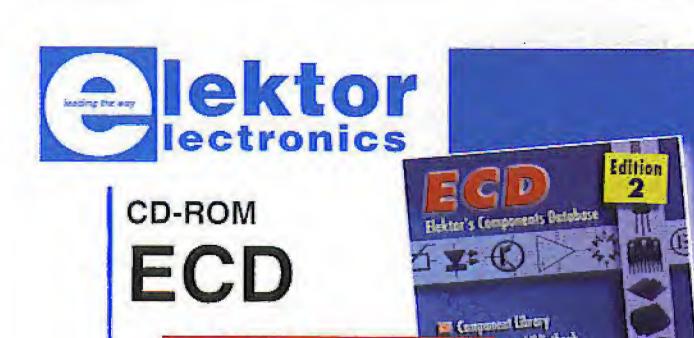
A complete system

The author has designed a measurement system based on the SHT11 sensor and an Atmel ATMega8 microcontroller. The circuit and a description of the system which offers and internal and an external sensor, along with printed circuit board layouts and software, are available for free download from the Elektor Electronics website at www.elektor-electronics.co.uk. Please not that the above information has not been post-engineered by the Elektor lab, or checked by editorial staff.

The original Sensirion data sheet and application notes are available for download from the manufacturer's website at www.sensirion.com.

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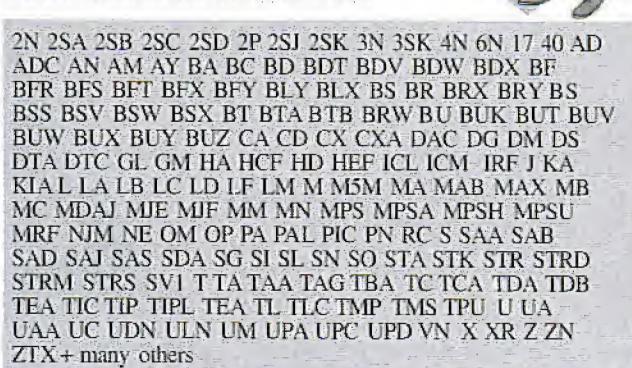
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5.1 SURROUND SWITCH BOX

simple but extremely useful

Ton Giesberts

Of necessity, today's (surround) amplifiers have to come with lots of inputs and outputs. However, a problem occurs if you want to use

several signal sources having an analogue 5.1 output: there's only one compatible input available! The switch box described in this article solves the problem in a simple and elegant way.

Surround sound equipment has become widespread and is quickly invading our living rooms. The 5.1 standard is not just used in the DVD player — a SACD player will also have one (SA stands for Super Audio), while modern PC soundcards have a plethora of signal outputs. Unfortunately, it is hard to find an amplifier with more than one 5.1 Surround Sound input. Although switch boxes are available commercially, their price tags make home construction a necessity rather than a luxury. Here is the proof.

Three relays

The design is as simple as it is effective, allowing you to switch between two 5.1 signal sources. We're using three relays with double-pole changeover contacts. This is done to make sure one input group is always connected through even if there is no supply voltage on the relays. Switch S1 enables the signal sources to be routed appropriately. Network R1/C1 serves to debounce the switch contact.

At about 35 mA (at 12V), the current consumption of the relays is a little too high to enable the circuit to be powered by a battery pack. That is why we recommend using a small mains adapter. The relays used here will work reliably even down to 5.9 volts. Such a low voltage causes the current demand to drop a little.

The motivation for the use of relays as switches is their fairly good price/performance ratio and availability. Of course, switches are passive, requiring no supply voltage at all. However, within the same price class, relay contacts are not only better, but also more reliable than the traditional switch. Incidentally, the parts list indicates a generic, industry standard relay, allowing you to apply other, compatible types as well.

Double-sided board

In order to keep it as compact as possible, the project is built on a double-sided printed circuit board (PCB). The artwork is based on the use of circh sockets with a 6.3-mm thread. Apparently there are also sockets with a thread of 7.2 mm or even larger. If these larger sockets are used, the rele-

Measurement results

(outputs loaded with 10 kΩ)

Current consumption:

ca. 35 mA (switched on)

0 (switched off)

Channel separation:

>87 dB (1 kHz)

60 dB (20 kHz)

Crosstalk

<88 dB (1 kHz)

<63 dB (20 kHz)

vant PCB holes have to be made a little larger. This will remove the through-plating but that is of little consequence as the sockets themselves will establish a contact between the

top and underside of the board. If you use a larger type socket, you have to prevent the nut from creating a short-circuit with the signal connection or the positive supply track for the relays.

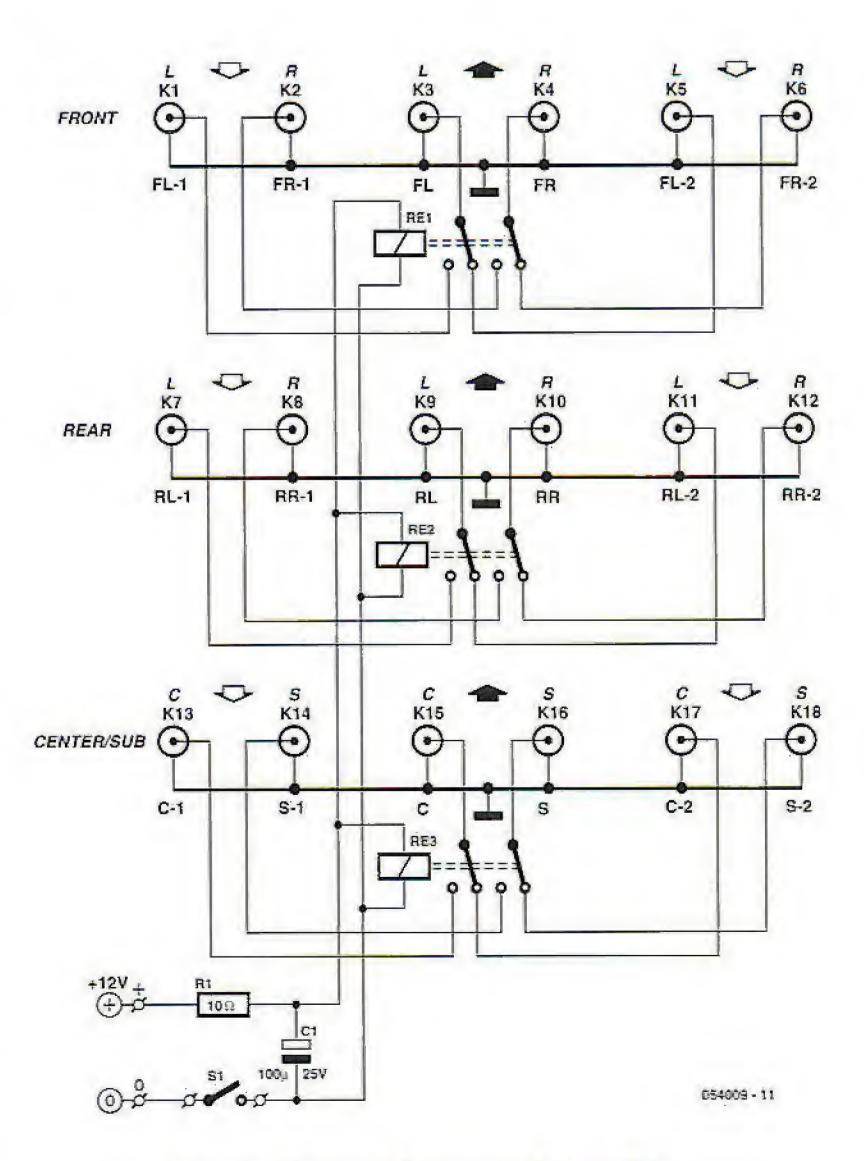


Figure 1. The circuit diagram excels in simplicity.

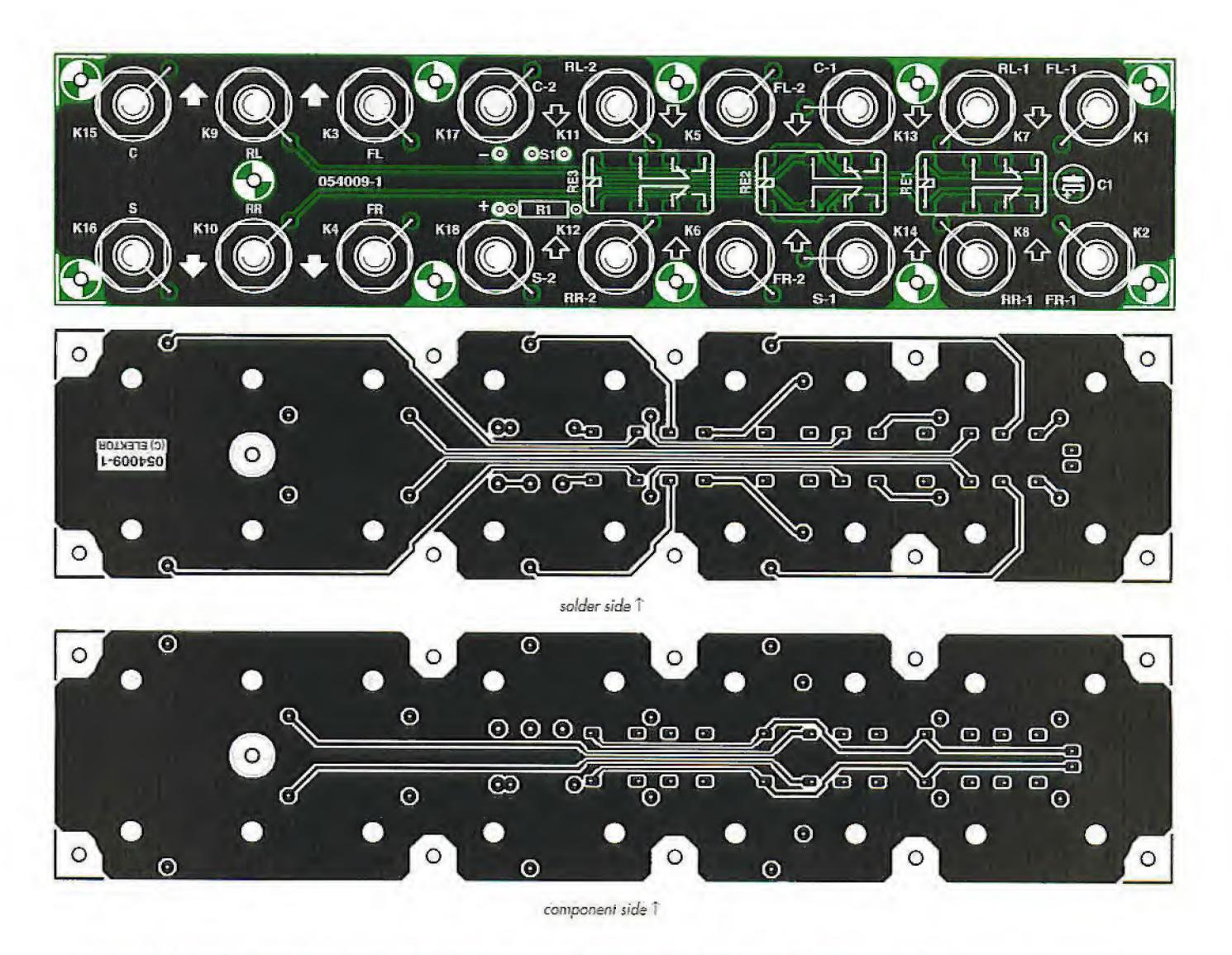


Figure 2. The PCB has been designed for maximum channel separation (note the earth plane running between signal lines).

The connection labels printed on the Elektor PCB are of course, free to adapt to your own wishes.

For best results, one of the relay supply

lines has to be connected to the signal ground. This is done to eliminate the effect of the relay coil on the signals. Because the supply floats with respect

to the signal voltage, it makes no difference if you connect the positive or negative supply line.

The enclosure is preferably a metal type. Do ensure a proper connection between the case and ground of one of the input or output sockets.

The mains adapter may be connected to the circuit by a low voltage DC supply socket for chassis mounting.

Our audio lab measurements on the circuit indicated that most cross-talk between two channels is caused by the contacts in one relay. The separation between the other signals was greater than 100 dB.

The circuit is open to countless variations and we wish you lots of fun building and using the switch box!

(054009-1)

COMPONENTS LIST

Resistor: $R1 = 10\Omega$

Capacitor:

C1 = 100 µF 25V radial

Miscellaneous:

K1-K18 = cinch socket, chassis mount, gold-plated, 6.3mm threading S1 = switch, 1 make contact

RE1,RE2,RE3 = 12V relay, 2 changeover contacts, e.g., Meisei M4-12H 960 $\Omega/12$ V (Conrad Electronics order code 505170) or equivalent.

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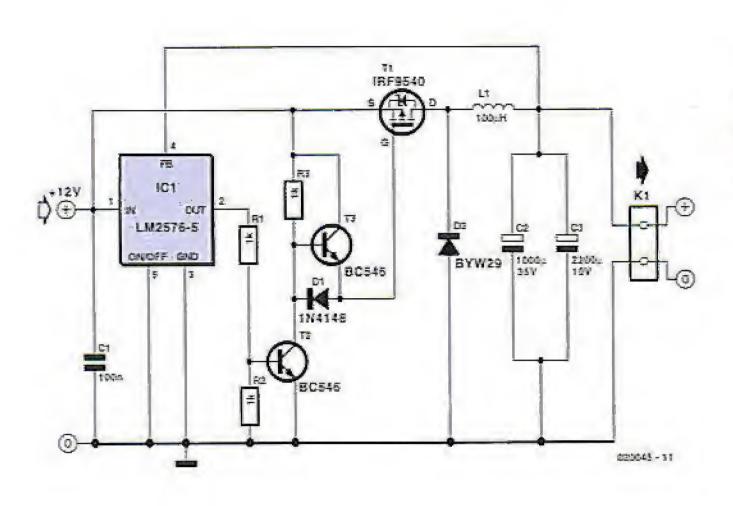
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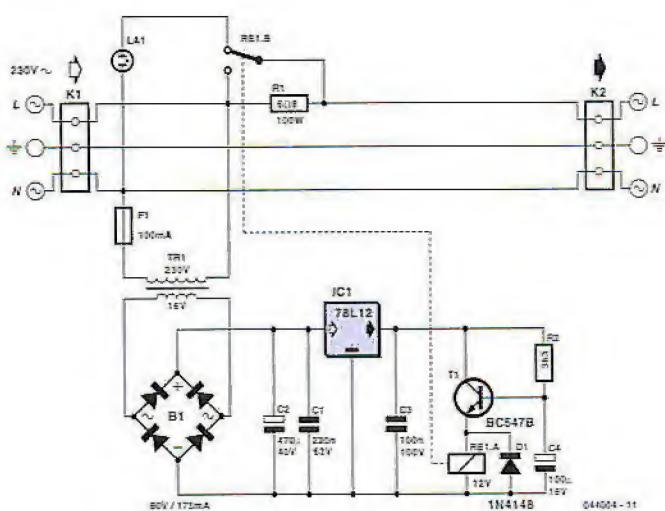
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More Current from an LM2575

A. Vogel

The LM2575 is a 'Simple Switcher' from National Semiconductor, which means it's a switch-mode controller IC that's relatively easy to use. The members of the Simple Switcher family are designed for output currents of 1 A, 3 A and 5 A. However, sometimes even more current is necessary. A 'professional' designer solves this problem by using a PWM controller with an external power MOSFET, but such controllers (and integrated controllers with even higher output currents) are rather expensive, difficult to obtain and highly susceptible to design errors.

The best solution is thus to increase the output current of a Simple Switcher. This can be done by using the output signal to drive an external power switch in the form of a p-channel MOSFET with a low 'on' resistance. The Simple Switcher, in this case an LM2576, is only used as a switching circuit. When its output is on (High), transistor T2 conducts and pulls the gate of the MOSFET to ground potential via D1. By contrast, T2 is cut off when the output of the

switching controller is low. The gate capacitance is then discharged via T3 and D1, causing the MOSFET to quickly switch off. Without this emitter follower, the gate capacitance could only be discharged much more slowly via R3. Seen from the outside, the circuit acts the same as a simple LM2575 (aside from the increased output current, of course).

We must also mention a drawback of this arrangement: the circuit does not have short-circuit protection or overtemperature protection. This must be taken into account when it is used.

The BC546 used for T2 is not especially fast. The power dissipation of T1 decreases if the edges of the gate signal are steeper. It would thus be better to use a BS170 for T2, since it is faster. If a BS170 is used for T1, the value of R1 must be chosen to keep the gate voltage below 12 V. If the input voltage is 12 V, R1 can be replaced by a wire bridge.

Naturally, the output inductor must be suitable for the desired output current, and the core (as well as the output capacitors) must be suitable for use with high-frequency signals.

The following considerations must be borne in mind in designing the circuit board. First, conductors carrying high currents must be as short and broad as possible. In addition, currents flowing into the inductor and electrolytic capacitors must be kept separate from currents flowing out of these components. Finally, the feedback path must never pass through the magnetic field of the inductor.

Author's home page: http://www.aca-vogel.de

LM2576 datasheet www.national.com/pf/LM/LM257 6.html

(029045-1)

Inrush Current Limiter

Alexandr Smertenko

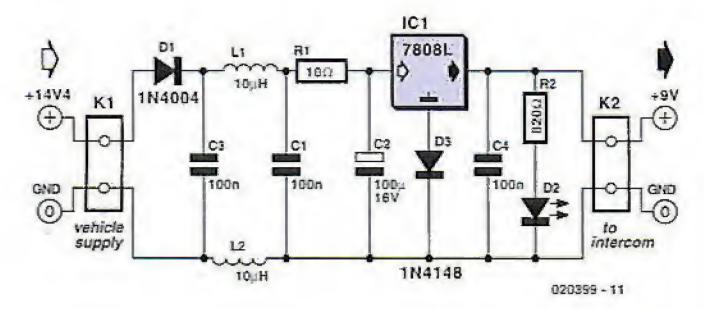
In many households, computers are switched on with all of their peripherals at the same time. As these devices are normally fitted with switch-mode power supplies, which briefly draw very high currents when first switched on, it may happen that the fuse blows or the circuit breaker trips (just as with heavy-duty electrical tools). The circuit described here provides versatile, competent protection against extremely high inrush currents, all at a reasonable cost.

Its operating principle is both

simple and effective. When power is switched on, the current is limited to around 14-15 A by a high-power series resistor (R1). At the same time, a dc voltage generated by a small power supply starts charging C4 via R2. When the voltage on the capacitor reaches 0.7 V after a good half a second, T1 passes enough current to energise the relay and short out the series resistor. The load is thus directly connected to the mains. The only luxury in the circuit is a neon lamp that lights up while current limiting is active. If the lamp does not go out immediately after the power is switched on, something is wrong and the series resistor is at risk of going up in smoke, despite its impressive power rating of 100 W.

(0440041)

gn tips design tips design



9-V Battery Replacement

Lex de Hoo

This circuit was originally designed to power a motorcycle intercom from the vehicle supply system. This type of intercom, which is used for communication between driver and passenger, generally requires quite a bit of power. In order to improve intelligibility there is often elaborate filtering and a compander is sometimes used as well. The disadvantage is that a battery doesn't last very long. You could use rechargeable batteries, of course, but that is often rather laborious. It seems much more obvious to use the motorcycle power supply instead.

A 9-V converter for such an application has to meet a few special requirements. For one, it has to prevent interference from, for example, the ignition system reaching the attached circuit. It is also preferable that the entire circuit fits in the 9-V battery compartment. This circuit meets these requirements quite successfully and the design has nonetheless remained fairly simple. In the

schematic we can recognise a filter, followed by a voltage regulator and a voltage indicator. D1, which protects the circuit against reverse polarity, is followed by an and an RC filter (C3/L1/L2/C1/R1/C2). This filter excludes various disturbances from the motorcycle power system. Moreover, the design with the 78L08 and D3 ensures that the voltage regulator is operating in the linear region. The naminal system voltage of 14 V can sometimes sag to about 12 V when heavy loads such as the lights are switched on.

Although the circuit is obviously suitable for all kinds of applications, we would like to mention that it has been extensively tested on a Yamaha TRX850. These tests show that the converter functions very well and that the interference suppression is excellent.

(622239-14



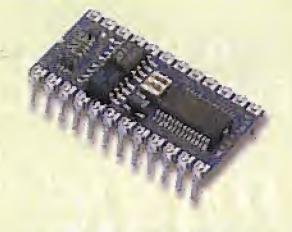
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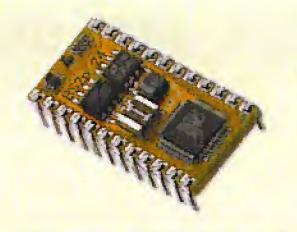
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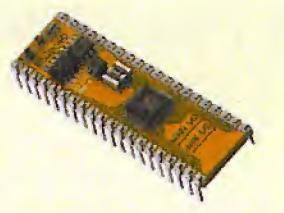
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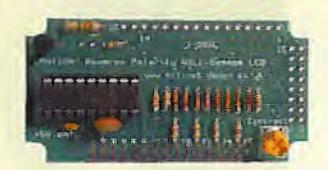
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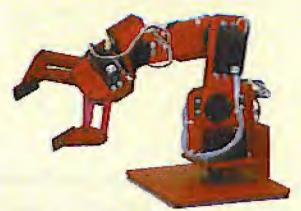




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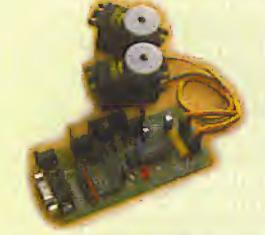


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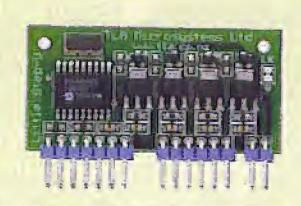


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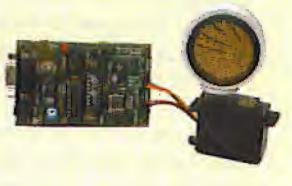
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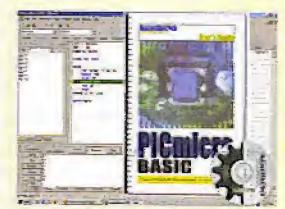
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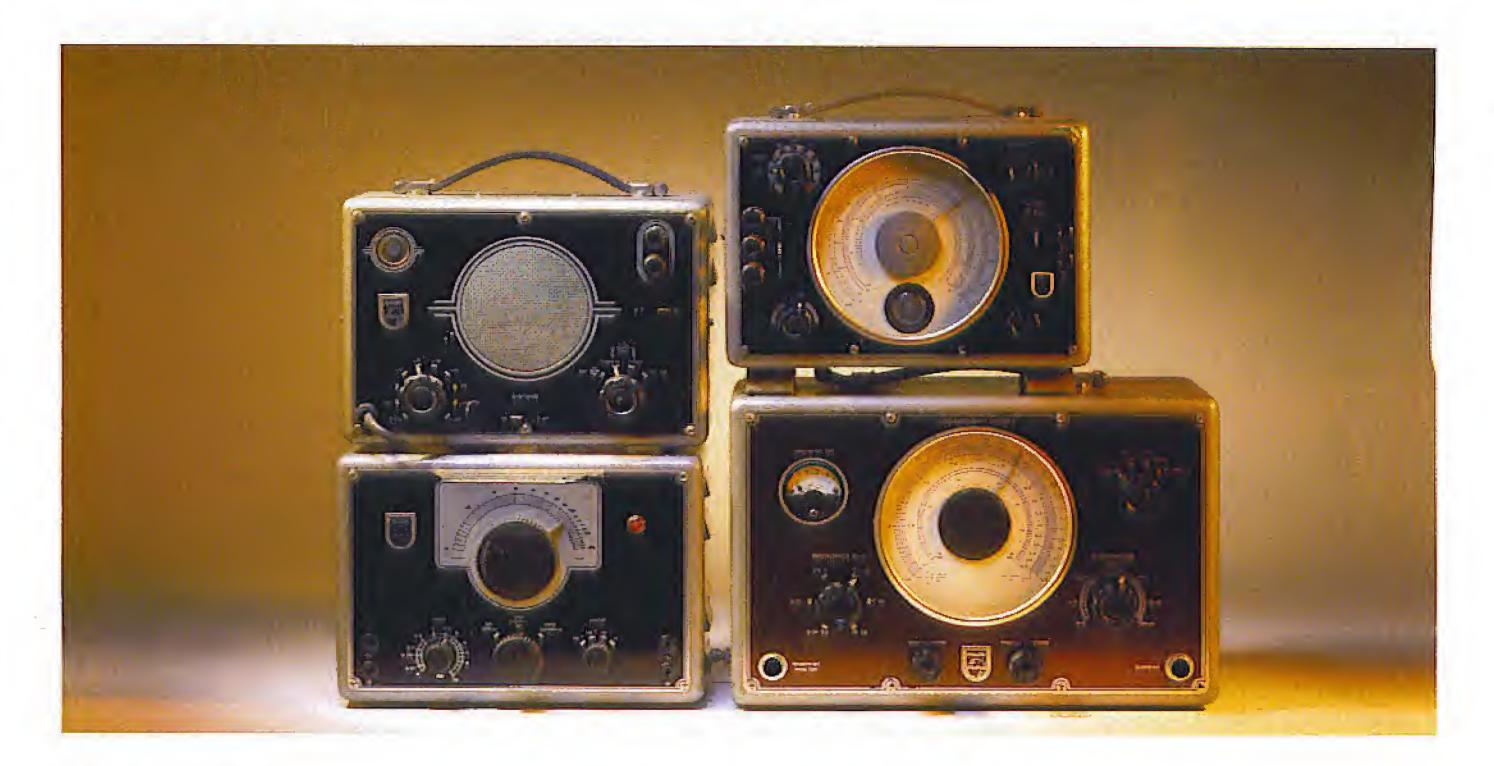
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TV servicing equipment ca. 1955

Jan Buiting

Up to about 1985 radio and TV repair and servicing was a serious business providing employment to thousands of trained technicians. With the arrival of the microcontroller and dirtcheap Far East import TV sets the noble art of repairing TV sets at the component level (one hand in pocket!) was no longer economic and disappeared in all but the lowest developed countries in the world. The last fairly authentic TV Service Chop (sic) I saw was in an idyllic street near Pythagorion harbour on the Greek island of Samos (yes, the birthplace of Pythagoras). The lettering on the shop window did not belie the (admittedly minimum) activity in the shop, which actually had a cluttered workbench and fair piles of 1970s test equipment. The weary-looking shop owner, an English expatriate, I would describe as an old hippy.

In most European countries, the TV set took about ten years to

become an affordable and common electrical item in households. The equipment shown in the picture dates from about 1955 and was Philips' way to give backing to their massive sales of early TV sets (all with valves, of course). Retailers selling Philips TV sets would also install Philips test equipment in the service and repair department.

The photograph shows three items typically found therein in the mid-1950's, and one perhaps less usual instrument.

The large instrument is a GM2893 RF Signal Generator for 90 kHz – 50 MHz with AM modulation facilities. I guess this 'boatanchor' was mostly used to test TV IF amplifiers at the then widely used 37-38 MHz frequency. The specimen shown has French-language print with the controls. Its output signal is incredibly stable.

The GM2315 AF Signal Generator® I would expect to have been used in conjunction with the GM7628 RF/AF Signal Tracer® in order to locate faults in all kinds of amplifiers. The signal tracer still has the original probe. The odd man out is the PR9500 unit® which after some

Googling turned out to be a conductance tester for liquids. Typical use would be in a laboratory to check the quality of (drinking) water. However, the instrument having an external reference input as well as an accurate internal bridge circuit, the TV servicing fraternity soon found out that the PR9500 was also great for R, C and even L measurements.

GM denotes a series of early electronics lab instruments and eventually comprised more than 50 items, including several allvalve oscilloscopes. All were designed and built between 1948 and about 1958 (cf the design/lifecycle of today's 'disposable' equipment!). Philips 'GM' test equipment with black, shiny front panels and knurled black knobs almost invariably contains '40' and '80' series consumer electronics valves throughout the designs. These valves are still widely available today and the instruments themselves are also easily repaired and calibrated thanks to service manuals and the use of fairly common parts. These 50-year-old test instruments are still a common find on radio rallies, hence do not represent any great value except to the keen collector. I obtained the instruments as part of an inheritance. Unfortunately, the previous owner had been a lifetime chain smoker so drastic action was required to remove a persistent nicotine 'look & smell'. Each instrument was scrubbed clean with a mild detergent, dried and then put into a box and fully covered in cat litter to: absorb the smell¹. The process takes about a week to complete and did not fail to restore the equipment to its former glory.

(045826-1)

Reference:

- Electronic Classics, Collecting, Restoration and Repair, Andrew Emmerson, Newnes, ISBN 0-7506-3788-9.
- (lower left)
- (upper left)
- (upper right)

Retronics is a monthly column covering vintage electronics including legendary Elektor designs. Contributions, suggestions and requests are welcomed; please send an email to editor@elektor.electronics.co.uk, subject: Retronics EE.

QUIZZ/AWAY



Martin Ohsmann is a Professor of Electrical Engineering and Information Technology at FH Aachen and a long-time contributor to Elektor Electronics. Through Quizz'away he aims at stimulating thought, speculation, construction and simulation as well as raise interesting questions.

This month we present an extremely simple circuit. We operate a transistor as shown n **Figure 1** and use a high-impedance voltmeter (any standard digital voltmeter will be fine) to measure the voltage U between terminals A and B.

Figure 2 shows the experimental setup
— the 15-V benchtop supply is however
not yet switched on.

Hint:

The result is astounding and it is well worth to carry out this experiment. After the measurement, the transistor should not be returned to a drawer or the junkbox! In fact we recommend binning it.

This month's question is: What is value of the voltage U measured between A and B?

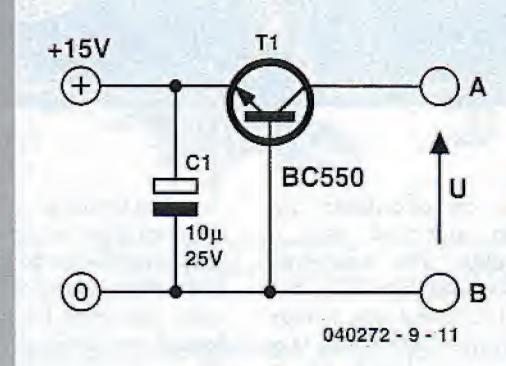


Figure 1. Test circuit.



Figure 2. Practical construction.

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Please send your answer to this month's Quizz'away problem, by email, fax or letter to:

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Fax (+44) (0)1580 200616. Email: editor@elektor-electronics.co.uk, subject: 'quizzaway 5-05'.

The closing date is 31 May 2005

(solution published in the July/August 2005 issue). The outcome of the quiz is final. The quiz is not open to employees of Segment b.v., its business partners and/or associated publishing houses.

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As of the September 2004 issue Quizz'away is a regular feature in Elektor Electronics.
The problems to solve are supplied by Professor Martin Ohsmann of Aachen Technical University.

Solution to the March 2005 problem

(p. 78; 'Oddball Oscillator')

With this circuit, the decisive factor is the use of a current feedback amplifier (CFA). Today, many fast operational amplifiers employ this circuit topology. Most circuits will allow normal opamps to be replaced by CFAs... but not all!

Whereas with an ordinary opamp the voltage between the non-inverting input (IN+) and the inverting input (IN-) is used to generate an output voltage based on extremely high amplification, the CFA is based on a different principle. The voltage at the IN+ input of the CFA is amplified by a buffer (emitter follower with unity gain). The output of the buffer is the inverting 'input' (IN-) of the CFA.

The output current I of the buffer stage (i.e., the input current of the IN- input) is used, by means of high amplification, to generate an output voltage. Normally, CFAs are configured such that the current I is reduced to zero by feedback.

Armed with this knowledge, our circuit looks far less intelligible: together with components C1, C2 and L, the (invisible) buffer between the IN+ and IN- input is used to build a Colpitts oscillator. The output current of the buffer is used to generate the output signal (due to gain). The output stage inside the CFA acting as a limiter, a square wave signal will appear at the output. The signal frequency f is approximated using the equation

 $f = 1 / (2 \pi \sqrt{LC} / 2) = 32.8 \text{ kHz}$

where C = C1 = C2 = 47 nF and L = L1 = 1 mH. The calculated and practical results match quite well.

The left part of **Figure 4** shows the typical input stage of a CFA. The buffer consists of a double complementary emitter follower. Current mirrors in the collector lines of the buffer's output transistors quasi-capture the output current and the resultant signals are used to drive the output stage.

The concept of re-using one stage's output current to control further stages is sometimes found in audio amplifiers and high-voltage opamp circuits. As shown in the right-hand part of Figure 4, the supply currents of an opamp may be sensed in order to control a further output stage. The same concept transpires — a current is used as the controlling element in a regulation loop.

Literature recommendation: LM6181 datasheet and application notes from various manufacturers covering the 'current feedback amplifier'.

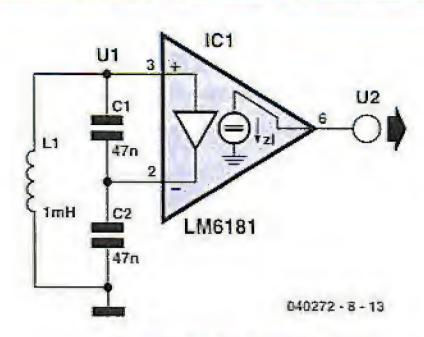


Figure 3. Oscillator based on a CFA.

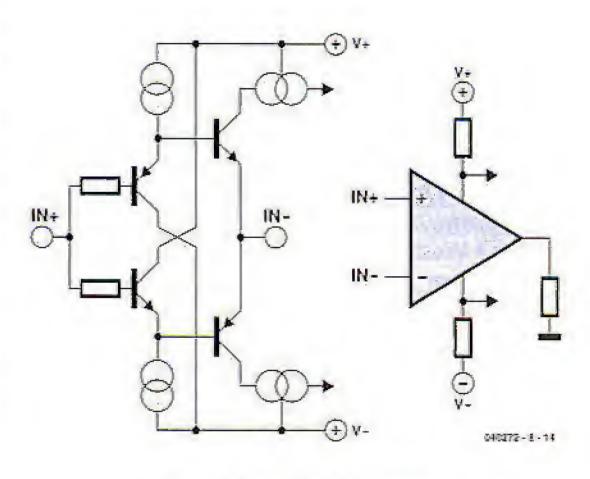


Figure 4. Current Feedback concept.

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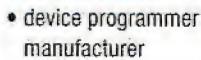
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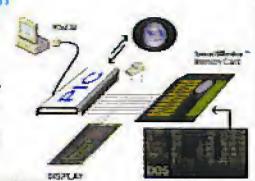
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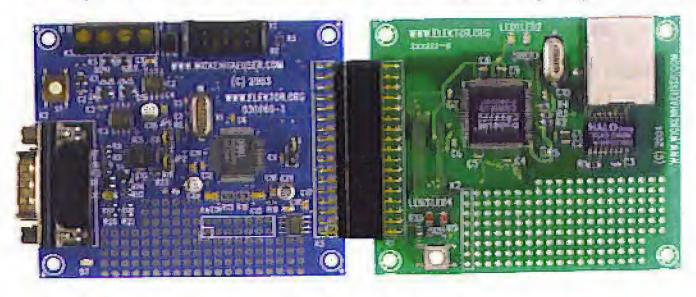
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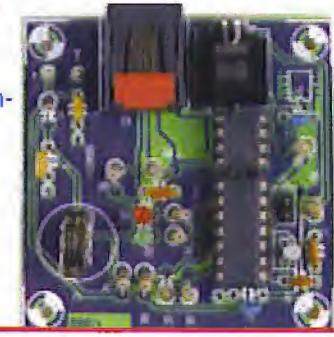
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SHF ElectroSmog Detector

Do sources of electromagnetic energy like the cellphone base station around the corner, your DECT telephone or the newly installed WLAN router represent a health hazard? In next month's issue we not only show ways to find answers to these 'hot' questions, but also present an ElectroSmog detector that allows you to check radiation levels in and around your home or the children's playground. The detector responds to transmitter activity within the 800-2400 MHz SHF frequency range used for mobile communications and wireless applications. Ten LEDs provide a logarithmic field strength indication up to a maximum level of 10 V/m.

USB-GPS

This article describes an interface between navigation applications and a miniature GPS module coupled to an equally small active antenna. The modular structure of the project allows you to use selected parts for your own applications.

Theme Plan for 2005

January Power Supplies FebruaryWireless

April Microcontrollers

May Sensors

March Sound

June Environment July/August . . Summer Circuits

September . . . Test & Measurement

October Security November . . . CAD Software December . . . Optoelectronics

Also...

Solar Cell Charger; EMC Sleuth; Delphi for Electronic Engineers (6); Lead-free Soldering; WiFi Eavesdropping.

27(C)512 Emulator

Despite the inroads of Flash technology, lots of microcontroller applications still employ an EPROM for program storage. The reasons are probably best summarized in two words: 'cost' and 'tradition'. The downside of an EPROM is the need for an emulator when it comes to debugging. Our emulator is based on a combination of an FPGA and an AT90S8515 controller. For connectivity it offers SPI, JTAG and RS232 interfaces.

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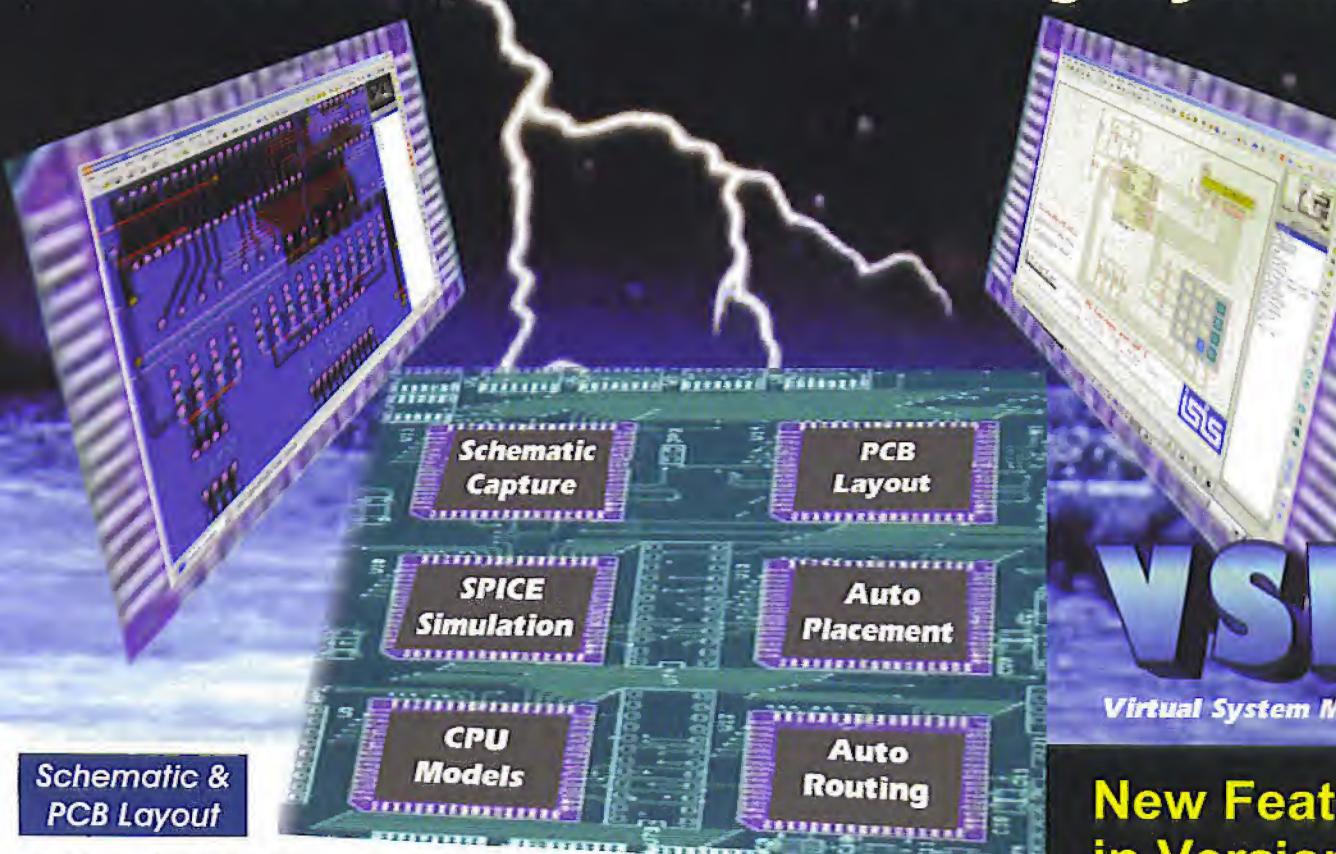
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